

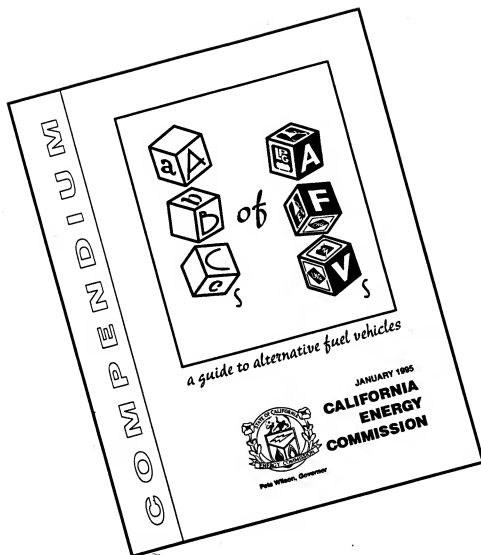
*a guide to alternative fuel vehicles*



Pete Wilson, Governor

JANUARY 1995  
**CALIFORNIA  
 ENERGY  
 COMMISSION**

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This compendium of information on alternative fuels and vehicles  
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ANY CORRECTIONS OR ADDITIONS  
TO THE VARIOUS CONTACTS LISTS ARE APPRECIATED.  
THE LISTS WILL EVENTUALLY BE PUT ON THE INTERNET  
AT THE CALIFORNIA ENERGY COMMISSION'S WORLD WIDE WEB  
AND GOPHER SITES.

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# Introduction

The California Alternative Fuel Vehicle Partnership is a coalition of private companies; automobile makers; fuel providers; and federal, state and local government agencies that have banded together to support the introduction and commercialization of clean, alternative fuels and vehicles that use those fuels. The partnership is a means by which to share information with fleets and fleet managers who are required by law (or who desire) to purchase alternative fuel vehicles before the end of the decade. It is also a channel to inform and educate the general public and California drivers about the various clean, alternative fuels that are available today and in the future. The founding sponsors include:

- California Energy Commission (*partnership chair*)
- California Department of Transportation
- California Department of General Services, Office of Fleet Administration
- California Electric Transportation Coalition
- California Natural Gas Vehicle Coalition
- Regional Clean Air Coalitions
- Sacramento Metropolitan Air Quality Management District
- South Coast Air Quality Management District
- U.S. Department of Energy
- U.S. General Services Administration

This report was prepared by the staff of the California Energy Commission with input from various sponsoring members. The Commission is the state's primary energy policy and planning agency and has been involved in the testing and demonstrating of alternative transportation fuels since 1978. As part of the state's energy policy, the Commission supports the use of clean, alternative fuels to reduce our state's dependence on petroleum and to improve air quality.

The Energy Commission has been involved in all areas of transportation fuel research, development, demonstration and commercialization. It has worked with automobile and heavy-duty vehicle and engine manufacturers to advance the state-of-the-art of alternative fuel technology. By doing so, California continues its international leadership in alternative energy and helps create economic advantages for our state.

## Acknowledgements

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# Chapter 1

## An Overview of Alternative Fuel Vehicles

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### What Are Alternative Fuel Vehicles?

Alternative Fuel Vehicles (AFVs) are vehicles that run on fuels other than petroleum products. They have been with us in one form or another for more than one-hundred years. Only recently, however, have they become more commonplace.

According to the definition in federal law, alternative fuels include:

- Alcohol fuels such as methanol (methyl alcohol), denatured ethanol (ethyl alcohol) and other alcohols, in pure form (called "near" alcohols) or in mixtures of 85 percent by volume (and mixed with up to 15 percent unleaded regular gasoline – M85 and E85) or more
- Compressed natural gas (CNG)
- Electricity
- Hydrogen
- Liquefied natural gas (LNG)
- Liquefied petroleum gas (LPG)
- Coal-derived liquid fuels
- Fuels other than alcohols derived from biological materials: like soy bean, rapeseed or other vegetable oil-based fuels

These fuels are described more completely in the chapters that follow.

Vehicles using these fuels can be either original equipment manufactured (OEM) vehicles made by auto companies, retrofits or conversions.

Before the introduction of gasoline as a motor fuel in the late 1800s, vehicles were often powered by what are now considered alternative fuels. For example, illuminating or coal gas (a form of methane or natural gas) was used in early prototype internal combustion vehicles in the 1860s. Electricity, stored in lead acid batteries, was a popular energy source for vehicles from as early as 1830s to 1920s. In the 1880s, Henry Ford built one of his first automobiles and fueled it on

ethanol, which was often called "farm alcohol" because it was made from corn. His early Model Ts were designed with an adjustable carburetor to allow them to run on alcohol fuel. Liquefied petroleum gas (commonly called propane) has been used as a transportation fuel for more than 60 years.

In those early years of the horseless carriage, naturally formed gasoline was expensive and often sold by the pint in pharmacies; it was also used as a cleaning solvent. New petroleum refining technologies (thermal cracking and eventually catalytic cracking), however, produced gasoline inexpensively; and gasoline, because of its high energy content, became the fuel of choice for internal combustion engines.

Now many of these "alternatives" to gasoline are returning to the transportation fuel market, driven by state and federal government mandates for cleaner alternatives to gasoline and diesel. Alternative fuels are needed for two main reasons: energy security and air quality.

### Why AFVs Are Important

California's transportation system is vital to the state's economy, but our gasoline- and diesel-fueled cars, buses and trucks are also our greatest source of air pollution. As oil prices have dropped throughout the world, as the number of registered vehicles has increased and because we often live farther away from our work, Californians are driving more today than we did just five years ago. As a consequence, California's cities and countryside frequently blanketed by smog.

To attack California's air quality problem, the Governor, the Legislature, the California Energy Commission, the Air Resources Board and other California public agencies assumed a national leadership role and committed to fuel diversity with cleaner, alternative fuels and a market for the vehicles that use those fuels.

Working with automakers, fuel producers and utility companies, air quality districts, and the private and public sector, California is making progress toward achieving a truly diverse transportation landscape –



California Vehicle Statistics					
	1989	1990	1991	1992	1993
Total Registered Vehicles	22,367,821	22,678,552	22,957,474	22,793,908	22,982,288
Vehicle Miles of Travel (in millions of miles)	134,371	139,209	139,680	141,686	142,343
Taxable Gasoline Sales (millions of gallons, excluding aviation fuel)	13,206	13,377	13,160	13,064	13,202

one that will provide the consumer competitive choices in transportation technology, fuels and fueling options, while meeting California's increasingly stringent clean air goals.

These choices will include not only reformulated gasoline and clean diesel to fuel our transportation but also electric, ethanol, methanol, natural gas and propane-powered vehicles, each operating in their optimal capacities for fuel efficiency and lowered emissions.

The use of alternative fuels for transportation can have a tremendously positive impact on California's economy. Using alternative fuels can help stop the outflow of jobs and dollars caused by buying oil produced outside of our state.

California produces only 45 percent of the oil it consumes. About 51 percent comes from Alaskan oil fields; the remaining four percent comes from foreign sources (mostly Indonesia). This will change as California's and Alaska's oil production decreases. The Energy Commission's *1993 Fuels Report* estimates that Alaska's oil production will decline six percent between 1992 and the year 2000. Production from 2000 to 2015 will decline more sharply, 15 percent per year. California's production is also expected to shrink. Foreign sources of crude oil will be relied upon more heavily in the future unless alternatives are found to replace this loss of domestically-produced fuel.

## Alternative Fuels Are Cleaner

Alternative fuels are inherently cleaner than gasoline because they are chemically less complex than gasoline, and when oxidized or burned, they burn "cleaner" with fewer emissions.

Consider the following chemical equations for various fuels:

Ethanol –  $\text{CH}_3\text{CH}_2\text{OH}$

Methanol –  $\text{CH}_3\text{OH}$

Natural Gas (Methane) –  $\text{CH}_4$

Propane –  $\text{C}_3\text{H}_8$

Gasoline's Octane Molecule –  $\text{C}_8\text{H}_{18}$

(one of the many component molecules found in gasoline)

It can be seen just on this very simple level that these molecules are less complex. The longer and the more chemically complex a molecule is, the less likely it is to be completely burned. This incomplete combustion of the molecule in an internal combustion engine releases carbon monoxide, nitrogen oxide and other molecules in the emissions. Alternative fuels,

because of the simpler chemical make up, release fewer emissions from incomplete combustion. The fact that alternatives are cleaner can be proven by the actual use of the fuel in a motor vehicle and running emissions testing.

Electric vehicles, which have no internal combustion engine, offer an even better alternative because they do not burn a fuel. Their only sources of "pollution" are the power plants that create the electricity, which can also be regulated more closely for their sources of pollution.

## Emission Characteristics of Alternative Fuels

From 1992 to 1994, one of the most comprehensive side-by-side studies of alternative fuels was conducted by Battelle Memorial Institute on vehicles in Southern California. The CleanFleet Project, or the South Coast Alternative Fuels Demonstration Project, tested six fuels in 111 Federal Express delivery vans, which drove more than three million miles during the two-year study. The study used Chevrolet, Dodge and Ford vans that were similar in characteristics and in usage.

Preliminary emission results from the study (final technical results will be released in July 1995) indicate that all five of the fuels: compressed natural gas, electricity, methanol, propane and reformulated (Phase

2) gasoline bested regular gasoline in nearly all emissions. (Ethanol was not used in this test because of its limited availability in California.) Vans fueled with regular unleaded gasoline were used as a control group by which the other fuels were compared.

The alternative fuels had less emissions than regular gasoline and were better than reformulated gasoline. Use of compressed natural gas showed carbon monoxide (CO) levels of 65 to 76 percent less than regular gasoline. Ozone reactivity for CNG was 89 to 96 percent cleaner than gasoline. Methanol vehicles had 37 percent less CO emissions than gasoline and up to 56 percent less ozone reactivity. Propane-powered vehicles had 43 to 46 percent less CO and 57 to 61 percent better ozone reactivity. Reformulated Phase 2 gasoline was also cleaner with 13 to 17 percent less CO on two types of vans (it was, however, one percent worse than regular unleaded gasoline on Ford vans). RFG's ozone reactivity was 12 to 38 percent cleaner than regular unleaded gasoline.

The study also included two electric vehicles. EV emissions in the Southern California area are 98 percent cleaner than gasoline when including emissions from power plants.

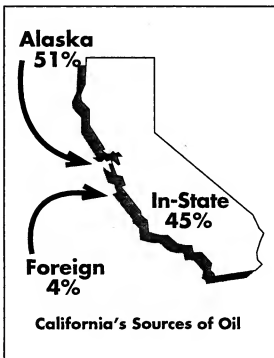
The CleanFleet Project used vehicles with the best technology for the time (1992 model year vehicles), and future emission results with newer technologies are expected to be even better as these technologies advance and mature.

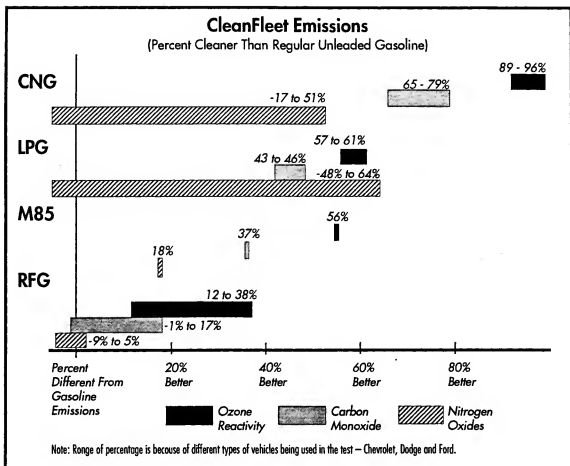
## Energy Content of Alternative Fuels

Petroleum-based fuels (gasoline and diesel) offer excellent energy content by volume. By comparison, alternative fuels have less energy density. Hence, the fuels may have less mileage on a gallon to gallon basis than gasoline. On the next page is a chart that compares the energy density of the various fuels.

## California's Involvement in Clean Alternative Fuel Vehicle Development

California has been at the forefront of developing clean, alternative fuels and vehicles. Since 1978, the Energy Commission has worked with auto makers, fuel providers and utility companies, universities and research institutes, and research and development companies to advance the state-of-the-art in alternative





### Comparison of Fuel Energy Content

Fuel	Pressure	Btu/gal.	Ratio of Energy Content Compared to Gasoline
Diesel		129,000	0.89 to 1
Gasoline		115,400	1.00 to 1
E85		105,545	1.09 to 1
Propane		82,485	1.40 to 1
Ethanol		75,000	1.54 to 1
LNG		73,500	1.57 to 1
M85		65,350	1.77 to 1
Methanol		56,500	2.04 to 1
CNG	@ 5845 psi	56,500	2.04 to 1
Liquid Hydrogen		34,000	3.39 to 1
CNG	@ 3000 psi	29,000	3.98 to 1
Hydrogen	@ 3000 psi	9,667	11.94 to 1

and efficient vehicles. In this endeavor, California has committed more than \$130 million toward alternative fuels and vehicles. Most of this money has come from fines paid by oil companies from settlement of lawsuits for over-charging consumers at the pumps during the oil crises of the 1970s. The programs the Commission has undertaken cover all aspects of vehicle and engine technologies.

1978 **California Begins Its AFVs Program** – Energy Commission begins its first alternative fuel vehicle demonstration program. VW Rabbits factory-built to run on ethanol and methanol were used in side-by-side tests. Early national emphasis was on domestic coal-derived synthetic fuels: shale oil, gasoline, methanol, hydrogen. Goals were for alternative fuels to be able to displace oil and meet California emissions standards.

1981 Commission creates a methanol demonstration fleet with Ford Motor Company and put a limited number of test methanol-powered vehicles on the road in 1981 and 1982.

1982 Commission funds the first two transit buses in country to run on methanol. The buses, named Methanol 1 and Methanol 2, operated in commuter service between Marin County and City of San Francisco. One vehicle is still in service in Ventura. The other is with the Riverside Transit Agency.

1983 500 "dedicated" methanol-powered Ford Escorts put into state and local government fleets. Vehicles gained 20 million miles of on-road experience. The fuel showed a 50% to 80% emission reduction potential. A handful of these vehicles are still in service in various city and county fleets.

1986

- Commission's Energy Technologies Advancement Program funds the retrofit of three diesel engines to methanol fuel in a \$1.8 million project. Engines used in Riverside Transit Agency buses.
- Commission begins its Heavy-Duty Truck Demonstration Program with \$700,000, augmented by additional funds later. This joint project was done with South Coast Air Quality Management District and five engine manufacturers: Caterpillar, Cummins, Detroit Diesel, Ford and Navistar. Vehicles placed at eight host sites included: water delivery truck, refuse haulers, dump trucks, sludge hauler, tractor/trailers and line truck.

1987

- Assembly Bill 234 directs the Energy Commission to study and report back to the Legislature on the cost and availability of low-emission fuels and vehicles.
- Ford announces Flexible Fuel Vehicle (FFV) technology – allows vehicles to run on methanol OR gasoline from a single tank. Ford produces Crown Victoria FFVs for demonstration fleet. A total of 217 Crown Victoria FFVs built between 1987 and 1989.
- Commission's ETAP project funds development of a hybrid electric vehicle. The \$404,000 project done with Electric Auto Association and Stanford University. It converted a Chevrolet Corsica to a hybrid EV with gasoline-powered generator.

1988

- Safe School Bus Program is created by Assembly Bill 35, authored by Assemblyman Richard Katz. The program provides \$100 million program in three phases to replace buses built prior to 1977 Federal Motor Vehicle Safety Standards. A minimum of 35% of vehicles must be powered by fuels other than petroleum-based. The three phases include:

Phase 1 – 14 school districts and consortia are involved; 163 buses purchased: 103 advanced diesel, 50 methanol, 10 compressed natural gas. Buses delivered in 1989.

(1988 continued)

Phase 2 – 47 school districts and consortia are involved; 400 buses purchased: 200 advanced diesel, 100 methanol, 100 compressed natural gas. Buses delivered by fall of 1993.

Phase 3 – An estimated 150-200 buses will be purchased. Program Opportunity Notice went out to school districts in fall 1994. Buses to be delivered in 1996/1997.

- GM announces its own Variable Fuel Vehicle (running on M85) and builds 20 Chevrolet Corsica Variable Fuel Vehicles for use in State of California and air district fleets in demonstration programs.
- 1988 Alternative Motor Fuels Act passes Congress. It establishes Corporate Average Fuel Economy credits for AFVs produced by auto companies.
- Energy Commission establishes California Fuel Methanol Reserve. ARCO signs agreement with Energy Commission to establish M85 fueling stations at a number of its gasoline stations. Other oil companies 1988 (continued)

follow: Chevron, Exxon, Mobil, Shell, Texaco and Ultramar. Commission signs contracts for 83 M85 facilities in California for ten-year demonstration program. First station opened in 1989 by then-Vice-President George Bush in Los Angeles.

- Commission funds ETAP project to develop medium-duty natural gas engine for UPS step-van in a \$1.5 million project done with Acurex Corporation, Mountain View, Calif.

1989

- ARCO announces its first Reformulated Gasolines — EC1, EC Premium and eventually ECX. In 1990, ARCO says its ECX will be as clean as M85.
- Chevrolet delivers first of its Lumina Variable Fuel Vehicles to the Energy Commission. Eventually 265 of the Lumina VFVs are delivered to fleets in 1990. GM announces it will sell up to 2,000 Lumina VFVs in 1992.

1990

- Ford delivers 250 – 1991 Model Year Taurus Flexible Fuel Vehicles for demonstration in government/private fleets and produces 183 Econoline Van FFVs for 1992.
- Clean Air Act passed by Congress: Establishes California Pilot Program requiring 150,000 clean fuel vehicles a year for California by 1996, increasing to 300,000 a year by 1999. Vehicles can run on reformulated gasoline (one of the federally-designated "clean" fuels). Allows other states to adopt California's LEV emission standards.
- California Air Resources Board Low Emission Vehicle and Clean Fuel Availability Regulations adopted September 1990. Requires ZEVs to be offered for sale in 1998.

1991

- Chrysler, with the Commission at its news conference, announces it will produce up to 2,500 Plymouth Acclaims and Dodge Spirits FFVs to run on methanol in 1992 Model Year. They offer the flexible fuel option at no extra cost above a gasoline vehicle. Other auto companies follow suit.

(1991 continued)

- Commission's Electric Vehicle Demonstration Program begun in partnership with Pacific Gas and Electric Company. The project will demonstrate three Conceptor G-Van EVs in a three-year program. Vans used by Cities of Oakland and Santa Rosa for mail delivery and in Yosemite National Park. Total of \$60,000 from Commission and \$60,000 from PG&E.
- Advanced Technology EV Demo Program announced by the Commission. Contract Opportunity Notice sent to 250 manufacturers of EVs, hybrids, developers and others, with responses received from 20 companies. Four companies chosen that met performance specifications, and a total of \$692,000 from Commission plus money from air districts and other governmental agencies was devoted to the projects. These included:
  - ☛ Chrysler TEVan - Four purchased with either Nickel-Cadmium or Nickel-Iron batteries
  - ☛ Ford Ecostar - Seven purchased with Sodium Sulfur batteries
  - ☛ Solectria Force - Four purchased with Advanced Lead-Acid
  - ☛ Volkswagen Jetta/Golf EV - VW decides later to withdraw

1992

- Commission funds CALSTART. The consortium is made up of aerospace, auto, electronic and computer companies; universities and colleges; and government agencies — more than 80 members. A total of \$2 million was committed by the California Energy Commission to match \$4 million in federal support and more than \$20 million in private capital. The consortium's goal is to establish an advanced transportation technologies industry in California. CALSTART produces a Showcase EV (using components from California companies) for display at international auto shows and other projects.
- Light-Duty Natural Gas Vehicle Demonstration Program: Commission pays for half of differential cost of equipping 100 GMC and Chevrolet 1992 model year 3/4-ton as dedicated natural gas pickup trucks. They were placed into service in ten fleets around the state (out of about 200 NGV trucks sold). The five-year demonstration program ended early, however, after all trucks were recalled in 1994 due to bad CNG cylinder design following two tank ruptures (San Francisco and Minnesota).
- Project with Vons Companies Inc. (California's largest supermarket company), Ford, National Renewable Energy Laboratory, SoCal Gas, SCAQMD places a heavy-duty natural gas-powered truck on the road. The project uses a Ford LTLA-9000 "Aeromax" tractor with Caterpillar G3406 engine. Pulled trailer between El Monte and Bakersfield over the "Grapevine" and the 4,183-foot Téton Pass. It is the country's first long-haul CNG-fueled truck with an OEM engine.

1993

- NGV Demonstration Program – Cost-sharing with utility companies to purchase equipment for 40 vehicles. Vehicles placed with: City of Ontario – five B-350 Dodge RAM Vans for rideshare program; County of Sacramento – five GMC Sierra pickup trucks for County Dept. of Public Works; and VPSI Commuter Vanpools – 30 Dodge B-350 RAM Vans for use in Orange County.
- Commission creates the Transportation Energy Technologies Advancement Program (TETAP) and funds research by California companies in a number of areas. Including:
  - ☛ \$66,666 toward medium-duty CNG engine for delivery vehicles with Aucurex Environmental in Mountainview, Calif.
  - ☛ SMUD Advanced Flywheel Project: \$4 million project with American Flywheel & Honeywell Systems.
  - ☛ CALSTART Electric School Bus: \$1 million project to retrofit two diesel buses to electricity and build one "ground-up" bus.

(1993 continued)

- Hughes Electric Shuttle Bus: \$580,000 project to place an advanced 30-foot EV bus at LAX. The project was later withdrawn by Hughes.
- GM Impact PreView Program: \$500,000 from Energy Commission toward program that will "loan" GM Impacts to 1,000 drivers around U.S. for two to four weeks. Delivery of first group of Impacts was in Los Angeles, June 23, 1994. Cars will be tested in L.A., Sacramento, San Diego and San Francisco and eight other cities across country.
- Cummins Engine: \$777,000 project to develop advanced turbocharger for a diesel engine.
- Commission Diesel Emission Reduction Fund Program begins using fine money collected from polluting heavy-duty vehicles. Projects funded in this first year include:
  - Cal State Fresno, \$19,672 – using water injection to clean diesel exhaust
  - Cummins Engine, \$480,000 project – development of low-cost particulate trap
- CE – CERT Advanced Transportation Research & Testing: Energy Commission gives \$1,400,000 toward University of California, Riverside's College of Engineering – Center for Environmental Research and Technology (CE – CERT). CE-CERT is a \$125 million research center also funded by Energy Commission, technology reinvestment funds, U.S. Department of Energy, auto industry, etc. Its primary research areas include: atmospheric processes, vehicle emissions, environmental modeling, transportation systems, advanced vehicle engineering, renewable fuels, manufacturing processes and stationary source emissions.

1994

- Alternative Fuel Vehicle Demonstration Program in Yosemite National Park created by Senate Bill 314, authored by State Senator Dan McCorquodale. In cooperation with National Park Service, Caltrans, local transit companies and Pacific Gas and Electric Company, the Energy Commission awards \$640,000 for projects in the park:
  - Yosemite Electric Bus Program: Park's concessionaire operates ten diesel powered buses in Yosemite Valley, carrying three million visitors a year. The program replaces diesel buses with electric buses. In 1995, three or four electric buses to be put into service in a three-year demonstration program. Total Cost: \$1.47 million (\$500,000 from Commission).
  - Yosemite Natural Gas Tourist & Transit Buses: VIA Adventures undertakes a \$350,000 project to convert up to four buses to compressed natural gas. These buses provide daily transit service from San Joaquin Valley and Amtrak connector service to Yosemite. California Yosemite Tours does a \$775,000 project to convert five transit buses to CNG for daily transit service from Fresno to Yosemite and Sequoia /Kings Canyon.
- Commission TETAP funds six more projects:
  - Amerigon – Advanced Heating/Cooling System for EVs - \$675,000 project.
  - APS Systems – Advanced EV Shuttle & Paratransit Buses - \$440,000 project.
  - CALSTART – Hybrid EV / Natural Gas, 40-foot Transit Bus - \$1.1 million project.
  - Pinnacle Research Institute – Ultra-Capacitor for EVs and Hybrids - \$690,000 project
  - U.S. Electricar – Conversion to electricity of Grumman "Long Life" U.S. Postal Service Delivery Trucks - \$855,000 project with six Post Office EVs split between Torrance, California, and USPS Headquarters in Merrifield, Virginia.
  - Dyna-Cam - \$607,569 toward development of 210 hp Dyna-Cam Aero Engine to run on compressed natural gas. Project suspended in late 1994.
- Medium-Duty NGV Program - \$600,000 from Commission and \$174,000 from natural gas utilities (PG&E, SoCal Gas, SDG&E, Long Beach Gas) funds 54 natural gas vehicles in diverse range of uses:

(1994 continued)

package delivery trucks, dump trucks, shuttle buses, "trolley" buses, tow truck, utility crew trucks. Ten public and private fleets participating, including: Cities of Chula Vista, Long Beach, Ontario and Whittier; Monterey County; Sacramento Metro Airport; United Parcel Service of Los Angeles; Dydee Diaper; Center City Towing in San Diego.

- 1994 demo project with The Los Angeles Times/Times Mirror Company, SCAQMD, SoCal Gas, National Renewable Energy Laboratory (NREL), American Trucking Association Foundation (ATAF) to demo a heavy-duty natural gas truck. The project uses a Ford LTLA-9000 "Acromax" tractor using Detroit Diesel Corporation Series 60-G, 370 horsepower engine using CNG. The truck travels an interurban route between Orange County and downtown L.A.
- Project with Los Angeles County Sanitation District, SCAQMD, SoCal Gas, NREL and ATAF to demo a heavy-duty natural gas truck. The truck is a Freightliner tractor using Detroit Diesel Corporation Series 60-G 370 horsepower engine. The vehicle will be powered by Cleaned Landfill Gas (or CLG, which is mostly methane given off by decomposition at landfills).
- Diesel Emission Reduction Fund: two projects funded
  - CeraMem Corp., \$300,000 project – Exhaust Gas Recirculation and particulate filter
  - Southwest Research Institute, \$1 million project – Direct and indirect injection systems

## Deciding Which Fuels Are Best You or Your Fleet

When determining what type(s) of fuels to use, private vehicle owners and fleet managers should weigh all the factors: economics; which models are available; rebates and incentives offered by auto companies, government and utilities; ease of refueling; whether you'll install a fueling facility on your own property; whether to have a dedicated vehicle or a bi-fuel vehicle; distances cars will need to travel; trade-in value; maintenance; etc. One fuel might be perfect for one application, but that same fuel might not be good for another.

This booklet will help you with the basic information on each of the different fuels. If you need additional general help in determining what kind of alternative fuel vehicle you should purchase please contact the following. There are listings at the end of each chapter for specific contacts on various fuels.

General Information  
**California Energy Commission**  
Transportation Technology & Fuels Office  
1516 Ninth Street, MS-41  
Sacramento, CA 95814  
(916) 654-4634

Compressed Natural Gas  
**California NGV Coalition**  
925 L Street, Suite 1485  
Sacramento, CA 95814  
(916) 448-5036

Electric Vehicles  
**California Electric Transportation Coalition**  
1303 J Street, Suite 770  
Sacramento, CA 95814  
(916) 552-7070

Ethanol-Powered Vehicles  
**California Renewable Fuels Council**  
3304 Yorba Linda Blvd., Suite 249  
Fullerton, CA 92631  
(714) 996-6540

Propane-Powered Vehicles  
**LPG Clean Fuels Coalition**  
2102 Business Center Drive, Suite 130  
Irvine, CA 92714  
(714) 253-5757

General Information  
**National Alternative Fuels Hotline**  
P.O. Box 12316  
Arlington, VA 22209  
(800) 423-1DOE (1363)





# Chapter 2

## Laws, Regulations and Requirements Affecting Alternative Fuel Vehicles

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There are three main laws and regulations that relate to alternative fuels and the vehicles that use those fuels: the federal 1990 Clean Air Act Amendments, the 1992 National Energy Policy Act, and the 1990 California Air Resources Board's Low Emission Vehicle Requirements. Additional regulations that may affect businesses and fleets have been approved at state and local levels by the Legislature and various air quality districts. This chapter will look at the policies and also at incentives offered for AFVs.

### Federal Laws

The Clean Air Act Amendments (CAAA) of 1990 (Public Law 101-549) was passed by Congress to amend the original Clean Air Act from 20 years earlier. The Amendments include provisions that require gasoline refiners to reformulate their gasolines to meet more stringent emission standards. In cities that do not meet federal air quality requirements set forth in the 1990 Amendments, gasolines must be reformulated during certain months, when carbon monoxide and ozone pollution are most serious. The regulations also require certain fleet operators to use clean fuel vehicles in 22 metropolitan areas nationwide. The clean fuels included the use of reformulated gasoline and many alternative fuels.

The CAAA also established the California Pilot Program requiring 150,000 clean fuel vehicles a year for California by 1996, increasing to 300,000 a year by 1999. Vehicles can use reformulated gasoline (one of the federally-designated "clean" fuels). The law allows other states to adopt California's Low Emission Vehicle standards.

Prior to the CAAA, Congress passed the Alternative Motor Fuels Act of 1988 - AMFA (Public Law 100-494), which encouraged the development, production and demonstration of alternative motor fuels and alternative fuel vehicles. That law, however, did not affect fleets. It did establish Corporate Average Fuel Economy (CAFE) credits for auto companies producing AFVs.

The National Energy Policy Act of 1992 (EPAct) is Public Law 102-486. The broad-ranging act was signed into law by President Bush on October 24, 1992. Several titles deal with alternative transportation fuels. For alternative transportation fuels, EPAct:

- Accelerates the purchase requirements for alternative fuel vehicles by the federal fleet. The numbers were increased further by Executive Order 12844 signed by President Clinton (see footnotes on page 16).
- Proposes a cap on credits that auto manufacturers can earn by producing dual-fuel and flexible fuel vehicles
- Requires fleets in large urban areas to purchase not only clean fuel vehicles but vehicles that use alternative fuels

EPAct also establishes tax incentives for purchase of alternative fuel vehicles and conversion of conventional gasoline vehicles to alternative fuels by the private sector. The chart on the following pages gives a comparison between the major provisions of the two federal laws.

### California Regulations

California's geography, climate and number of vehicles create California's unique smog problems. Major urban areas of the state are surrounded by mountains that trap pollution in stagnant air. Persistent stagnant weather conditions during much of the year not only prevent pollution from dispersing in the atmosphere, but also increase the amount of time pollutant gases are exposed to sunlight, which prompts the chemical reactions that create smog.

In September 1988, Governor George Deukmejian signed the California Clean Air Act, Assembly Bill 2595, authored by Assemblyman Byron Sher. The Act defined an framework for air quality planning and regulations, establishing a new means for reaching California's air quality goals.

*(Text continues on page 17.)*

Provision	Clean Air Act Amendments of 1990	National Energy Policy Act of 1992
Persons Affected	Public or private fleet owners or operators with 10 or more vehicles capable of being centrally fueled. Note: California fleets are exempt.	"Persons" who own, operate, lease or control at least 50 vehicles in the U.S. (centrally fueled or capable of being centrally fueled), primarily operated in a Consolidated Metropolitan Statistical Area (CMSA) with a 1980 population of 250,000 or more.
Areas Affected	22 metropolitan areas with a 1980 populations of 250,000 or more and designated by the U.S. EPA as in severe or extreme non-attainment of either ambient ozone or carbon monoxide standards (See List A below).  Other areas may "opt-in" to the program per state air quality attainment strategy (no others areas have done so through mid-1994).	More than 120 cities with a 1980 population of 250,000 or more (See List B below for California cities.)
Fleet Definition	10 or more light-duty or heavy-duty vehicles located in the affected area.	Fleets of 20 or more light-duty vehicles, less than 8,500 pounds gross vehicle weight capable of being centrally fueled that are owned, operated, leased or controlled by a government entity or by another person who controls 50 or more such vehicles.
Effective Dates	Begins in 1998 (See List C below.)	1993 (federal fleets) 1996 (state fleets) 1996 ("fuel providers") 1999 (municipal/private) 2002 (municipal/private by DOE rule) (See List C below.)
Purchase Requirements	Clean Fuel Vehicle (CFV) Fleet Program (See List C below).	There are requirements for federal, state, fuel providers, municipal and private fleets. (See List C below.)
Fuel Definition	Clean Fuels including: • Methanol (M85) • Ethanol (E85) • Other alcohols • Reformulated gasoline • Clean Diesel • Natural gas • Liquefied petroleum gas (LPG)	Alternative Fuels including: • Methanol • Ethanol • Other alcohols, separately or in mixtures of 85% by volume or more (but not less than 70% volume by rule) with gasoline or other fuels • Compressed natural gas (CNG) • LPG • Hydrogen • "Coal-derived liquid fuels" • Fuels derived from "biological materials"

Provision	Clean Air Act Amendments of 1990	National Energy Policy Act of 1992
Fuel Definition (continued)	<ul style="list-style-type: none"> <li>• Electricity</li> <li>• "Any other power source" able to meet California vehicle emissions standards.</li> </ul>	<ul style="list-style-type: none"> <li>• Electricity</li> <li>• Any other fuel "substantially not petroleum" yielding "substantial energy security benefits and substantial environmental benefits." Reformulated gasoline may not be used to meet EPA requirements.</li> </ul>
Credits	<p>Provides credits for CFV fleets. (California fleets are not covered.) Emissions reduction credits available for CFVs that are exempt from requirements, purchased in advance or requirement, or purchased in excess of minimum requirement.</p> <p>Credits can be transferred, "banked" or used to offset new sources within the same non-attainment area.</p>	<p>Credits earned if AFVs are acquired in excess of minimum required or in advance of date of requirement at the rate of one credit per vehicle.</p> <p>Credits earned are transferable from one area to another.</p>
Buses	<p><b>Bus Requirements</b> All buses initially in cities with populations of 750,000 or more would be operated on "clean fuels" (phased-in starting in 1994).</p> <p>Urban bus retrofit regulations are effective beginning in 1995. They will require buses to be retrofitted according to a schedule and meet stricter emissions standards, including a minimum reduction in particulates of 25%, either on a per-vehicle or fleet average basis.</p> <p><b>Bus Retrofit Requirements</b> Effective in 1995, new emissions requirements for rebuilt, heavy-duty diesel-engine urban buses will be applicable to model year 1993 or earlier.</p> <p>There is a 0.10 gram/bhp-hr (maximum) particulate mater (PM) emissions limit in cities with a population of 750,000 or more.</p>	<p><b>Bus Demonstrations</b> <b>Urban Buses:</b> The Department of Transportation (DOT) and Department of Energy (DOE) shall initiate cooperative ventures with local governments with populations of 100,000 or more to demonstrate the feasibility of commercializing the use of alternative fuels.</p> <p><b>School Buses:</b> DOT may provide financial assistance to local units of government (in urban areas with populations of 100,000 or more) to cover the incremental costs of operating and purchasing buses using alternative fuels, including vehicle conversions.</p>
Off-Road Engines	<p>US EPA is preparing to propose regulations to control emissions (NOx and PM) from heavy-duty (and other) engines used in off-road applications, including farm equipment, marine engines and locomotives.</p>	<p>US DOE is required to "conduct a study" to determine the effectiveness of using alternative fuels in off-road vehicles in "surface transportation" such as rail, airport vehicles, marine engines and others.</p>

Provision	Clean Air Act Amendments of 1990	National Energy Policy Act of 1992
Tax Incentives	No provisions.	<p>Maximum tax deductions are provided as follows for the incremental costs of AFVs (including retrofits) and refueling facilities placed in service after June 30, 1993:</p> <p>AFVs up to 10,000 lb. gvw: up to \$2,000</p> <p>AFVs 10,001 - 26,000 lb. gvw: up to \$5,000</p> <p>Trucks/Vans (over 26,000 lb gvw): \$50,000</p> <p>Buses with seating capacity of 20 or more adults: \$50,000</p> <p>Electric Vehicles: 10% tax credit up to \$4,000/vehicle</p> <p>AFV Refueling Facility: \$100,000</p>
Biodiesel Study	Study on "alcohol esters of rapeseed oil" concerning its "feasibility, engine performance, emissions and production capability."	No provisions.
"Replacement Fuels"	No provisions.	<p>The portion of a motor fuel that is methanol, ethanol, or other alcohol, CNG, LPG, hydrogen, coal-derived liquid fuel, fuel "other than alcohol" derived from "biological materials," electricity, and others.</p> <p>U.S. DOE may determine by rule that any other fuel that is "substantially not petroleum" and yielding "substantial energy security benefits and substantial environmental benefits" will qualify as a replacement fuel.</p> <p><b>National Petroleum Reduction Targets:</b></p> <p>By 2000: 10% replacement By 2010: 30% replacement</p>

**List A**  
**Areas Covered in Clean Air Act Amendments of 1990**  
(Clean-Fuel Vehicle Fleet Program)  
**California Cities/Regions in Bold**

Los Angeles-Anaheim-Riverside, CA  
Sacramento, CA  
San Diego, CA  
San Joaquin Valley, CA  
Southeast Desert, CA  
Ventura County, CA

Atlanta, GA  
Baltimore, MD  
Baton Rouge, LA  
Beaumont-Port Arthur, TX  
Chicago-Gary-Lake County, IL-IN-WI  
Denver-Boulder, CO  
El Paso, TX  
Greater Connecticut, CT  
Houston-Galveston-Brazoria, TX  
Milwaukee-Racine, WI  
New York-Long Island-Northern Jersey, NY-NJ  
Philadelphia-Wilmington-Trenton, PA-DE-MD-NJ  
Providence-Pawtucket-Fall River, RI-MA  
Springfield, MA  
Washington, DC Area, MD-VA-DC

**List B**  
**EPAct-Affected Areas in California**  
Metropolitan Areas of California with a  
1980 Population of 250,000 or More

Bakersfield	Fresno
Los Angeles-Anaheim-Riverside	Modesto
Sacramento	Salinas-Seaside-Monterey
San Diego	San Francisco-Oakland-San José
Santa Barbara-Santa Maria-Lompoc	Stockton

### List C Comparison of New AFV Purchase Requirements For Affected Vehicle Fleets

Clean Air Act		National Energy Policy Act of 1992				
Year	(% of CFVs) Percentages Do Not Apply to California Fleets	Federal (% or # of AFVs)	State (% of AFVs)	Fuel Provider (% of AFVs)	Municipal & Private Early Rule (% of AFVs)	Municipal & Private Late Rule (% of AFVs)
1993		5000/7,500+				
1994		7500/11,250+				
1995		10000/15,000+				
1996		25%/17,500+	10%/25%†	30%		
1997		33%/20,000+	15%/33%†	50%		
1998	30%	50%/30,000+	25%/50%†	70%		
1999	50%	75%/40,000+	50%/75%†	90%	20%	
2000	70%	75%	75%†	90%	20%	
2001	100%	75%	75%	90%	20%	
2002	100%	75%	75%	90%	30%	20%
2003	100%	75%	75%	90%	40%	40%
2004	100%	75%	75%	90%	50%	60%
2005	100%	75%	75%	90%	60%	70%
2006	100%	75%	75%	90%	70%	70%

\* Under the National Energy Policy Act, the U.S. Secretary of Energy has two opportunities to rule on AFV purchases for private fleets. If a rulemaking is issued by December 16, 1996, then the percentages in the "early rule" column apply. If a rulemaking is not issued until later (January 1, 2000 deadline), then the percentages in the "late rule" column apply.

+ Federal fleet purchases were changed by Executive Order 12844 signed by President Bill Clinton in February 1993. This increases federal purchases (if vehicles are available from auto companies) to 7,500 in 1993; 11,250 in 1994; 15,000 in 1995; 17,500 in 1996; 20,000 in 1997; 30,000 in 1998; and 40,000 in 1999. Purchase percentages are based on about 50,000 vehicle acquisitions per year and vehicle turn-over/ replacement after five years.

† Percentage of AFVs required by State of California were increased by Executive Order No. W-100-94, signed by Governor Pete Wilson on August 15, 1994. The Executive Order requires: 25% of vehicles purchased in 1996 be AFVs; 33% be AFVs in 1997; 50% be AFVs in 1998; and 75% be AFVs in 1999 (if vehicles are available from manufacturer and at a reasonable cost). The order also requires that 10 percent, inclusive, must be Ultra-Low Emission Vehicles or Zero-Emission Vehicles in 1996 and beyond.

Under the act, the California Air Resources Board (CARB) set new car standards of 0.4 grams/mile of Nitrogen Oxides (NOx) for passenger vehicles beginning with the 1989 model year. In 1993, the standards became more stringent, requiring manufacturers to meet a 0.25 gram/mile standard for hydrocarbons and 3.4 grams/mile for carbon monoxide for all passenger vehicles and light-duty trucks (see chart).

Because of the enormity of its air pollution problems, California was allowed under the federal Clean Air Act Amendments of 1990 to continue to set its own standards for vehicle emissions. The law also allowed other states to use either the national standards, or they could opt for California's stricter standards; they could not create a third set of standards. Two states (New York and Massachusetts) have already done so, with Zero Emission Vehicle requirements going into effect in 1999, and 10 other states plus the District of Columbia (the Northeast Ozone Transport Committee) was awaiting approval (as of this writing) from the U.S. EPA to follow California's lead.

In September 1990, regulators at CARB adopted vehicle and fuels requirements, as well as a "reactivity protocol" for various clean fuels. It also took the unprecedented step of requiring a phase-in of even stricter emissions standards in California, including the first-ever provision for Zero Emission Vehicles (ZEVs). The Board set four levels of low-emission vehicles: Transitional Low Emission Vehicles, Low Emission Vehicles, Ultra-Low Emission Vehicles and Zero Emission Vehicles. The percentages of progressively cleaner vehicles are to be increased and phased-in over a ten-year period. The emissions levels could be reached by changes in fuel (either to reformulated or alternative – fuel neutral) or in the vehicle itself (such as better catalytic converters).

CARB's Low Emission Vehicle Regulations affect major auto manufacturers that sell 35,000 or more cars a year in California (Chrysler, Ford, General Motors, Honda, Mazda, Nissan and Toyota). The regulation requires that of the vehicles offered for sale in 1998 and beyond, a set percentage of them must be zero (tailpipe) emission vehicles. The only vehicles that currently qualify as ZEVs are electric vehicles.

The regulation was upheld by CARB in May 1994, when the Board reaffirmed its time table for implementation and noted that technical advances were on track. The regulation will be reviewed by CARB in 1996.

In August 1994, Governor Pete Wilson issued an Executive Order to increase the number of AFVs purchased for California's state fleet use. The order increased the percentage of vehicles as much as 25 percent more than what the National Energy Policy Act required. (See footnote on previous page.)

In addition to the CARB regulations, various state laws have been passed that focus on clean, alternative fuels and AFVs.

Some of the more recent bills from both the state Senate (Senate Bill – SB) and Assembly (Assembly Bill – AB) are listed below. The bill number is followed by the author's last name and its enrollment citation.

- AB 234 (Leonard, Chapter 1326, Statutes of 1987) Defines Low Emission Vehicle, requires that the California Energy Commission study the cost and availability of low emission fuels and vehicles. Report issued in 1989 and updated in 1991 titled: *AB 234 Report – Cost & Availability of Low-Emission Motor Vehicles and Fuels*, Energy Commission publication number P500-91-009.

### CARB Low Emission Standards for Passenger Cars & Light-Duty Vehicle

Emissions for 50,000 and 100,000 miles in Grams Per Mile

	NMOG		CO		NOx	
	50,000	100,000	50,000	100,000	50,000	100,000
1993 Standards	0.25	0.31	3.4	4.2	0.4	0.6
TLEV	0.125	0.156	3.4	4.2	0.4	0.6
LEV	0.075	0.90	3.4	4.2	0.2	0.3
ULEV	0.040	0.055	1.7	2.1	0.2	0.3
ZEV	zero		zero		zero	

Note: NMOG = Non-Methane Organic Gases, CO = Carbon Monoxide, NOx = Nitrogen Oxides; TLEV = Transitional Low Emission Vehicle, LEV = Low Emission Vehicle, ULEV = Ultra-Low Emission Vehicle, ZEV = Zero (tailpipe) Emission Vehicle. Emissions in grams per mile are allowed to increase as the car ages from 50,000-100,000 miles.



### California Air Resources Board Low Emission Vehicle Fleet Average Goals

Model Year	Conventional Standard	TLEV	LEV	ULEV	ZEV
1993	40%				
1994	80%	10%			
1995	85%	15%			
1996	80%	20%			
1997	73%		25%	2%	
1998	48%		48%	2%	2%
1999	23%		73%	2%	2%
2000			96%	2%	2%
2001			90%	5%	5%
2002			85%	10%	5%
2003			75%	15%	10%

Note: Only the ZEV percentages are mandated. The others are potential percentages that the auto companies can use as goals.

- SB 1123 (Leonard, Chapter 796, Statutes of 1989) Amends the definition of LEV; requires state fleet purchases of AFVs if vehicles and funds are available.
- SB 1006 (Leonard, Chapter 990, Statutes of 1989) Exempts the "incremental cost" of LEVs from the state sales tax. (Expired December 31, 1994. See incentives below.)
- SB 2600 (Vuich, Chapter 1611, Statutes of 1990) Allows a state income tax credit for LEV purchases and conversions (amended by Senate Bill 146 in 1993). (See incentives below.)
- AB 434 (Sher and Cortese, Chapter 807, Statutes of 1991) Allows Bay Area Air Quality Management Districts to collect a surcharge (up to four dollars) through local vehicle registrations to pay for air quality improvement programs in their district and to reduce air pollution from motor vehicles. These fees have been used to help fund various local district incentive programs for alternative fuel vehicles, ridesharing and fleet/employee trip-reduction programs, clean fuel buses, feeder buses/shuttle service, and other projects.
- SB 135 (Boatwright, Chapter 496, Statutes of 1991) Effective January 1, 1997, requires public vehicles operated for compensation — transit vehicles and taxis — in districts not achieving air quality standards to meet CARB's low emission standards
- SB 1214 (Killea, Chapter 900, Statutes of 1991) Requires the California Energy Commission to forecast transportation energy demand. Staff report issued in February 1994 titled: *1993-1994 California Transportation Energy Analysis Report*, Energy Commission publication number P300-94-002, Docket No. 92-TFER-1.
- AB 3052 (Polanco, Chapter 762, Statutes of 1992) Requires the California Energy Commission to develop an infrastructure master plan for alternative transportation fuels — the CalFuels Plan. Report issued in September 1994 titled: *CalFuels Plan — Developing an Infrastructure Plan for Alternative Fuel Vehicles*. Energy Commission publication number P500-94-002.
- AB 35 (Klehs, Chapter 873, Statutes of 1993) Confirms the state income tax credit for low emission vehicles to reflect

the allowable federal tax credit for electric vehicles in the National Energy Policy Act.

- **SB 146** (Lewis, Chapter 875, Statutes of 1993) Expands the LEV tax credit to non-recreational off-road vehicles; extends the sunset on state low emission vehicle tax credit from January 1, 1995, to January 1, 1998; and deletes the sunset on the Use Fuel Tax Law provisions that sets the fuel tax rate for methanol and ethanol at one-half the rate for gasoline and diesel fuels.
- **SB 316** (Rosenthal, Chapter 956, Statutes of 1993) Existing law allows the South Coast Air Quality Management District to impose a vehicle registration surcharge to fund clean fuel and alternative fuel vehicle programs. SB 316 extends the sunset on the surcharge to August 1, 1999, and eliminates the sunset on the program.

## Local Air District Regulations

Local air quality districts can pass and enforce local air quality ordinances or regulations that will effect fleets, businesses and individuals. A number of districts have passed regulations affecting fleets. Below is a summation of the various regulations and incentives that are currently in force in four of the state's urban areas. Fleet managers are advised to contact their local air quality district for additional information. Those who do not live in a multi-county district shown in the map, should contact your local county's air pollution control officer — the number should be listed in the government listings of your phone book.

### Bay Area Air Quality Management District (BAAQMD)

The BAAQMD requires large companies to develop a trip-reduction program or an Alternative Emission Reduction Program (AERP), which is updated every two years. The AERP can include clean fuel vehicles in employer fleets (either new or retrofit) or clean fuel buses (transit buses, school buses or shuttles). The employer must demonstrate, however, that the clean fuel vehicles are not being used by the vehicle

manufacturer to fulfill the state LEV/ZEV requirements or by the employer to comply with any clean fuel vehicle fleet rule (such as under the National Energy Policy Act).

Public agencies and their fleets can request funding for clean fuel buses and demonstration projects using alternative fuel vehicles through the AB 434 Transportation Fund for Clean Air. This program applies only to public agencies including, but not limited to cities, counties, school districts, transit districts, and regional and state agencies. The BAAQMD places a high priority on projects funded through AB 434. About \$17 million is generated annually from the surcharge and used toward these programs.

### Sacramento Metropolitan Air Quality Management District (SMAQMD)

The SMAQMD has a rule that affects fleets with 15 or more vehicles in the district. Fleets are required to reduce emissions when they add or replace vehicles, when they replace a vehicle's engine, or when they rebuild an engine. It is up to the fleets to determine how they will reduce the vehicle's emissions — the rule is "fuel neutral" and is based on tailpipe emissions not on use of alternative fuels.

Fleets that purchase low emission vehicles can get credits for LEVs that are purchased above their required number. Fleets purchasing alternatively-fueled vehicles can get additional credits above the LEV credits. These credits can then be traded with other businesses in the district or to fleets considered by the district to be "under-achievers."

SACRAMENTO METROPOLITAN

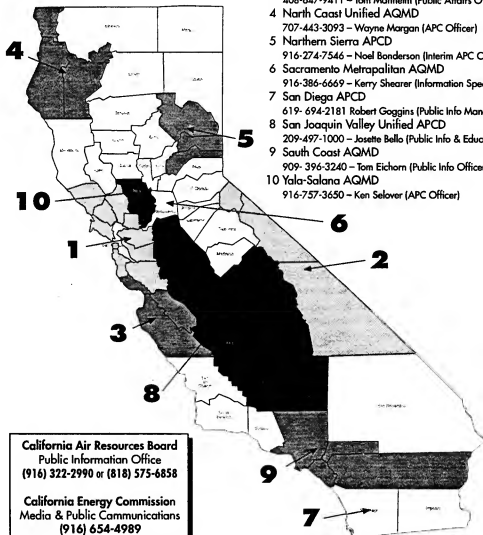


AIR QUALITY  
MANAGEMENT DISTRICT

# Multi-County and Major Air Quality Management and Air Pollution Control Districts in California

## Public Information Contacts

- 1 Bay Area AQMD  
415-771-6000 - Terry Lee (Dir. of Public Information)
- 2 Great Basin APCD  
619-872-8211 - Ellen Hardebeck (APC Officer)
- 3 Monterey Bay Unified APCD  
408-647-9411 - Tom Manheim (Public Affairs Officer)
- 4 North Coast Unified AQMD  
707-443-3093 - Wayne Morgan (APC Officer)
- 5 Northern Sierra APCD  
916-274-7546 - Noel Banderson (Interim APC Officer)
- 6 Sacramento Metropolitan AQMD  
916-386-6669 - Kerry Shearer (Information Specialist)
- 7 San Diego APCD  
619-694-2181 Robert Goggins (Public Info Manager)
- 8 San Joaquin Valley Unified APCD  
209-497-1000 - Josette Bello (Public Info & Education Officer)
- 9 South Coast AQMD  
909-396-3240 - Tom Eichorn (Public Info Officer)
- 10 Yala-Salana AQMD  
916-757-3650 - Ken Selover (APC Officer)



SMAQMD currently has a number of incentive programs in place or planned for the near future. These include:

1. Methanol fuel incentive — The SMAQMD provides \$500 of M85 to purchasers of Flexible Fuel Vehicles (FFVs). The FFV purchaser must either live in Sacramento County or operate the vehicle in Sacramento County at least 75 percent of the time in order to qualify. The fuel is provided through public access fueling network by issuing a \$500 credit to the purchaser's account with Chevron, which manages the retail fuel network billing system.
2. The SMAQMD is developing a cost-sharing matrix that would provide incentives for light- and medium-duty vehicles based on their air quality benefits. This matrix is still in its formative stages and is contingent of the District's Board of Director's approval. If approved, it is expected to be in place by March or April 1995.
3. The SMAQMD has a continuous filing policy for unique and/or innovative alternative fuel projects. These projects are reviewed by the District as they are received. Their is no formal application other than to contact the SMAQMD with proposals.

### South Coast Air Quality Management District (SCAQMD)

Rule 1501 was adopted by the SCAQMD in 1987 to encourage carpooling, use of public transit and other forms of ridesharing as a means to reduce auto emissions. Under the program, originally known as Regulation XV, employers of 100 or more employees are to provide their employees with incentives to rideshare. The original measure provided credits to employers whose employees used alternative fueled vehicles in their daily commute.

A subcommittee for the SCAQMD has proposed that the sunset date on the credits be eliminated (rule language is pending on that provision). Another proposal would equate a zero emission vehicle as being a zero vehicle trip in the AVR credits. That rule is in draft form.



Finally, according to the SCAQMD, all basin fleets may be required under the U.S. Environmental Protection Agency's Federal Implementation Plan (FIP) to purchase many more alternative fuel vehicles than are what are required under the National Energy Policy Act. The FIP would be put into place if the EPA does not agree with the way California and its air districts have drafted their own clean air plans, called the State Implementation Plan or SIP.

Under the FIP, 50 percent of the basin fleets' new car purchases would have to be Inherently Low Emission Vehicles (ILEVs) in 1999. That increases to 70 percent ILEVs in the year 2000 and beyond. ILEVs are any vehicle that is certified to meet the California Air Resources Board's Transitional Low Emission Vehicle standards and does not emit any evaporative emissions.

### San Diego County Air Pollution Control District (APCD)

On November 29, 1994, the San Diego County Air Pollution Control District Board of Directors approved a new rule enabling industry to offset new or increased emissions from stationary sources with emission reductions from mobile sources. Because of declining potential for offsets from the region's stationary sources, the APCD Board recognized there was substantial demand for cost-effective credits from mobile sources. Motor vehicles contribute more than 60 percent of the smog-forming emissions in the San Diego air basin, and industry contributes less than 15 percent.

Rule 27 allows emission reduction credits from motor vehicles to be registered as "credits" in a District "Bank." Industry can withdraw or purchase these credits later to meet state and federal Clean Air Act offset requirements.

The rule specifies five ways mobile source emission credits can be created, including:

- Accelerating vehicle retirement (scrapping program)
- Purchasing low-emission transit buses (primarily compressed natural gas)
- Purchasing zero emission (electric) vehicles
- Retrofitting cars, and light- and medium-duty trucks to meet low-emission standards
- Retrofitting heavy-duty vehicles to meet low-emission standards

The rule also provides for other innovative technologies that create valid mobile source emission reductions.

The APCD currently has a program with a private contractor to purchase and scrap 1,000 pre-1982 vehicles. As of December 1994, the program is roughly 60 percent completed and should end in early 1995. If the market dictates, Rule 27 provides a mechanism to continue the program under private funding.

## San Joaquin Valley Unified Air Pollution Control District (SJVUAPCD)

REMOVE is the acronym that stands for "Reduce Motor Vehicle Emissions," a program of the SJVUAPCD, which serves Fresno and the Valley portions of Kern, Kings, Madera, Merced, San Joaquin, Stanislaus and Tulare Counties. The program was formerly known as "AB2766."

REMOVE is an innovative program that allocates fees collected from motor vehicle registrations for local projects designed to reduce air pollution. These funds must be applied to projects that reduce emissions from automobiles, trucks and buses. More than 280 proposals have been considered for funding by the SJVUAPCD since the inception of the program, with more than 90 projects funded from 1992 to 1994.

The SJVUAPCD Governing Board created a committee of 14 citizens to evaluate and recommend projects for funding. The evaluation committee for the REMOVE program develops criteria for evaluating proposals. The committee also rates and ranks the proposals and makes project funding recommendations to the Governing Board. The Board then makes final funding decisions.

Local government agencies, private sector businesses non-profit agencies and research institutions are among those eligible to apply for funding. Anyone proposing an effective project to reduce emissions from motor



vehicles is encouraged to apply. In December 1994, requests for proposals (RFP) were made available for applicants to apply for the third annual cycle of funding. To receive an RFP, call the District at 209-497-1075.

As required by state law, the fees for the REMOVE program are collected by the California Department of Motor Vehicles and provided to the SJVUAPCD for distribution. In 1994, projects approved by the Governing Board were awarded a total of \$4.77 million. Alternative fuel vehicles received 36 percent of the funding, followed by transportation control measures with 35 percent; plans, studies and research with 18 percent; and public education with 12 percent.

Some of the projects funded in 1993-1994 included:

- The conversion of more than 200 vehicles throughout the district to operate on cleaner-burning alternative fuels
- A variety of studies on a number of topics including the adverse health effects of particulate matter such as vehicular dust emissions, and a light rail corridor
- Transportation control measures that implement bike plans, improve traffic flow and subsidize transit passes
- A district-wide auto buy-back program that will crush more than 700 pre-1975 heavily polluting vehicles
- Transit projects such as free downtown shuttle service

## State & Federal Incentives for Alternative Fuel Vehicles

Alternative fuel vehicles currently cost more than regular gasoline because of the limited number of vehicles manufactured and because of the additional components that must be added (such as storage cylinders or extra fuel tanks). This will probably change as more AFVs are mass produced. To offset this differential or incremental cost of equipping vehicles to run on alternative fuels, various government agencies and a number of utility companies offer tax credits or deductions, and incentives to the purchasers.

Below are the incentives offered for 1995 model year alternative fuel vehicles.

### California LEV Tax Credits (Current as of September 1994.)

For the tax years beginning on January 1, 1991, and before January 1, 1998, state law (Senate Bill 2600 [Vuich, Chapter 1611, Statutes of 1990]; amended by Senate Bill 1071 [Kopp Chapter 768, Statutes of 1992] and by Senate Bill 146 [Lewis, Chapter 875, Statutes of 1993]) allows a state tax credit for the incremental cost of specified "low-emission" vehicles and "low-emission" retrofit devices.

The vehicle or device must be certified by the California Air Resources Board (contact the Energy Commission for latest list of certified vehicles), and all qualifying vehicles also must be registered in California. The incremental cost is determined by the California Energy Commission.

The state tax credit is for 55 percent of the incremental cost of a vehicle, or the cost (including installation) of a retrofit device, certified to meet the CARB low-emission requirements.

If there is no additional or incremental cost when compared to a gasoline-only vehicle, then the state tax credit does not apply. For example, if there is no cost charged by the manufacturer for the "low-emission" model then the credit does not apply.

The state tax credit is a maximum of \$1,000 per automobile, motorcycle or two-person passenger vehicle; or \$3,500 for a vehicle weighing more than 5,750 pounds.

If a federal tax credit is enacted for "low-emission" vehicles, the state credit is partially reduced by the amount of the federal credit. Funding for the state tax credits totals \$750,000 for each year (1991 - 1998) and is available with prior certification by the California Energy Commission.

The taxpayer must submit to the California Energy Commission a Plan to Purchase Form and also a completed Purchase/Installation Form. If the Energy Commission verifies in writing that the vehicle is eligible for the credit, the purchaser would then be entitled to submit a Form 3554 with their State Income Tax.

### California Sales Tax Exemption for LEVs (Current as of September 1994.)

Senate Bill 1006 (Leonard, Chapter 990, Statutes of 1989) allows for a state sales tax exemption on the incremental cost of a certified low-emission vehicle or on certified retrofit parts to convert a vehicle to be a low-emission vehicle. The exemption ended on December 31, 1994.

### Federal Tax Credits and Deductions

The National Energy Policy Act (EPAAct), signed by President Bush on October 24, 1992, contains major provisions for clean and alternative fuel vehicle federal tax credits and deductions. The fuels that are covered by EPAAct are electricity, ethanol, methanol, natural gas and propane.

The law allows a tax credit of 10 percent of the cost of electric vehicles. The credit is based on the purchase price of the vehicle and may not exceed \$4,000. The credit is available to vehicles placed into service after June 30, 1993, and prior to January 1, 2005. The federal tax credit is reduced by 1/4 in 2002, to a maximum of \$3,000; 1/2 in 2003, to a maximum of \$2,000; and 3/4 in 2004, to a maximum of \$1,000. It is no longer available after 2004.

EPAAct allows for a maximum of up to \$2,000 federal tax deduction for clean-fuel vehicles that use clean fuels such as ethanol, methanol, natural gas or propane (liquefied petroleum gas or LPG). The federal tax deduction is based on the incremental cost of equipping the vehicle to use the clean fuel; the amount above the price of a regular gasoline-only vehicle. The federal deduction is available for vehicles placed into service after June 30, 1993, and before January 1, 2005.

A \$5,000 federal tax deduction is available for alternatively-fueled trucks/vans weighing between 10,000 and 26,000 pounds. A \$50,000 tax deduction is available for alternatively-fueled trucks/vans weighing more than 26,000 pounds, or for buses that can seat at least 20 passengers. The federal deduction is available for vehicles placed into service after June 30, 1993, and before January 1, 2005.

A federal tax deduction of up to \$100,000 can be claimed for clean fuel refueling sites (including electricity). The federal tax deduction is available on sites placed into service after June 30, 1993, and prior to January 1, 2005.

## Additional Incentives for AFVs

The California Energy Commission offered a \$400 incentive toward the purchase price of the 1995 model year Ford Taurus Flexible Fuel Vehicle (FFV) that runs on methanol (M85). The incentive was paid directly to the auto company and was taken off the sticker price of the vehicle by the manufacturer. All 1,800 1995 Taurus FFVs being made by Ford, however, have already been purchased. The 1995 Dodge Intrepid FFV, like the Taurus FFV, is also certified by the California Air Resources Board but did not qualify for a state incentive. It is unknown if there will be future state incentives for methanol-powered vehicles in 1996 and beyond.

The Energy Commission also has limited funding for cost-sharing the incremental cost of original equipment manufacturer certified natural gas-powered pickup trucks and vans. Vehicles pending certification for 1995 include the Dodge B250 and B350 RAM Van, Wagon and RAM Pickup dedicated NGVs; Dodge Minivan NGV; Dodge Dakota Pickup NGV; and the Ford Crown Victoria NGV. Typically, these incentives are matched dollar-for-dollar by natural gas utility companies. A total of \$1,000 is available for each NGV certified by CARB as low emission (LEV), and \$1,500 is available for NGVs certified as ultra-low emission (ULEV). The state incentive is available directly through California's three main natural gas

utility companies (PG&E, SoCal Gas and SDG&E, and Chrysler Corporation for Chrysler NGVs) rather than as a rebate or reduction on sticker price to each purchaser.

Investor-owned natural gas and electric utility companies may be reducing their rebates or incentives in the future. Recent directions by the California Public Utilities Commission on how much can be spent by the utilities and the "down-sizing" of utility companies, mean that less rate-payer money may be used toward AFV incentives and rebate programs.

Incentives for credits for methanol-powered and other clean, alternative fuel vehicles are being offered by various air quality districts. As mentioned before, the Sacramento Metropolitan Air Quality Management District offers free methanol fuel (M85) for Fuel-Flexible Vehicle, and the South Coast Air Quality Management District and Bay Area Air Quality Management District offer vehicle ride-sharing credits for use of clean, alternative fuel vehicles.

For more information about the State Low-Emission Vehicle Tax Credits, please WRITE:

California Energy Commission  
Low-Emission Vehicle Tax Credits  
1516 Ninth Street, MS-41  
Sacramento, CA 95814

For information on the federal tax credits or deductions, contact your local Internal Revenue Service Office. Please also contact your local air quality district and utility company for information about possible incentives they may be offering. Phone numbers for the major air quality districts are listed on the map on page 20.

# Chapter 3

## Electric Vehicles



In the words of a reporter from the *Chicago Tribune*, "The electric car is an idea whose time has come.....again."

Electric vehicles (EVs) have been around since the 1830s before they virtually disappeared in the 1910s.

At the turn of the last century, there were more electric vehicles on the road than there are today. And by the turn of the century, EVs are expected to make a comeback.

### History of Electric Vehicles

The electric vehicle has a much longer history than most people realize. As pointed out in the book *The Green Car Guide*, the first known electric car was a small model built by Professor Stratingh in the Dutch town of Gröningen in 1835. But the first practical electric road vehicle was probably made either by Thomas Davenport in the United States or by Robert Davidson in Edinburgh in 1842.

These pioneers had to use non-rechargeable electric cells. An electric vehicle did not become a viable option until the Frenchmen Gaston Plante and Camille Faure respectively invented (1865) and improved (1881) the storage battery.

The performance of "La Jamais Contente" in 1899 brought the potential of the electric car to the attention of an enthralled world. This was the name for the unique streamlined racing car in which the Belgian Camille Jenatton broke the world land speed record in France, the first car to go faster than 100 kph (62 mph).

C.D. Bohon, in the April 1994 issue of *Dealer Business* magazine, wrote an article entitled "The Once and Future Vehicle; History of the Electric Vehicle," that sums up the history of EVs, which we excerpt on the next page.

### EVs Today

Electric vehicles have been in continual use since the 1910s in various applications: working in industrial plants, where internal combustion engine exhaust could endanger worker health; on golf courses, where

quiet operation adds to the relaxing environment; on worksites to ferry employees between buildings; and on college campuses. But today these quiet and pollution-free vehicles are no longer overgrown golf carts. New advances in battery technology, system integration and aerodynamics, and commitments to research and development by major vehicle manufacturers are producing electric vehicles that play a practical role on city streets.

Several California cities use electricity to power buses, streetcars and mass transit, although some of these vehicles use an exterior power source like overhead wires (such as San Francisco's electric buses and Sacramento, San Diego and San José's light rail systems). EVs and electric buses that use internal power sources, however, are also on California's roads. As of May 1993, the California Department of Motor Vehicles had registered 2,877 electric-powered passenger vehicles.

EVs now being demonstrated have a range of around 100 miles, which according to the latest Caltrans trip data, is equal to three times the miles traveled daily by about 60,000 of the 150,000 commercial, light-duty fleet vehicles in Southern California.

According to the Northeast Sustainable Energy Association (NESEA), range records have increased from 35 miles to over 200 miles in six short years at the American Tour de Sol electric vehicle race. NESEA says that the range of EVs using lead acid batteries as their storage system, increased to 142 miles, as shown by a Fiat converted to electricity driven at the 1994 race.

Ranges of more than 150 miles have been achieved with nonspecialized EVs. A Solectria Force, a Geo Metro conversion, drove 214 miles recently using a nickel-metal-hydride battery built by Ovonic Battery of Troy, Michigan. Ovonic plans to have that battery on market by 1998.

According to reports in *Green Car Journal*, an electric car called the IZA produced by Tokyo Power Company, Meidensha and Tokyo R&D claimed a single charge distance of 343 miles in Japan. This was performed on a chassis dynamometer at a constant speed of 25 mph. In 1992, a Horlacher Sport EV



## The Once and Future Vehicle; History of the Electric Vehicle

by C.D. Bohon

From: *Dealer Business Magazine*, April 1994.

In 1870, Englishman Sir David Salomons developed a light electric motor, which he used to propel a horseless carriage. The heavy weight of the batteries, however, limited its carrying capacity and range, making it noncompetitive with steam carriages. Salomons persisted, however, and in 1886 introduced a practical electric taxi. It used a battery with 28 cells and a small electric motor. It had a range of about 40 miles cruising at 8 mph.

The heyday of the electric was from about 1890 to 1910. Lead-acid and nickel-iron batteries were developed that made the electric vehicle a viable urban transporter.

Walter Bersey, a Brighton native, became a leader in electric vehicle development. In 1896, he drove one of his electrics from Brighton to London. The next year, the London Electric Cab Company inaugurated regular service with Bersey electric cars. These used 40-cell batteries powering a 3-horsepower motor. The vehicle could travel 50 miles between recharges at speeds up to 10 mph.

That same year, the electric vehicle was introduced in America when the Hartford, Conn.-based Pope Manufacturing Co. began building electric

cars at the rate of 250 a year — quite a feat in the years before mass production was developed.

Shortly, two other American companies, the Columbia Co. and Electric Vehicle Co., were also manufacturing electrics. In those years, the prospects for electric vehicles were as hot as those for interactive media are today. Through a series of financial buy-outs and mergers, Electric Vehicle gained major control of the electric vehicle business. In 1899 it was worth \$200 million, a stupendous sum in those days, and was manufacturing thousands of electric vehicles annually.

Electric Vehicle, now long forgotten, was by far the largest vehicle manufacturer of its time. By 1904 it was building one-third of all the taxicabs used in New York, Chicago and Boston. It also produced electric trucks and buses. It set up electric car rental agencies in New York and Chicago.

Battery storage capacity still hampered performance, and the company urged the development of chains of battery charging stations to solve the problem. To avoid multi-hour waits while batteries were recharged, the plan was to have a driver pull into an electric service station, where the depleted batter-

ies would be replaced by freshly charged ones.

In 1900, some 57 companies were manufacturing self-propelled vehicles in the United States. Half were electric, one-fourth were steam and one-fourth were gasoline.

In those days, the gasoline engine seemed to have a limited future. It was noisy, smelly, smoky, vibrated terribly, and ran on an explosive fuel that was expensive and in short supply.

Electric cars were viewed as "the most nearly perfect automobile" in the words of one commentator. Everyone recognized they were severely hampered by the limited storage capacity and heaviness of available batteries. But it was assumed technological development would soon solve those problems.

Steam-powered vehicles were fettered by the need for frequent stops for water, and they burned fuel inefficiently, but it was assumed the wealth of technical know-how on steam engines throughout society (they powered not only trains and ships, but factories, as well) would make them potential rivals with electrics.

Gasoline engines were out of the running, almost everyone agreed. But then, suddenly, gasoline engines overwhelmed

both steam and electric. In a handful of years, electrics moved from being the wave of the future to being as antique as high-button shoes. The roar of the Roaring Twenties was the sound of millions of gasoline-engined cars.

Part of what happened was progress outside the auto industry. Chemists developed inexpensive cracking techniques that enabled cheap volume production of gasoline from oil. Prior to this, gasoline was sold by the pint at drug stores. Its primary use had been as a cleaning solvent.

Part of what happened was also coincidence. Ransom Olds, one of the great automotive pioneers, built his first car in 1891. It was a steamer. Five years later, he built a gasoline-engined car. Olds built the first factory in the United States intended solely for the production of automobiles to manufacture a two-cylinder gasoline-engined car.

This vehicle sold poorly, however, and Olds had turned his attention to developing an automobile powered by the more popular electric motor when a fire razed the factory, including the prototype electric cars. Only one prototype was saved, a lightweight, single-cylinder gasoline engine-

powered runabout with a curved dashboard.

Financially devastated by the fire, Olds was forced to abandon his plans for electrics and build the curved dash model. It proved popular, coming on the market just as cheap gasoline was becoming available. The Oldsmobile, as it was called, became the best-selling car in the country. In 1908, when Buick and Oldsmobile were joined together to form General Motors, Olds' plans to build electrics were long forgotten.

Henry Ford also toyed with the idea of building an electric car. But he hated heavy vehicles with a passion, and the lead-acid batteries of electrics made them ponderous. He despised steamers as inefficient. So when he began producing cars in 1904, they were powered by gasoline engines.

Gasoline engine-powered cars soon proved themselves vastly superior to electrics in one crucial area — range. You couldn't drive an electric outside the city because your battery would run down and it would take hours and hours to recharge it. But gasoline cars could travel two and three times farther than electrics before they needed more gas. And if you worried about supplies, you could carry a spare can of gas with you.

Gasoline-engined cars opened up the country. Even farmers bought them. Electrics faded fast.

The Electric Vehicle Co., reorganized as Columbia Motor Co., declared bankruptcy in 1910. In 1911, Studebaker, the second biggest manufacturer of electric cars, dropped its electrics to concentrate on gasoline-engined vehicles.

While "civilians" were turning to gasoline cars, urban delivery companies stuck with electric trucks. Until after World War I, such companies as American Express and Gimbel's used more electrics than gasoline-powered trucks. Range was not a problem and their quietness and extreme reliability compared to cranky gasoline engines made them ideal for that type of work.

The invention of the self-starter for the gasoline engine doomed the electric. Until then, the brute strength needed to hand crank a gasoline motor to life caused many to shy away from them, preferring the docile electric.

By 1920, the electric vehicle was nothing more than a quaint, old-timey vehicle. It's doubtful if anyone ever thought electrics would be revived.

But urban pollution caused by fossil fuel-powered motor vehicles has become a stubborn problem with no practical and inexpensive solution. Activists call for zero emission vehicles (ZEVs), and that means electrics. ★

## EVs Today (continued)

powered by sodium-sulfur batteries ran 340 miles nonstop at an average speed of 74 mph in Switzerland.

Acceleration is improving as the technology matures and as systems are more skillfully integrated and managed. Freeway driving speeds are usual for most full-sized EVs. *The Los Angeles Times* reported that "AC Propulsion, a small California company run by engineer Alan Cocconi, showed off a 200-horsepower EV at the 12th International Electric Vehicle Symposium in Anaheim (in December 1994). The car can do zero-to-60 in 6.2 seconds"...acceleration many gasoline-powered vehicle owners would envy. And the world record top speed for an electric-powered vehicle is 183.075 mph done in the summer of 1994 by a specially modified GM Impact, the prototype EV first unveiled by General Motors in 1990.

Electric vehicles may be the choice for California urban commuters (for many as a second car) because of strict air quality regulations. California Air Resources Board regulations require that two percent of all vehicles offered for sale by major automakers (Chrysler, Ford, General Motors, Honda, Mazda, Nissan and Toyota) will have to be zero (tailpipe) emission vehicles starting in model year 1998. That number rises to five percent in 2001 and ten percent in 2003; or approximately 200,000 vehicles per year in 2003.

A recent poll of Californians done for the prestigious *Automobile Week* magazine says that 63 percent of Californians would buy an electric vehicle. Other polls in the past say that we are likely to buy EVs...if the price is right.

The South Coast Air Quality Management District expects 19 percent of all light-duty passenger vehicles and seven percent of the light-duty trucks in that district will be ZEVs by 2010 (a total of more than 2.5 million vehicles in Southern California).

The Energy Commission calculates fewer EVs statewide, saying in its *CalFuels Plan* that a total of 1.3 million electric vehicles will be in all of California by 2010. By that year, electric vehicles will consume an estimated 7,483 gigawatt-hours of electricity — about 3.2 percent of the total electricity consumed in California (in 1993).

Most EVs will recharge during off-peak hours (such as overnight). Off-peak recharging makes use of electric power plant capacity that normally would sit idle. Few people are using electricity overnight, so the plants are either shut down or scaled back to

low output levels. Using these idle power plants would make the electricity system more efficient overall, thus helping to stabilize electricity rates.

According to the Commission's *CalFuels Plan*, investor-owned and municipal utilities estimate that they can meet the electricity demand for EVs with little or no additions to their generation or transmission systems for the next 15 years. These estimates assume that most of the recharging will occur off-peak. Assuming EV demand is managed, only about 4.5 percent of EV charging will occur on-peak (during the afternoon and early evening).

Southern California Edison estimates that it will need to add only 200 megawatts of capacity by 2008 to accommodate EVs. Such capacity can be made up by saving energy elsewhere (demand-side management) rather than having to build new power plants. Other utilities found no need to add generation capacity or transmission lines to meet EV energy demand in the next 15 years.

## EV Emissions

There are zero tailpipe emissions associated with electric vehicles, and even when California and out of state power plants are figured into the air pollution, ZEVs are still 97 to 98 percent cleaner than gasoline-powered vehicles. In other states that rely on coal and petroleum for their electricity, the vehicles may not be as clean as in California.

California's electricity production is diverse. More than one-quarter of our electricity comes from renewable resources: hydroelectric, wind, solar, geothermal and biomass. Most of our electricity comes from clean-burning natural gas.

Like our transportation sector is today, California's electricity production was heavily dependent on petroleum. Twenty years ago, more than 50 percent of our electricity came from burning oil in power plants. California recognized that this put the state at risk economically whenever there were fluctuations in the price and supply of oil. The state recognized that oil-fired power plants were heavy air polluters. So, the electric utility industry converted to other cleaner fuels. Today, less than one percent of our electricity comes from burning petroleum. (Note: The numbers in the chart above for natural gas include plants that can burn both petroleum and natural gas. Most use natural gas, however, because of air quality concerns.)

The state is now applying that policy of diversification to the transportation sector with its move toward clean, alternative fuels.

## EVs in Fleets

One of the key concerns when fleets consider buying EVs is certification. The California Air Resources Board certifies which vehicles will meet its Low Emission Vehicle requirements. Currently certified vehicles are listed below. Many fleets have begun using smaller utility EVs, such as meter reader and service vehicles. The lifespan of an EV is expected to be longer than a conventional vehicle because there are fewer parts to break and lower maintenance costs. This could help offset the higher initial costs of an EV.

## Questions & Answers About Electric Vehicles

**When will EVs be in California?** Electric vehicles are already in California. According to the Department of Motors Vehicles, there were nearly 3,000 vehicles registered as EVs in 1993.

**Are EVs being sold?** EVs are being sold by a number of up-fitters, conversion companies or specialty car companies that sell converted gasoline vehicles. Other companies/dealers sell smaller neighborhood electric vehicles (NEVs). NEVs are usually small one or two seaters with top speeds of about 35 to 40 mph.

**What about the major auto companies?** Chrysler Corporation is currently selling a limited number of its Dodge TEVans (an EV minivan) to utility companies at about \$100,000 each for demonstration purposes. Ford, GM and Honda are all demonstrating prototype EVs, but do not currently offer any for sale. Beginning in 1998, auto companies that annually sell more than 35,000 vehicles in California will have to offer at least two percent of all their vehicles as Zero Emission Vehicles – or electrics. That increases to five percent in 2001 and ten percent in 2003. In 1998, EVs are expected to sell in the \$15,000 to \$30,000 range.

**Does an EV have an engine?** No. EVs do not have an internal combustion engine. EVs are powered by one or more electric motors that are fueled by electricity, including batteries, fuel cells (see Chapter 9), or by sunlight powering photovoltaic (PV) or solar cells.

**How are EVs different from regular internal combustion vehicles?** According to CALSTART, the advanced transportation consortium in California, 70 percent of an electric vehicle's component parts may

## California's Electricity Resources by Source for 1994 (Dependable Capacity in Megawatts)

Type of Power Plant	MW	Percentage
Biomass .....	1,031	1.8
Coal .....	4,232	7.4
Cogeneration .....	5,640	9.9
Geothermal .....	1,901	3.3
Hydro/Pumped Storage .....	10,125	17.7
Natural Gas/Petroleum .....	23,106	40.2
Nuclear .....	5,327	9.3
Solar .....	365	0.6
Wind .....	333	0.6
Out-of State Imports .....	5,082	8.9
<b>Total .....</b>	<b>57,142</b>	

Source: California Energy Commission staff.

be different than a conventional vehicle. An EV has no internal combustion engine, no liquid fuel tank, no fuel lines, no carburetor, usually no radiator, and many other components. EVs have, however, some high-tech equipment that is often associated with the aerospace and defense industry. So, many jobs that were lost in California because of down-sizing of national defense-oriented companies could be recouped in production of EV components. CALSTART estimates that producing EV components in California could create as many as 40,000 jobs.

**What type of batteries are being used in EVs?** In advanced conversions and prototypes like the General Motors Impact, batteries are likely advanced, sealed lead-acid. When EVs are in full-scale production by the end of the 1990s, we can expect to see more advanced batteries. These include: advanced, sealed lead-acid; nickel-metal-hydride; nickel-cadmium; sodium-sulfur; zinc-air; lithium-metal-disulfide; sodium-nickel-chloride; lithium-ion; ultra-capacitors and others. The U.S. Advanced Battery Consortium, a coalition of the federal government and the big three American auto companies, has been created to do advanced research on battery technologies.

**How far can an EV go?** As in a conventional vehicle, range depends on a number of factors. In an EV, range depends on the type of batteries, the number of batteries, the driving conditions, whether driving is in

the city or on the highway, the driver, and the vehicle itself. Many EVs today have a range of between 60 to 100 miles. According to the California Air Resources Board, when EVs hit the market in 1998, they will probably have a range of about 200 miles before needing to be recharged.

**How do you recharge an EV?** An EV is usually plugged into some type of electrical connector at the owner's home. This can be a regular 120 volt wall outlet or a 220 volt / 40 amp line (like the type used for electric stoves and clothes dryers). Eventually, fast-charging public fueling stations will be available. The vehicle draws current from the electrical source and stores that energy in the battery system. There are currently two types of recharging "plugs": an inductive charging connector, made by the General Motors subsidiary Hughes Power Systems, and a conductive charging connector, supported by Ford and Chrysler. Decisions will have to be made as to which system will be used by EVs. Some liken the debate between inductive and conductive to the VHS versus Beta fight for video cassette recorders.

**How long does it take to charge an EV?** Most EVs will normally be recharged in three to eight hours, depending on the charging voltage (110 or 240 volts) and how "drained" the batteries are. Quick-charging technologies would provide 60 to 80 percent of the charge to high-charge-density batteries (20 to 60

kilowatt/hours) in five to 15 minutes. Quick-charging technology prototypes have been developed but will require significantly more development and testing before commercialization.

**How much do EVs cost?** Limited production EVs made by specialty companies today are priced in the \$20,000 to \$40,000 range. One company is currently offering an two-seater fiberglass EV sports car with a range of 60 to 80 miles for about \$16,000. When EVs are in full-production by the turn of the century, the price should be in the \$15,000 to \$30,000 range, much like the spread in car prices today.

**Can a gasoline vehicle be converted to an EV?** Yes. Many EV pioneers, such as members of the Electric Automobile Association, have been converting gasoline vehicles or building "kit" EV cars for many years. EV conversion kits are sold for some popular cars such as VW Rabbits, Honda Civics and other lighter cars. A number of companies sell these conversion kits and step-by-step instructions for building an EV. Some of these kits are certified by the California Air Resources Board. Remember, however, that EVs store a tremendous amount of electricity in their batteries. One could be seriously injured through electrical shocks if precautions are not taken. One should read up about safety around electricity before beginning such a project. Also, a converted car does not necessarily meet federal crash safety tests, and the buyer should carefully consider this prior to purchase.

**How much does a conversion/kit cost?** Kits can range from about \$4,000 to \$5,000 on up (to vehicles that have already been converted for tens-of-thousands of dollars), not including the cost of the gasoline vehicle's shell. Taking out the engine and drive train and selling that for parts may recoup some of the cost of the conversion kit.

**What is the cost per mile of running an electric vehicle?** It depends on the initial cost of the fuel. The price can run from five cents a kilowatt-hour (kWh) of electricity for off-peak charging (overnight) to up to 35 cents per kWh for charging during peak hours at an "opportunity charger." This equates to 1.5¢ to 10.4¢ per mile. Gasoline, by comparison is about 4.0 cents per mile at \$1.19 per gallon and a vehicle getting 29.7 mpg. Most EV customers, however, should be able to get the lower overnight charging rates...so their cost of operating the vehicle will be very low. The maintenance costs for an EV should also be significantly lower than their conventional gasoline counterparts.

**What is opportunity charging?** This is when you can plug an EV into a metered plug-in connector, such as at a store or parking garage and charge your vehicle during the daytime. You could be billed for the convenience of "charging up" your battery, or "free charging" could be a marketing incentive for shopping malls or downtown areas. If you are to pay, you could use a coin- or credit card-operated meter, or you could pay an attendant. Some opportunity charging stations have already been set up in municipal garages, but vehicles are not being charged for the small amounts of electricity they are using.

**Do you have to replace the batteries?** How often? Batteries will have to be replaced after a period of time. Constant cycling of the batteries, or just their calendar life, can deplete its ability to store electricity. How often replacement will occur depends on the battery type, the climate and how much the vehicle is driven. The California Air Resources Board estimates an advanced battery pack's useful life at about five to ten years in 1998.

**How much will the battery pack replacement cost?** Won't batteries add to landfills? Again, it depends on the battery type, etc. The price of battery packs varies by type. Most lead-acid batteries are currently recycled. We recycle more than 90 percent of lead-acid batteries in the country. The acid is drained from the battery, cleaned and recycled as electrolyte in new batteries, the lead is taken out and reused, even the plastic case can be recycled. When EVs become more commonplace, the amount of batteries needing to be recycled will increase - creating more jobs and economic opportunities. Each proposal for government funding for advanced batteries must include a recycling plan.

**What other maintenance does an EV require?** Newer, sealed batteries do not require watering like older-style lead-acid batteries, but because an EV has fewer moving parts, you will not have to do oil changes, transmission fluid changes, etc. like you would with a conventional vehicle. Other vehicle maintenance, such as wipers and safety equipment will have to be checked no matter what fuel is powering the vehicle.

**What about EV safety?** Concerns do exist over safety with EVs. Batteries will usually be completely sealed, but there is a chance of leakage of acid (in lead-acid batteries) in case of a collision. Some lead-acid batteries use a paste or gel rather than a liquid acid, further making them less likely to spill. There are also

concerns over the possible presence of flammable, toxic or corrosive materials in EV batteries – safety training will have to address this. Problems of electrical dangers in charging, and training of personnel in commercial repair garages and service centers will also have to be addressed. Many of these issues are being discussed by industry working groups of the electric utilities, private companies, government agencies and research organizations to solve the concerns before EVs come to market.

## Electric Vehicles Currently On the Road

EVs produced by a number of specialty car companies (based on kits, conversion of gasoline vehicles or limited production models) are available to the general public and fleets. These vehicles typically use lead-acid batteries, have limited to medium ranges and do not as yet come with major automakers' warranties. They can cost around \$25,000 to \$40,000. Two of the larger firms that build conversions and specialty EVs are Solectria in Waltham, Massachusetts, and U.S. Electricar in Santa Rosa, California. Renaissance Cars Inc. of Florida recently announced that it will soon sell a two-seater fiberglass-body sports car for about \$16,000. And Solectria announced at the 12th Annual Electric Vehicle Symposium in December 1994, that it will be building a brand new, four passenger EV called the *Sunrise* and selling it for about \$20,000.

The "Big Three" American and foreign car companies are all working on EVs. General Motors electric passenger car is the *Impact*, which can achieve a speed of 75 miles per hour, accelerate from 0-60 in 8 seconds, and travel 70 to 90 miles before needing a recharge. In early 1991, GM announced that it will produce the electric vehicle in Michigan at the former assembly plant for the Buick *Reatta* but may use a *Corvette* assembly plant. GM originally planned limited production of an *Impact*-like EV by 1995 but delayed introducing the vehicle for sale to the public until the late 1990s. GM produced approximately 50 pre-production *Impacts* to loan out to more than 1,000 electric utility customers in 12 cities around the country for two to four weeks in a special test program. The *Impact* will be test-driven by electric customers in Los Angeles, Sacramento, San Diego and San Francisco.

Ford Motor Company has produced the *Ecostar*, a European *Escort* Minivan retrofitted with an electric power train and using sodium-sulfur batteries for testing purposes. The *Ecostars* have currently logged

more than 250,000 miles in a test of more than 100 vehicles in delivery fleets around the country. Ford has not said whether or not it will offer an EV in 1998, or what model it will offer.

Ford recently entered into an agreement with U.S. Electricar to discuss an arrangement to supply Electricar with "gliders," a vehicle chassis without the power train. This can cut the cost of an EV made on a converted gasoline vehicle by up to 30 percent. Ford may enter into an agreement to market the smaller company's EVs and put a Ford logo on the vehicle and use those to meet its CARB requirement.

Chrysler is currently selling its *TEVan*, which uses nickel-cadmium batteries. The vehicle can be purchased today for about \$100,000. Chrysler currently only produces a limited number of these EV-powered minivans each year, which are mostly sold to government and research agencies and to electric utility fleets.

Foreign manufacturers are also working on EVs for the 1998 California market. Nearly all of them, including some not impacted by the CARB standards, have premiered electric vehicles at auto shows in California, but most have been secretive about their plans to meet the Zero Emission Vehicle standards.

According to recent media reports: Toyota will probably sell its *EV-50*, an electric version of a popular small sport-utility vehicle that is sold in Japan. The car has a top speed of 75 mph and a range of 70 miles. A number of *EV-50*s are expected to be in placed in demonstration fleets next year.

Honda has been running a demonstration program with eight *CUV-4s*, a Honda *Civic* hatchback EV. They are in fleet use with Pacific Gas and Electric Company and Southern California Edison. Honda say it will probably redesign a body for its EVs.

Peugeot may introduce an EV in the U.S. Their EV is currently under going testing in France. Its estimated price tag is \$12,000.

Other European car companies are also working on EVs. BMW and Mercedes have both shown prototype EVs at California auto shows. Volvo officials, however, say they will not sell an EV. The company is working on a special hybrid that uses a gas turbine generator to produce electricity to power electric motors and charge batteries. The Volvo Environmental Concept Car (ECC) was unveiled at the Greater Los Angeles Auto Show.

One the next page is a list of 1994/1995 model year EVs that have been certified (as of November 11, 1994) by the California Air Resources Board. Also included is the number of charging locations in various utilities' service territory, as of December 1994.

## Current CARB-Certified Electric Vehicles

(As on November 14, 1994)

- Advanced Electric Car - 3 models (conversions)
- Blue Bird Body Company - TCEV 3204 School Bus
- Chrysler TEVan - Dodge Caravan/Plymouth Voyager
- City Com - City-EL, (Neighborhood EV)
- Cushman - "ZEV" meter reader utility vehicle
- Drive Electric - 9 models (conversions)
- Ford Ecostar - limited production
- GM Impact - limited production
- Green Motorworks - Kewet El-Jet (Neighborhood EV)
- Renaissance Cars, Inc. - Tropica
- Solectria - "Force" EV - 4 models (conversions)
- Specialty Vehicles - 4 models of shuttle buses
- U.S. Electricar - 11 models (conversions & purpose built)
- Westward - GO-4E (three-wheel "police" electric motorcycle)

## EV Charging Locations in California by Utility

(Includes off-board chargers and plug configurations for on-board chargers - as of 12/94)

Serving Utility	Charging Stations	Total Locations	Public Stations	Public Location	Private Stations	Private Locations
Burbank	2	1	2	1	0	0
Glendale	4	1	0	0	4	1
LADWP	118	32	36	8	82	24
PG&E	14	5	3	2	11	3
Riverside	4	1	4	1	0	0
SCE	59	33	25	2	34	31
SDG&E	1	1	0	0	1	1
SMUD	158	39	96	20	62	19
<b>Total</b>	<b>360</b>	<b>113</b>	<b>166</b>	<b>34</b>	<b>194</b>	<b>79</b>

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# Chapter 4

## Ethanol-Powered / Flexible Fuel Vehicles



Ethanol, ethyl alcohol or grain alcohol ( $\text{CH}_3\text{CH}_2\text{OH}$ ), is a liquid derived from corn or other grain, other agricultural products or waste. This liquid can be used as a high octane fuel in vehicles. More than four million cars run on ethanol in Brazil as a result of a government program to make fuel from sugar cane. The number of vehicles using ethanol is increasing in the United States.

Ethanol vehicle fuel is being tested in the United States in a blend called E85, 85 percent ethanol mixed with 15 percent unleaded gasoline. Farm vehicles have been converted to ethanol, as have light-duty vehicles, which are in testing and demonstration programs. Flexible Fuel Vehicles (FFVs) that operate on methanol and gasoline in any combination from the same tank must be calibrated to run on E85 because of the differences in energy content and other minor differences in the fuels. Most of the technical material and many of the questions and answers in the chapter on methanol also relate to ethanol vehicles.

### History of Ethanol

The earliest forms of alcohol were simple fermented beverages. As early as 6,000 to 4,000 B.C., the art of making crude beers and wine was flourishing in the Middle East. The Chinese were probably the first to distill alcohol directly from a fermented (rice) liquor around 800 B.C. By the year 500 A.D., distillation technology had advanced to the point where relatively pure forms of alcohol were used in cosmetics, perfumes and medicines. From the 18th century to the beginning of this century, major discoveries about the chemistry and technology of distillation made it possible to produce ethanol cheaply from a variety of organic materials. In recent history, public interest in alcohol as a transportation fuel has changed with the pattern of war-prosperity-depression cycles and with the price and supply of oil.

Ethanol's history as a transportation fuel goes back many years to Henry Ford and other transportation pioneers. In the 1880s, Ford built one of his first automobiles – the quadricycle – and fueled it on

ethanol. As mentioned in the opening chapter, early Ford Model Ts had a carburetor adjustment that could allow the vehicle to run on ethanol fuel that was produced by America's farmers. Ford's vision was reportedly to "build a vehicle affordable to the working family and powered by a fuel that would boost the rural farm economy."

Rising taxes on ethanol limited its use as a fuel, and the lower cost of gasoline and a "propaganda campaign" by the oil producers, however, kept ethanol and other alternatives from ever catching on as transportation fuels. During World War I and II in both the United States and in Europe, alcohol fuels were used in place of oil. For example, vehicle fuels were a mix of 20 percent alcohol and 80 percent gasoline in WWI. In the 1930s, research in the Midwest advocated use of alcohol in gasoline. The Nebraska legislature even passed a two-cent a gallon refund to motorists who would use alcohol blends, but the petroleum industry campaigned to cancel the plan. Once again in WWII, alcohol was used as a blend with gasoline. The government even commandeered whiskey distilleries into alcohol production. Following the war, oil prices dropped to ridiculously low levels, and alcohol was "out" again as a transportation fuel.

### Modern Alcohol-Powered Vehicles

The first modern, mass-produced ethanol vehicle was made by the Chevrolet Division of General Motors. A total of 50 ethanol-optimized 1992 model year Chevrolet Lumina Variable Fuel Vehicles (VFs) were demonstrated in Iowa, Indiana and other states. Chevrolet then produced 320 E85 Lumina VFs in the 1993 model year. These vehicles can operate on ethanol or gasoline in any combination from a single tank. Other auto companies are also looking at designing fuel-flexible vehicles for E85. Ford built a limited number of E85 Taurus FFVs in 1994 model year and is planning to offer an ethanol-calibrated Taurus Flexible Fuel Vehicle in the 1995 model year for sale in the Midwest.

Ethanol-powered Flexible Fuel Vehicles produce

about 30-50 percent less smog-forming emissions than a similar model gasoline-powered vehicle. Lifecycle greenhouse gas emissions for ethanol, however, may be higher because of production of the feedstock crop. According to one study by the U.S. Environmental Protection Agency, when feedstock and corn-farming practices — fuel for machinery, fertilizer and pesticide production, grain drying and fermentation — are added to a computation of carbon emissions for ethanol, total ethanol production and use emits more than six times the amount of carbon than an equivalent gallon of gasoline. Other studies dispute this claim.

Like all internal combustion engines, vehicles using ethanol emit minor amounts of aldehydes. That concern has been taken care of by installation of advanced catalytic converters.

Ethanol is made from renewable resources — corn and grain feedstocks. Production of ethanol is more costly on a per gallon basis than some other alternative fuels, although government subsidies of about 54 cents per gallon (blender's credit) have kept prices comparatively low. According to trade publications, the December 1994 price for wholesale ethanol (E100) is about \$1.03 to \$1.30 a gallon. Prices are high because of the demand for alcohol as feedstocks for oxygenates in reformulated gasoline.

Ethanol can be made from biomass — such as municipal waste and other biological materials. In 1992, the National Renewable Energy Laboratory estimated the potential cost of ethanol production from biomass, using its current advanced technology, at \$1.22 a gallon. That cost is expected to be lower in the future due to improvements in the technology.

The price of ethanol is also constrained because of the feedstock, which is closely tied to commodity prices for agricultural crops. For example, severe flooding of the Mississippi River in 1993 directly impacted the corn crop in the Mississippi basin, resulting in higher prices. This resulted in a short-term regional ethanol fuel price increase.

The use of ethanol in America has been primarily in the Midwest, where excess corn is distilled into fuel. A high percentage of Midwest service stations, especially in Iowa, offer high octane gasoline blends containing 10 percent ethanol (gasohol).

Ethanol production within California is relatively limited. In 1991, 490 barrels of ethanol were produced per day, or a total of 20,580 gallons per day. This totaled 7.5 million gallons of ethanol a year produced within the state. Most of the ethanol feedstock is from the state's wine industry and from other liquid products, such as cheese whey.

A total of nearly 500 million gallons of gasohol (10 percent ethanol and 90 percent unleaded gasoline) were

consumed in California in 1991 — this totaled 50 million gallons of neat ethanol. Gasohol use, however, dropped off dramatically in 1992 when an independent gasoline distributor (Ultramar) stopped selling gasohol, and the amount of ethanol used in the state decreased.

Ethanol consumption is expected to remain stable in California through the end of the decade. A possible increase in California production of ethanol could be realized with the construction of the Sacramento Ethanol and Power Cogeneration Plant (SEPCO). This project north-east of Sacramento combines a power plant that will make electricity for the Sacramento Municipal Utility District with a plant that will use rice straw to produce ethanol. Rice straw is currently burned in the fields at the end of harvest, but air quality restrictions will curtail that burning in a few years. The SEPCO plant is expected to produce about 12 million gallons of ethanol a year, about one-quarter of the 1991 usage in California.

Companies building plants for production of the reformulated gasoline additive methyl tertiary butyl ether (MTBE — made from methanol) are considering building swing facilities that can produce ethyl tertiary butyl ether (ETBE — made from ethanol). Both are additives that can be used in reformulated or oxygenated gasoline to reduce emissions. Ten percent ethanol blends are also being used in some areas of the country as a wintertime oxygenated blend to meet U.S. Environmental Protection Agency air pollution regulations.

An ethanol vehicle has about 75 to as much as 90 percent the range of a comparable gasoline vehicle, with the same size fuel tank. This is because the energy content of ethanol is lower (75,000 British thermal units per gallon of ethanol and 105,000 Btu/gallon for E85, compared to 115,400 Btu/gallon for gasoline). Manufacturers have compensated by adding larger fuel tanks in FFVs to counteract the drop in mileage.

Because ethanol is corrosive (due to oxidation), some modifications must be made to engines and the fuel delivery system to protect parts. The cost is expected to be about the same as the FFV option for methanol — originally expected to be \$100-\$300 when full production line runs are created. Auto companies, however, have not been adding any additional charge for the fuel-flexible option, but this practice may or may not continue in the future.

The nation's first E85 (85 percent ethanol) fueling station opened in La Habra, Orange County, California, in the spring of 1990. It is operated by the California Renewable Fuels Council, which is supporting ethanol research and demonstration programs in California.

## Questions and Answers About Ethanol

Adapted from the  
California Renewable Fuels Council

**What is ethanol and E85?** Ethanol, which is sometimes referred to as grain alcohol, is actually 200 proof beverage spirits. As a transportation fuel, ethanol is denatured or made unfit to drink. It is blended with unleaded regular gasoline to make E85 with 85 percent ethanol and 15 percent gasoline.

**What is ethanol made from?** Most ethanol is produced from corn or other agricultural products such as potatoes – just like whiskey or vodka are made from different products. Ethanol can be made from liquid or solid waste – such as foodstocks, wood by-products or agricultural waste such as rice straw. Any feedstocks that contain sugar, starch or cellulose can be fermented and distilled into ethanol.

**Is ethanol produced in California?** Yes. California producers of ethanol reclaim liquids that have historically been a waste disposal problem and process them into ethanol and other valuable co-products, such as pet food and cattle feed supplements.

**Why is ethanol defined as “RENEWABLE?”** Whether ethanol is produced from corn, rice straw or beverage waste, each of these feedstocks will be grown or produced again – therefore, ethanol is a renewable source of energy.

**What type of vehicle can operate on E85?** Fleet operators can purchase flexible fuel vehicles capable of operating on E85, gasoline or any combination of these two fuels from a single tank. The driver makes no adjustment to the vehicle, which can automatically sense the percentage of alcohol in the fuel tank and adjust the engine's parameters accordingly.

**Where can I get more information about ethanol?**  
In California, contact the:

California Renewable Fuels Council  
3304 Yorba Linda Blvd., Suite 249  
Fullerton, CA 92631  
(714) 996-6540

Additional information can be provided by the following or one of the contacts on the next page:

American Biofuels Association  
(202) 554-1026  
California Renewable Fuels Council  
(714) 996-6540  
Clean Fuels Development Coalition  
(301) 913-9636  
Governor of Illinois' Ethanol Coalition  
(217) 785-2800  
Iowa Corn Production Board  
(515) 225-9242  
National Corn Growers Association  
(314) 275-9915  
National Renewable Energy Laboratory  
(303) 231-1000  
Oak Ridge National Laboratory  
Biomass Program (Energy Crops)  
(615) 574-7377  
U.S. Renewable Fuels Association  
(202) 289-3835

## Current Ethanol-Powered Vehicles

<i>Vehicle Year</i>	<i>Model</i>	<i>Number Produced or Expected Production</i>
1992	Chevrolet Lumina E85 VFV	50
1993	Chevrolet Lumina E85 VFV	320
1995	Ford Taurus E85 FFV	500

## Ethanol Contacts

### Automotive

(See methanol listings in next chapter.)

### Government

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301-913-9636

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Governor's Ethanol Coalition  
ENR 325 West Adams, 3rd Floor  
Springfield, IL 62704  
217-785-2800

Iowa Corn Promotion Board  
306 West Tower  
1200 35th Street  
W. Des Moines, IA 50262  
515-225-9242

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Sustainable Farming  
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# Chapter 5

## Methanol-Powered / Flexible Fuel Vehicles



### Fuel and Vehicle History

Methanol (methyl alcohol), often referred to as "wood alcohol" but usually made from natural gas, is another substitute for gasoline as a transportation fuel. Its high octane and performance characteristics, the minor modifications needed to allow gasoline engines to use methanol, and the reduction of reactive emissions have made it a popular choice as an alternative fuel for fleet and private vehicle use.

According to the American Methanol Institute, methanol has been used for more than 100 years as a solvent and a chemical building block to make consumer products such as plastics, plywood and paint. It was first discovered in 1823 by condensing gases from burning wood into a liquid. Consumers use methanol directly in windshield washer fluid, gas-line antifreeze and as model airplane fuel.

Methanol is a clean-burning liquid alternative fuel. Its chemical formula is  $\text{CH}_3\text{OH}$ . A fuel-flexible vehicle using 85 percent methanol and 15 percent unleaded regular gasoline produces one-half of the smog-forming emissions than a comparable gasoline-powered vehicle.

Additionally, M85 has a 50 percent reduction in total toxic air pollutants suspected or known to cause cancer (including acetaldehyde; benzene; 1,3-butadiene), when compared to gasoline. Because methanol can be produced from abundant North American supplies of natural gas, coal or even biomass it offers energy security benefits by being a clean alternative to petroleum-based fuels.

Methanol's power, performance and safety have also made it the fuel of choice for Indianapolis 500 race cars since 1965. A chemical derivative known as methyl tertiary butyl ether, or MTBE, is being used in new reformulated gasolines to reduce exhaust emissions.

Methanol sold for light-duty fuel-flexible vehicles is actually a blend of 85 percent methanol and 15 percent unleaded gasoline, which enhances starting ability in cold weather and safety. Known as M85, this blend is an interim step to the use of M100, or neat methanol, which offers greater air quality benefits. M85 has an octane rating of 102, compared to 92 for premium unleaded and 87 for regular unleaded

gasoline. With this higher octane is an increase in engine horsepower of about seven to ten percent, or more, depending on the vehicle.

Because it is a liquid, M85 is convenient and tanks can be filled, like with gasoline. Since, 1978, the California Energy Commission, in association with Chrysler, Ford Motor Company, General Motors, Honda, Mazda, Mercedes-Benz, Mitsubishi, Nissan, Toyota, Volkswagen and Volvo, have sponsored demonstration programs to test M85-powered vehicles in public and private fleets. Two American auto companies are currently offering fuel-flexible vehicles for sale to fleets and the public in the 1995 and the 1996 model years.

The Commission is working with several oil companies — ARCO, Chevron, Exxon, Mobil, Shell, Texaco and Ultramar (Beacon) — to continue operating the 53 methanol fueling facilities throughout California. These can supply M85 to as many as 20,000 vehicles. Under state air quality regulations, more M85 stations will be added as the number of methanol vehicles increases.

### Today's Prices for Methanol

The cost of M85 has increased over the last half of 1994 and into 1995 because of unforeseen occurrences in the methanol industry and the demand for methanol as a feedstock for MTBE. The price of a gallon of wholesale methanol from the California Fuel Methanol Reserve was 67 cents in December 1994, although methanol costs only about 30 cents a gallon to produce. It is selling, however, for as much as \$2.10 a gallon on the world spot market in late 1994.

Part of the increase is due to price changes in the California Methanol Fuel Reserve. The wholesale price of M100 is based on a calculation that includes a market transition adjustment (33% in 1994) of the difference between the spot market price for methanol on the world market and the methanol threshold price (43¢ per gallon) set by agreement among members of the Fuel Reserve. The world market price is over-inflated because of a number of factors and may remain



above normal for up to 18 months.

There are four main reasons for this, three linked directly to demand: demand for methanol for the building industry for plywoods and glues; demand from the oil industry for methanol to be used as a feedstock to make MTBE - an oxygenate for winter-time and reformulated gasoline; and demand by Brazil, which uses alcohols to fuel its vehicles, to replace ethanol from its sugarcane industry that was hard hit by bad weather. The fourth reason for the high prices is that a major methanol production plant (which produced seven percent of the U.S. supply) was heavily damaged in a fire. Couple increased demand and a decreased supply and you have higher prices.

Added to the wholesale price of methanol of 67 cents are the current federal, state and local taxes; transportation charges; cost of gasoline added to the methanol to make M85; and the dealer margins. Dealer "margins" (the charge service station dealers add to the cost of the fuel) may be as high as 20 to 25 cents a gallon (or more) because of the low volume of sales at some stations. Dealers must pay for their shipments after they've been received, not after they sell out a 10,000 gallon tank. Add these all together, and drivers of methanol-powered vehicles are seeing pump prices of \$0.919 to \$1.20 per gallon. This equates to a gasoline gallon equivalent price of \$1.47 to \$2.04 per gallon (based on energy content of 1.7 gallons of methanol equal to a gallon of gasoline).

The California Energy Commission estimates, however, that the high prices with methanol should come down as new methanol production facilities come on line and as other factors stabilize. The Commission estimates that these problems could last through 1995 and perhaps into 1996. Gasoline prices, however, are also expected to go up because of the introduction of reformulated gasoline, which costs more to produce. So, the prices should draw closer over time.

The Commission is also working with methanol producers to establish a long-term price for transportation fuel methanol that is not linked to world market prices for a chemical. That price could be in the 50¢ to 60¢ per wholesale gallon range, which still offers methanol producers a good profit and will not cripple an infant alternative fuel industry.

The forecast for methanol prices in the future is much better. The Commission forecasts the M85 price in the year 2010 will be \$1.27 for a gasoline gallon equivalent, compared to gasoline priced at \$1.48 a gallon. Diesel fuel is forecast at \$1.24 a gallon.

Because it takes about 1.7 gallons of methanol to provide the same amount of energy as a gallon of gasoline, methanol vehicles have less mileage range than their gasoline equivalents. Larger fuel tanks and the

ability to use unleaded gasoline in these fuel-flexible vehicles — which run on methanol, gasoline, or any combination of the two from a single tank — provide extended range when necessary.

## Methanol Vehicles Hit the Roads

By the end of 1994, approximately 10,500 cars, along with about 500 buses and trucks, were running on methanol in California (more than the rest of the country combined). That total is expected to increase as fuel-flexible vehicles (FFVs) and additional heavy-duty methanol-powered engines become more commonplace.

The Energy Commission has been testing alcohol-powered vehicles since 1978. But it was only in the mid-1980s when the fuel-flexible vehicle technology was created, first by Ford and followed closely behind by GM, that the number of vehicles began to increase dramatically. More than 31 million miles have been driven in California in these early model alcohol-powered vehicles. It was not until the 1990s, however, that the vehicles were available for sale to fleets and the general public.

## Ford

Ford first produced a flexible fuel vehicle (FFV) in 1987 when it designed a few *Crown Victoria LTD* models to run on methanol or gasoline in any combination. Between 1987 and 1989, the company produced about 200 *Crown Victoria* FFVs which were used in various public fleet demonstration programs. In 1991, Ford produced 178 *Taurus* FFVs, and in the following year, 183 1992 Ford *Econoline* FFV vans were put into service.

In 1993, Ford produced 2,500 1993 flexible fuel *Tauruses*, 2,137 of which came to California. The *Taurus* was the first FFV to be certified by the California Air Resources Board as a Transitional Low Emission Vehicle (TLEV). The 1993 *Taurus* FFV was offered as an option from auto dealers beginning in the fall of 1992 and a number of sales were made to members of the general public.

Ford sold 2,500 *Taurus* FFVs in its 1994 model year (more than 2,200 in California) and has commitments for all of its 1995 model year FFVs (approximately 1,900). Company officials have indicated that they could produce up to 30,000 flexible fuel *Tauruses* in the 1996 model year, if there were enough orders. Orders for the 1996 model year *Taurus* FFV can be placed throughout 1995 like a regular

option, instead of ordering only during a window period.

Hertz Rent-A-Cars, a subsidiary of Ford, and other car rental companies may eventually help put FFVs in the hands of the public more than many other efforts. Following a pilot program by Avis with 20 Chevrolet Luminas, three auto rental car companies in Sacramento each purchased 100 Ford *Taurus* FFVs, with assistance from a Sacramento Metropolitan Air Quality Management District program. The use of FFVs in rental fleets was a resounding success and the companies purchased additional FFVs in 1994.

Hertz announced in November 1994 that it was purchasing 400 1995 *Taurus* FFVs for use at its airport rental fleets in the Los Angeles area. The company is also installing methanol refueling tanks and dispensers at four airport locations to fuel the vehicles with M85. Hertz officials say they would like to buy as many as 3,000 *Taurus* FFVs a year in California, if Ford would make them. Many of these cars would then be available for purchase by the public or other fleets following their six-month rental lifespan.

## General Motors

Following a test fleet of 20 Chevrolet *Corvairs* in 1988 and 212 1991 model year Chevrolet Luminas in 1991, in November 1991, General Motors and the Energy Commission announced the availability of Chevrolet Variable Fuel Vehicle (VVF) Luminas for purchase by public and private fleets as well as members of the general public. A total of about 1,200 Luminas were sold to California fleets in early 1992. Chevrolet again offered the VVF option with the 1993 model year Lumina.

Because of a major body redesign of the Lumina, VVFs were not offered in the 1994 and 1995 model years. It was reported by some news media that Chevrolet was considering offering a compact vehicle (*Corvair*-size) and a light-duty pickup truck (Chevrolet *S-10*) with variable fuel / methanol option in the 1996 model year, but the auto company has yet to make an announcement about future methanol-powered vehicles.

## Chrysler

At the 1991 Greater Los Angeles Auto Show, Chrysler announced that it would build 2,500 1992 model year, "A-body" cars (Plymouth *Acclaim*s and Dodge *Spirits*) to run on methanol. The flexible fuel vehicles were offered for sale in California to fleets and the public. The flexible fuel /methanol option was

offered to the purchaser at no extra cost. With government incentives, this made the Chrysler FFV less expensive than a gasoline-only model. The other auto companies followed suit, charging nothing extra for the FFV option.

Chrysler later announced that nearly all of the 910 1993 model year *Acclaim*s and *Spirits* were purchased by the United States General Services Administration, out of a total of 1,119 that came to California. All Chrysler *Spirit*/*Acclaim*s FFVs were certified as Transitional Low Emission Vehicles by the California Air Resources Board.

In the 1994 model year, Chrysler again sold nearly all of its *Acclaim*s and *Spirits* to the U.S. GSA. Chrysler's 1994 LH series (Chrysler *Concord*, Dodge *Intrepid* and Eagle *Vision*), were offered with the methanol option. Because it was not certified by the California Air Resources Board, however, the flexible fuel LH was not offered in California in 1994, except for a few experimental models.

Chrysler is again offering its Dodge *Intrepid* FFV in the 1995 model year, CARB-certified as TLEV. The company may consider offering the flexible fuel option on the *Stratus* or *Cirrus* models, which replaced the *Acclaim* and *Spirit* in Chrysler's line up. The company, however, has made no announcement of its future intentions for FFVs.

## Foreign Auto Companies

Foreign auto companies are also working on fuel-flexible vehicles. Volkswagen has produced more than 50 fuel-flexible *Jettas* in the early 1990s. Honda, Mazda, Mercedes-Benz, Mitsubishi, Nissan, Toyota and Volvo have all produced a limited number of demonstration or experimental vehicles. It is unknown what marketing plans foreign car companies have for their flexible fuel vehicles.

## Questions and Answers About M85 and Flexible Fuel Vehicles

### Questions About the Vehicles

What is a fuel-flexible vehicle? Do you have to switch between methanol and gasoline? Are they in separate tanks? A fuel-flexible vehicle is specially designed by an auto manufacturer to use methanol or regular unleaded gasoline in any combination from a

single tank. The vehicles have a special sensor on the fuel line that can detect the ratio of methanol to gasoline that is in the tank. The sensors tell on-board computers about the fuel mixture, and the computer automatically adjusts the vehicle's fuel injection and ignition timing to compensate for the different fuel mixtures.

**What happens when methanol is not available?** The fuel-flexible option allows the driver to use any combination of gasoline or methanol — from 100 percent unleaded gasoline to 85 percent methanol. A driver can therefore use unleaded gasoline if methanol is not available.

**What are the differences in a fuel-flexible vehicle compared to a regular gasoline-powered model? Are different parts used?** There is only one major additional part that is included on a fuel-flexible vehicle — the fuel sensor that detects the methanol/gasoline ratio. Some other parts on the fuel-flexible vehicle's fuel-delivery system need to be changed to handle methanol. Alcohol is corrosive, especially to rubber and plastic parts. Hence parts that are tolerant to alcohol fuels must be substituted on the auto manufacturers' assembly line for parts that will come in contact with the alcohol fuel.

**Is the trunk space of the car affected by using methanol?** Unlike compressed natural gas or propane, no additional fuel tank is needed for methanol. Because a fuel-flexible vehicle is fueled just like a gasoline vehicle and has only one tank, trunk space is not compromised.

**What is range of fuel-flexible vehicles? Is the mileage lower for fuel-flexible vehicles?** Methanol has about half the energy content of gasoline. With current engine technology, a vehicle needs about 1.7 gallons of methanol to go the same distance one gallon of gasoline will take the vehicle. The range of a fuel-flexible vehicle is dependent on the tank size and driver fuel efficiency techniques. The distance a fuel-flexible vehicle can go depends on a number of factors. Some auto manufacturers will be increasing the fuel tank size in their fuel-flexible vehicles. Ford Motor Company is equipping its newer fuel-flexible vehicles with a 20 gallon fuel tank instead of a 16 gallon tank. Vehicles tested have a range of 200 to 400 miles depending on tank size.

**What is the price of the fuel-flexible option on a vehicle?** When the cars are mass-produced, the estimated cost for the fuel-flexible option is about \$250 per vehicle or less. Chevrolet, Chrysler and Ford,

however, have offered the methanol option at no additional cost to the consumer. That may change in the future depending on the auto company. With incentives from the California Energy Commission and local air quality districts, the methanol-powered cars can actually cost LESS than gasoline-only models.

**Do FFVs qualify for a federal or state tax credit or deduction?** If there is no incremental (additional) cost to allow the FFV to run on alcohol fuel, above the price of a comparable gasoline model, then the vehicle does not qualify for a credit or deduction.

**Can a car be retrofitted to use methanol?** Yes. A car can be retrofitted, but there may be no air-quality or emissions benefits from doing so, and there are no methanol conversion kits certified by the California Air Resources Board. So, even though a car could actually be converted, it is not practical to do so and may not meet emission regulations. Fuel-flexible vehicles are specially suited to burning methanol as efficiently as possible and run cleaner than using gasoline. Switching a regular car to methanol would require special adjustments to or changes in the vehicle's computerized fuel injection system. This could not be done by the average person.

**Are the vehicles covered by factory warranties?** The fuel-flexible vehicles are completely covered by the original equipment (auto company) manufacturers' factory warranties. Some auto companies even offer extended warranties. Ford's 1993 Taurus, for example, had a six year /60,000 mile warranty. Methanol equipment is often given a lifetime warranty.

**Are repairs and maintenance costs for fuel-flexible vehicles any different?** No. The costs are roughly the same as regular auto repairs and maintenance. A fuel-flexible vehicle does run cleaner, so some maintenance costs may actually be reduced in the long run.

**Is a special oil needed for the vehicle? Does it cost more?** A special lubricant additive with enhanced acid-neutralizing capabilities is used in current models. Oil changes are recommended every 3,000 to 6,000 miles, depending on model. Because this special oil is produced in limited quantities, it is more expensive than regular oil. The Energy Commission has been working with auto makers to price the oil at a reasonable cost.

## Questions About the Fuel

**What is methanol?** Methanol is methyl alcohol, commonly known as "wood alcohol." It is a colorless,

flammable liquid, with the chemical formula  $\text{CH}_3\text{OH}$ . For more than 100 years, methanol has been used as a solvent and chemical building block to make consumer products such as plastics, plywood and paint. Its primary market is formaldehyde urea glue used in building products. It is also used as a gas line antifreeze, model airplane fuel, in windshield washer liquid, general solvent, as a racing fuel, and as a feedstock in the petrochemical industry.

Methanol is mandated as the only fuel that is used on the Indy Car racing circuit. Back in 1964, the Indianapolis 500 race suffered a horrendous pile-up of cars and resulting gasoline fire and deaths. That was the last time gasoline was used to power a vehicle at an Indy-type race.

Professional Indy driver Scott Brayton (quoted in the Canadian Oxygenated Fuels Association's Methanol News) says: "Methanol has been the preferred racing fuel for (three) decades. It is one of the cleanest-burning fuels, with a high flash point. In the event of an accident, a methanol fire can be extinguished with water...while water on gasoline spreads the fire. Methanol provides a racing car with high performance, while acting as a coolant. It helps us get those jack rabbit starts — acceleration from zero to 100 miles an hour in under three seconds."

How is methanol produced? Methanol can be produced from just about anything containing carbon, including natural gas, coal or biomass. Currently, abundant North American supplies of natural gas are used as the feedstock source of methanol. Typically, methanol is produced using steam and pressure, and a catalyst that converts natural gas, or methane, into the liquid methanol. Methane gas (a greenhouse gas) given off by decomposing vegetable matter in landfills may also be tapped as a source for methanol production. A research and demonstration project in Southern California funded by the Energy Commission and the South Coast Air Quality Management District will use biomass to produce methanol in what is known as the Hynol process.

What fuel is used in the fuel-flexible vehicles? M85 is the fuel available at designated retail outlets to use in FFVs. M85 is a mixture of 85 percent methanol and 15 percent regular unleaded gasoline. The gasoline is added to provide color to a flame, should there be a fire involving M85, and to assist in vehicle-starting during colder weather. The gasoline also adds a smell and color to the clear, odorless methanol to prevent possible misuse.

Does M85 have lower exhaust emissions when

compared to gasoline? Vehicles using M85 produce 30 percent to 50 percent less of the smog-forming emissions than regular unleaded gasoline used in a comparable vehicle. Emissions of nitrogen oxides and hydrocarbons are less than gasoline; but emissions of carbon monoxide are equal or slightly higher. Reformulated gasoline is expected to be about 30 percent cleaner than today's gasoline, so "reformulated M85" (85 percent methanol and 15 percent reformulated gasoline) should have even lower levels of smog-forming exhaust emissions.

How does M85's octane rating compare to gasoline? M85 is a high-performance liquid fuel with a pump octane rating of 102, compared to 92 octane for premium unleaded gasoline and 87 for regular unleaded gasoline.

Is there an increase in vehicle performance with M85? Using methanol in a fuel-flexible vehicle increases the horsepower by about 7-10 percent, or more, depending on the vehicle.

Is M85 more toxic or dangerous than gasoline? All motor vehicle fuels are toxic or dangerous. The same precautions used with gasoline must be taken when using M85. M85, like gasoline, should not be ingested as it can be fatal, and persons should not siphon methanol from a tank. If M85 is splashed on the skin, it should be washed off immediately. Clothing should be changed and laundered as soon as possible if M85 is spilled on them.

According to the U.S. Environmental Protection Agency, in minute amounts, methanol can be safely metabolized by humans. It is naturally found in low levels in many fruits and fruit juices. It is also a "breakdown" product of some artificial sweeteners used in soft drinks.

On the plus side, pure 100 percent methanol contains none of the carcinogenic "ingredients" of gasoline like benzene, 1,3 butadiene and acetaldehyde. M85 (with 15 percent unleaded gasoline) contains a lesser amount of these carcinogens. The EPA says methanol is not a carcinogen, reproductive or mutagenic hazard, and not a threat to a fetus.

What about formaldehyde? All internal combustion engine vehicles today emit some amount of formaldehyde. With new catalytic converter technology, the amount of formaldehyde emitted by a fuel-flexible vehicle is reduced dramatically. Research by the prestigious Carnegie Mellon University indicates that formaldehyde emissions can be kept in check by catalytic converter technology. The California Air

Resources Board has established a formaldehyde emissions standard for all motor vehicles. The FFVs sold in California meet CARB's stringent standard for formaldehyde.

If M85 is spilled on the ground, can it contaminate ground water? Methanol is water-soluble and, as such, could be quickly diluted in large bodies of water to levels which are safe for organisms. M85 spills should not lead to environmental effects worse than petroleum fuels, and in many cases the recovery rates are faster. While the behavior of M85 spills continues to be a valid research topic, it is more important to determine cleanup procedures for M85 or M100 methanol spills. Current regulations for underground fuel storage tanks require that the tanks be double-walled. The likelihood of an undetected leak of M85 or any other fuel occurring from these tanks is extremely small.

Is there a fire hazard with M85? M85 like any other fuel is flammable. According to the U.S. Environmental Protection Agency, compared with gasoline, M85 results in much lower frequency of vehicle-related fires and a lower hazard to people and property, should a fire occur. M85 is more difficult to ignite than gasoline because of its high flash point, and if ignited, M85 burns in a more controlled manner with less heat than other transportation fuels.

What is the difference between M85 and Gasohol? Gasohol is a blend of unleaded gasoline and 10 percent ethanol — ethyl or "grain" alcohol. M85 is a blend of 85 percent methanol and 15 percent unleaded gasoline.

Will I hurt a regular gasoline vehicle if I use M85? Yes. Vehicles not specially outfitted to use methanol can be damaged. Damage is usually to parts susceptible to corrosion — rubber and plastic hoses, etc. Gasoline vehicles using even a small amount of methanol may be rendered inoperable.

What mileage can you get with M85? It takes 1.7 gallons of M85 to equal a gallon of gasoline. A mid-size car with a 16 gallon tank can travel 424 highway miles on gasoline and 265 miles on methanol (based on 26.5 m.p.g. on gasoline).

What is the price of M85?

The price of 100 percent methanol through the California Fuel Methanol Reserve in December 1994 was 67 cents per gallon. M85 costs between \$0.919 and \$1.20 cents per gallon retail (depending on the retail outlet selling M85). The additional cost includes transportation charges, the cost of the 15 percent unleaded gasoline when the product was delivered,

dealer margin or profit (normally 10% of wholesale price but can be up to 20 to 25 cents per gallon — or more) and taxes. Because it takes 1.7 gallons of M85 to equal a gallon of gasoline, this works out to \$1.47 to \$2.04 cents per "gallon equivalent." (Please see discussion about methanol prices in previous section.)

## Questions About Methanol and the California Methanol Fuel Reserve

Where does California get its methanol for the fuel demonstration program? Since the program's creation, methanol has been produced for California's demonstration program from natural gas by a number of companies including: Beaumont Methanol Corporation, Enron Petrochemicals Company, Hoechst Celanese Chemical Group, Intermountain Chemical Inc., Methanex Corporation and Novacor Chemical USA. Methanex holds the current contract in California to supply an annual total of 21 million gallons of methanol for the state's fuel methanol reserve. The company delivers the methanol to storage areas in Northern and Southern California. From these areas it is mixed with unleaded regular gasoline and transported to retail network participants.

Who sells M85? Under 10-year agreements with the Energy Commission, ARCO, Chevron, Exxon, Mobil, Shell, Texaco and Ultramar (Beacon) have agreed to participate in the Methanol Retail Fuel Supply Network. (See Chapter 10 for locations.) Other oil companies have expressed an interest in retailing methanol. The oil companies install, operate and maintain the M85 equipment at their stations throughout California. The Energy Commission supplies the methanol fuel storage and dispensing equipment. A number of private companies and government agencies have their own private methanol fueling facilities.

Where can M85 be purchased? In December 1994, M85 could be purchased at 53 retail service stations. Many of these sites are in Southern California. Additional stations would be added as the number of vehicles needing M85 increases. As soon as 20,000 certified FFVs are on the road, a California Air Resources Board regulation will require oil companies to phase in 400 additional M85 fueling facilities in California over a five year period. The stations are divided by market share between the oil companies.

Are these regular service stations? Yes. Because of the need to expand the public availability of M85, the Energy Commission encourages that M85 usually be sold by stations owned and operated by an oil company. There are also private methanol fueling stations at various light-duty fleet yards, transit agencies and at school districts using methanol-powered buses, but these are not open to the public.

Where are these stations located? The stations are located in close proximity to fleets operating fuel-flexible vehicles. Usually about 30 to 50 fuel-flexible vehicles are needed in any given area to justify a fueling location. Most of these stations are strategically located along well-traveled thoroughfares such as interstates or freeways. Under an agreement with Caltrans, logo signs displaying a fuel dispenser with a letter "M" on it and the word "Methanol" are located along freeways and surface streets to direct motorists to the methanol station. In addition, the Energy Commission publishes a Methanol Fueling Guide, a small loose-leaf binder with maps locating all M85 fueling stations in California. This binder is updated regularly.

Does a service station need a special M85 tank below ground? Because the fuel is "corrosive" to rubber, some metals and certain plastics, special methanol-compatible storage facilities, tanks, hoses, pumps and parts are needed. It is estimated that more than 800-900 tanks at service stations in California are methanol tolerant. Some local air quality districts require that newly installed double-walled tanks and equipment are methanol-compatible.

What is the cost of installing M85 fueling equipment? Can one be installed for a public or private fleet? The cost for dispensing equipment is roughly \$35,000 at oil company owned and operated facilities. An in-ground tank can cost about another \$45,000. Private fleets may put in their own methanol fueling facility, and the Energy Commission offers help with design plans and equipment specifications. Private facilities, however, must provide documentation of maintaining M85 purity. If a below-ground tank is already methanol-compatible, the cost for installing the equipment is substantially less.

How is the fuel system accessed? Currently, the M85 pumps are equipped with credit card, ATM-style electronic readers maintained and billed by Chevron. The Card is similar to an electronic automated teller banking card but is good only for dispensing methanol. This prevents unsafe fueling of gasoline vehicles with methanol. Chevron bills the fleets directly for the methanol dispensed, provides a written print out of vehicle fuel usage, including mileage to help compute miles-per-gallon, and then pays each oil company directly. This relieves a fleet owner of having to deal with separate oil company credit cards and allows one single monthly payment, no matter which oil company the M85 is purchased from. In the future, oil companies will probably offer M85 through their own credit card systems, so a Visa or Mastercard could be used. Research is also underway to develop a different filler nozzle for methanol pumps that cannot be used in regular gasoline-only vehicles (similar to the leaded gasoline nozzles that could not be used in unleaded gasoline-fueled vehicles) to prevent misfueling.

## Methanol Vehicles in California

### Previous Methanol & Flexible Fuel Vehicles Sold

1982-1987 Ford Escort "dedicated" methanol vehicle .....	500
1987-1989 Ford Crown Victoria LTD FFV .....	218
1988 Chevrolet Corsica VFV .....	20
1991 Chevrolet Lumina VFV .....	212
1991 Taurus FFV .....	178
1991 Volkswagen Jetta .....	50
1992 Chevrolet Lumina VFV .....	1,192
1992 Chevrolet Lumina VFV (E85*) .....	50
1992 Chrysler Spirit/Acclaim FFV .....	700
1992 Ford Econoline Van FFV .....	183
1993 Chevrolet Lumina VFV .....	75
1993 Chevrolet Lumina VFV (E85*) .....	320
1993 Chrysler Spirit/Acclaim FFV .....	1,119
1993 Ford Taurus FFV .....	2,137

\* Vehicles sold in Midwest for demonstration fleets using Ethanol.

### Currently Available Methanol-Powered FFVs

1994 Ford Taurus M85 FFV* .....	2,257 (sold)
1994 Chrysler Spirit/Acclaim FFV .....	1,690 (sold)
1994 Dodge Intrepid FFV .....	(limited number produced)
1995 Ford Taurus M85 FFV .....	1,940 (sold out)
1995 Dodge Intrepid M85 FFV ....	300 (sold), up to 3,000 may be produced
1996 Ford Taurus M85 FFV .....	3,000 firm/up to 30,000

(\* Note: Some 1994 models may be available as used vehicles from car rental company resale outlets.)

## Methanol-Powered Flexible Fuel Vehicle Contacts

### Auto Makers

A. Michael Clement  
Alternative Fuels Vehicle Marketing  
Chrysler Corporation  
12000 Chrysler Drive  
CIMS 414-03-44  
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313-956-4599

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510-463-5791

Ford Motor Company  
Alternative Fuel Vehicle Hotline  
1-800-ALT-FUEL (258-3835)

Gerald J. Barnes  
Manager  
Automotive Emissions Control  
General Motors Corporation  
3044 West Grand Blvd.  
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### Fuel Providers

Ray Lewis  
Executive Director  
American Methanol Institute  
815 Connecticut Ave., N.W.,  
Suite 800  
Washington, DC 20006  
202-467-5050

California Fuel Methanol Reserve  
Card-Key Access  
Judy Bruns  
Chevron Products Company U.S.A.  
P.O. Box 9560  
Concord, CA 94524-9875  
800-554-1376

### Government Agencies

California Energy Commission  
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Sacramento, CA 95814  
916-654-4634

Ruth Anne Keister  
Clean Cities Hotline  
P.O. Box 12316  
Arlington, VA 22209  
1-800-C-CITIES  
703-528-1953

Linda Bluestein  
Contract Manager  
National Alternative Fuels Hotline  
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Arlington, VA 22209  
800-423-1DOE (1363)  
703-528-1953

National Appropriate Technology  
Assistance Service (NATAS)  
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David Gushee  
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### Organizations

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California Council  
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# Chapter 6

## Natural Gas Vehicles



### Fuel and Vehicle History and Characteristics

Of all the liquid or gaseous fuels ready for commercial transportation use, compressed natural gas (CNG) and liquefied natural gas (LNG) offer the largest reductions in emissions compared to gasoline: carbon monoxide is reduced by 65 to 90 percent, particulates are virtually eliminated, and the ozone reactivity from natural gas vehicles is up to 80 to 90 percent better than gasoline emissions.

A practical gas engine was developed and built by Etienne Lenoir of France in 1860 that ran on illuminating gas from coal. The gas was stored in a rubber bladder. In 1862, he built a vehicle powered by one of his engines.

The natural gas vehicles today have come a long way. CNG is being used in California in light-duty passenger vehicles and pickup trucks, medium-duty delivery trucks, and in transit and school buses. LNG is being looked at favorably for heavy-duty applications, such as transit buses, and other transportation applications, such as locomotives and long-haul semitrucks. The California Energy Commission is working with local governments and natural gas utility companies to demonstrate various vehicles in daily applications and to help commercialize this clean fuel.

Natural gas vehicles are expected to help auto companies meet the state Air Resources Board mandates for Low Emission Vehicles and Ultra-Low Emission Vehicles, which take effect in 1997. And because there are abundant North American supplies of natural gas, use of CNG to replace gasoline will help reduce the country's dependency on petroleum.

Natural gas vehicles (NGVs) are more common abroad. Italy has about 300,000 natural gas-powered vehicles; the former Soviet Union has an estimated 250,000; New Zealand has more than 150,000; Australia has some 75,000; and Canada has more than 20,000. According to the American Gas Association, there are an estimated 35,000 NGVs operating in the United States. By the end of May 1992, there were more than 800 NGVs in utility company and other

fleets in California. By May 1994, the natural gas utility companies estimate that this number jumped to about 3,500. By the end of 1994, that increased to more than 6,000.

The cost of equipping a light-duty vehicle to run on compressed natural gas can range from about \$2,500 up to about \$5,000, depending on the vehicle and number of cylinders to store the fuel. California and the federal government offer various incentives for natural gas vehicles to help reduce this cost. During 1994, the Energy Commission offers a limited amount of fund toward \$1,000 "rebates" for a vehicle that is certified by the Air Resources Board as a Low Emission Vehicle. The Commission offers a \$1,500 "rebates" for an Ultra-Low Emission Vehicle. These "rebates" are available directly from the state's three main natural gas utility companies — Pacific Gas and Electric, Southern California Gas, and San Diego Gas & Electric. The Energy Commission will offer incentives again in 1995 (probably for ULEVs).

CNG ranks relatively high in convenience and availability. California's extensive network of natural gas pipelines can deliver the fuel directly to many sites where compressors are installed by the local utility, including individual homes. Two types of fueling systems are available for commercial use: a "quick fill" system that fuels a vehicle in five minutes (similar in time to fueling a vehicle with gasoline), or a "slow fill" system that can fuel an entire fleet overnight. CNG may be the preferred clean, alternative fuel for fleet use where vehicles travel specified routes, such as delivery trucks, and return to a central yard where they can be slow-filled overnight.

Costs for a "slow fill" system or "quick fill" system to handle public or private fleets can cost \$250,000 or as much as \$3 million for a bus fleet. A compressor station typically costs \$2,000 to \$4,000 per vehicle served. Refueling can be done easily by trained drivers. Costs for a compressor for use with a single vehicle in private homes averages about \$3,500. Individual home compressors use a slow-fill system for overnight refueling. The small compressor would usually be located in a home's garage area and would be connected directly to the natural gas supply in the house.

There are currently 124 public and private natural gas vehicle fueling facilities in California, 78 of which are open for public use. As natural gas usage increases, new stations will be added by tapping into the existing municipal natural gas main system. Chevron, Shell, Texaco and Unocal have entered into agreements with natural gas utility companies to dispense CNG at various gasoline stations. Some private companies are also selling CNG, including FleetStar and MESA.

Automobile manufacturers are developing dedicated CNG engines that are extremely clean, which should lower capital vehicle costs and create further improvements in efficiency. Conversions of gasoline-powered vehicles to CNG are also possible with kits certified by the California Air Resources Board (see list below of certified vehicles). Conversion of vehicles also creates jobs for local economies and vocational education opportunities for high schools and community colleges.

The cost of CNG conversion runs from about \$2,000 to about \$5,000 depending on the vehicle and the number of cylinders. Converted vehicles, however, may not be covered by auto manufacturers' warranties and may not be qualified for various state or federal incentives or tax credits.

CNG's biggest drawback remains its reduced range of 120-180 miles for the average vehicle with three cylinders. Newer technology vehicles have been recently demonstrated, however, that reportedly have a range of up to 300 miles, such as the CNG Honda Civic now being tested in the state. Bi-fuel vehicles that can operate on gasoline or natural gas at the flick of a switch, or use an automatic switching system, are available when extended range is necessary — though bi-fuel vehicles may have higher average emissions than dedicated natural gas vehicles. Advanced designs optimized for CNG are expected to routinely provide ranges of 300 miles or more for passenger cars.

Secondly, because of the gaseous nature of the fuel, the time of day and the ambient air temperature can affect the amount of fuel that can be compressed into a tank. For example, if drivers filled the cylinders on a hot afternoon, drove home and parked overnight; they would find the cylinder not totally full in the cool of the morning. The heat would have expanded the gaseous fuel during the hot afternoon so that the cylinder registered only 75 to 85 percent full in the morning. CNG retailers are working to correct this situation.

## Questions and Answers About Natural Gas Vehicles (NGVs)

**What is a Natural Gas Vehicle? Can you switch between natural gas and gasoline? A Natural Gas Vehicle (NGV) is a vehicle that operates on compressed (CNG) or liquefied natural gas (LNG) in a vehicle dedicated to run only on that fuel, or one that operates on both natural gas and gasoline (called a dual-fuel or bi-fuel vehicle). Bi-fuel vehicles usually have a switch located on the dash that lets the operator choose between the two fuels. Some bi-fuel vehicles have an electronic switch that will automatically change from natural gas to gasoline, but only when the natural gas is nearly depleted.**

**What happens when compressed natural gas (CNG) is not available? A dedicated CNG vehicle must be close to a refueling facility to refuel. With a bi-fuel vehicle, if CNG cannot be accessed, then regular gasoline may be used by switching the vehicle over.**

**What are the differences between an NGV and a regular gasoline-powered model? Are different parts used? The primary difference is in the fuel storage and intake system. Natural gas vehicles hold the gas in high pressure cylinders. From here, the gas travels along a high pressure fuel line leading to the engine compartment. With bi-fuel vehicles, the CNG tanks and lines are in addition to the conventional gasoline components.**

**Is the cargo space of the vehicle affected by using CNG? On dedicated vehicles the trunk space is only slightly affected, if at all. The cylinders are usually secured to the bottom of the vehicle to avoid any inconvenience they may cause. On bi-fuel vehicles, the gasoline tank is left in place. Because of this, trunk or cargo space is reduced because of the additional room required for the cylinders.**

**What is the range of a natural gas vehicle (NGV)? Range depends on cylinder volume, engine size and driving habits. On average, a current model NGV can achieve a range of 120-180 miles. That range was recently extended in special Geo *Prizm* and Honda Civic prototypes that reportedly can go 300 miles. The *Prizm* did so while retaining 80 percent of its cargo/trunk capacity.**

**Is the mileage lower for NGVs? What mileage can be achieved with CNG? Beginning January 1, 1995, CNG will be sold in California in units that are the**

equivalent of a gallon of gasoline, rather than in terms of CNG (which have slightly less energy content than a gallon of gasoline). Hence the mileage of a "gasoline gallon equivalent" with a properly adjusted NGV should be roughly the same as conventional gasoline vehicle. Mileage on a bi-fuel NGV will probably be slightly lower than a conventional gasoline-only vehicle. On a dedicated NGV mileage may even increase because the vehicle's compression ratio is changed to take advantage of natural gas' 130 octane rating.

**What automobile/engine manufacturers are participating in the production of NGVs?** GMC/Chevrolet, Chrysler and Ford have all produced NGVs. Several heavy-duty vehicle engine manufacturers have built engines to use CNG for buses, trucks and other heavy-duty vehicles. Some foreign car companies are also working on natural gas-powered vehicles. (See list below.)

**What NGVs are available to be purchased?** American automobile manufacturers have natural gas vehicles on the market and ready for sale. Please see below for list of vehicles. (See attached list.)

**How many NGVs are there in California and elsewhere?** As of December 1994, there were more than 6,000 NGVs on California's streets and highways. Nationally, there are an estimated 35,000 NGVs. NGVs are more common abroad. Italy has about 350,000 NGVs; the Soviet Union has an estimated 250,000; New Zealand 150,000; Australia has some 75,000, and Canada has more than 20,000.

**What will be the price of the CNG option on a vehicle?** Chrysler charges about \$4,000 more for a natural gas vehicle than a gasoline-only model. GMC charged approximately \$3,700 more than a gasoline vehicle, but these figures may vary depending on vehicle and number of fuel cylinders. Original Equipment Manufacturers are working with the natural gas industry to reduce the differential cost to only \$2,000 within three years by exploring CNG-optimized designs.

**Can a vehicle be retrofitted to use CNG?** Yes. The natural gas utility companies all have programs to assist fleet operators and individuals in conversion of gasoline vehicles to CNG. Conversion kits must be certified by the California Air Resources Board, which requires emission warranties equivalent to those provided by Original Equipment Manufacturers. Both the Air Resources Board and the California Bureau of Automotive Repair maintain lists of certified

conversion kits and companies that do conversion work.

**How much does it cost to retrofit a vehicle to use CNG?** The cost to have a vehicle converted is between \$1,500 to \$4,000. Some disadvantages are that emissions may not be as low and there may be a slight power loss because the engine wasn't originally designed to run on CNG.

**Are the vehicles covered by factory warranties?** All vehicles produced by an Original Equipment Manufacturer (OEM) to run on natural gas have a full coverage warranty, same as a gasoline-powered vehicle. Vehicles that are converted after market to use CNG, may or may not be covered by the OEM warranty. The California Air Resources Board, however, requires that the retrofit component manufacturers fully warrant their products. A consumer should check with their vehicle's manufacturer about warranties before converting.

**Are repair and maintenance costs for NGVs any different than gasoline vehicles?** Although it is too soon to tell for sure, some reports indicate that maintenance will be considerably less frequent because of the cleanliness of the fuel, causing the engine to remain more reliable and efficient.

**Is a special oil needed for the vehicle?** No. The same oil used in a gasoline-only car can be used in an NGV.

**Are NGVs safe in regards to accidents, leaks, etc.?** According to American Gas Association, NGVs are safe because the cylinders that contain the CNG are built to much more rigorous standards than gasoline tanks. A detailed 430 million mile study on NGVs reported only one minor injury and no fatalities associated with the fueling system. The cylinders and high pressure fuel line have under gone stringent tests, including dropping from heights, explosions, being shot at with high-powered weapons, and burning in bonfires. The cylinders have passed these test with few if any problems.

**Didn't some cylinders rupture?** Yes, cylinders on two General Motors pickup trucks ruptured in early 1994, one in San Francisco and one in Minneapolis. The ruptures, however, were caused by model-specific installation design flaws that resulted in a weakening of the fiberglass wrap around the cylinders. GM recalled all the pickup trucks that were made with that cylinder design and reimbursed all buyers. After

rigorous reviews of their own cylinder installation designs, other OEMs declared their vehicles safe and continued productions immediately.

How do NGV's exhaust emissions compare to that of a gasoline vehicle? When compared to gasoline, a dedicated natural gas vehicle, on average, emits 60 to 80 percent less carbon monoxide, up to 50 percent less nitrogen oxides, and ozone reactivity is decreased by up to 90 percent when compared to gasoline. California's first certified LEVs and ULEVs were both NGVs from Chrysler.

Are there incentives for purchasing natural gas vehicles? Yes. Incentives are being offered by the state's natural gas utility companies to convert a vehicle to run on natural gas or for the additional cost of an Original Equipment Manufacturer (OEM) NGV. The incentive typically runs about \$1,250 per vehicle to a maximum of 50 percent of the conversion/extra cost.

The California Energy Commission also offers incentives toward natural gas vehicles. Additionally, the State of California offers a \$1,000 tax credit on vehicles that are certified as low emission by the California Air Resources Board and \$1,500 on vehicles certified as ULEV. The tax credit for California is based on the differential cost of equipping the vehicle to use the clean fuel — the amount above the price of a regular gasoline-only model. The Commission will probably offer incentives for ULEVs in 1995.

The federal government also offers a tax credit up to a maximum of \$2,000 for clean-fuel vehicles that use alternative fuels such as ethanol, methanol, propane or natural gas.

## Questions About Natural Gas

What is Compressed Natural Gas? CNG is a highly compressed form of the same fuel used in our households for cooking and heating. It is a combustible, gaseous mixture of simple hydrocarbon compounds, usually found in deep underground reservoirs formed by porous rock. Natural gas is a fossil fuel and can be found by itself or in association with crude oil or hydrocarbon condensates — gases that liquefy at normal atmospheric pressures and closely resemble mineral spirits. Natural gas is primarily composed of methane ( $\text{CH}_4$ ), with minor amounts of ethane ( $\text{C}_2\text{H}_6$ ), propane ( $\text{C}_3\text{H}_8$ ), butane ( $\text{C}_4\text{H}_{10}$ ) and pentane ( $\text{C}_5\text{H}_{12}$ ).

Natural gas has an ignition temperature of about 1,200 degrees Fahrenheit, about 600 degrees higher

than gasoline. The heating value of natural gas depends on the proportion of gases making up the mixture. Most commercial natural gas has a heating value from 960 to 1,120 British thermal units (Btu) per cubic foot, with a rough average of 1,025 Btu/cubic foot or 102,500 Btu per therm.

Natural gas has been used for many years in stationary internal combustion engines with extremely high efficiency and reliability, but it hasn't been until recently that auto companies have begun offering factory-produced NGVs.

### How is natural gas produced?

Natural gas is exactly what it says — natural. Natural gas is a fossil fuel that is found in reservoirs 3,000 to 15,000 feet below the surface. In California, the typical natural gas-producing reservoir is found at depths of 6,000 to 8,000 feet. Because of its low density, natural gas does not have to be pumped from the reservoir to the surface wellhead.

Natural gas is not a petroleum product and is abundantly available in North America. Because it is a fossil fuel, however, there is a finite supply on the planet — estimated at 120-years at current levels of consumption and with known reserves. Its use as a transportation fuel will lessen our dependence on petroleum products. California's extensive network of natural gas pipelines can deliver the fuel directly to many sites through environmentally safe infrastructure, where compressors can be simply installed where needed.

How does CNG's octane rating compare to gasoline and M85? Natural gas has an octane rating of 130 as compared to super unleaded gasoline with an octane rating of only 92 and regular unleaded with an octane rating of 87. M85, by comparison, has an octane rating of 102.

Is there an increase in performance with CNG? With a retrofitted or converted vehicle, there may be a 5-10 percent power loss, but with a dedicated NGV, the loss can be overcome and there may be up to a 10 percent increase in power because the vehicle's compression ratio is changed to take advantage of the higher octane rating.

Is CNG more toxic or dangerous than gasoline? The California Natural Gas Vehicle Coalition says that natural gas is identified as non-toxic.

Is there a fire hazard associated with CNG? Natural gas is lighter than air. Because of this, if natural gas

were to be released or accidentally leaked, it would rapidly disperse. In addition to this, before the gas can actually ignite, it would have to mix with 6 to 16 percent air, which is unlikely unless designed to do so under specific conditions.

What is the difference between CNG and propane (liquefied petroleum gas or LPG)? Propane is a fossil fuel bi-product of natural gas processing and petroleum refining that is in a gaseous form at normal pressures and liquefies at relatively low pressure. LPG typically is made up of propane and butanes. It also has a lower octane, a lower energy content and is more volatile than natural gas. LPG is also heavier than air and will sink to the ground and "pool." Natural gas is lighter than air and dissipates readily.

What is the difference between CNG and LNG (liquefied natural gas)? LNG is natural gas that has been liquefied for easy storage or transport. Natural gas is turned into a liquid by extreme cooling to minus 327.2 degrees Fahrenheit. LNG is almost pure methane, and because it is a liquid, has an energy storage density much closer to gasoline than CNG. The requirements of keeping the liquid very cold, however, and its volatility make its applications more limited for transportation purposes. Some demonstrations are currently being undertaken to look at LNG for heavy-duty applications such as transit buses, heavy-duty long-haul trucks or locomotives.

What is the price of CNG? Fuel for NGVs costs about \$0.70 to \$1.00 when compared to its equivalent of one gallon of gasoline. This price varies according to local natural gas utility service area. The prices charged by natural gas utility companies for natural gas are approved by the California Public Utilities Commission. Non-utilities sell CNG at market prices. CNG and other alternative fuels (electricity and propane), however, are not yet fully taxed at gasoline-equivalent rates. In California, methanol and ethanol are taxed based on energy content compared to gasoline.

## Questions and Answers About California's Natural Gas Supplies

Where does California get its natural gas? California gets its natural gas from both in and out of the state sources. Out of state sources, however, still remain in North America. According to the Energy Commission's 1991 *Fuels Report*, in 1991, 57 percent

of California's natural gas came from the U.S. Southwest, 21 percent from Canada, 19 percent from within state, and 3 percent from the Rocky Mountain area. In the year 2011, this is projected to change to 43 percent Southwest, 29 percent Canada, 18 percent from Rocky Mountain area, and 10 percent within state.

The American Gas Association estimated that if 1.7 million vehicles in the United States ran on natural gas, the supply needed would equal just 0.9 percent of the amount of natural gas produced in North America in 1988. The Energy Commission forecasts that in 2013, NGVs in California will use just under seven percent of the state's total amount of natural gas consumed (484 million cubic feet per day).

How does natural gas get to the consumer? California is criss-crossed with tens-of-thousands of miles of natural gas pipelines. Natural gas comes into the state from large diameter pipelines that normally operate at 250- to 1,000 pounds per square inch gauge (psig) pressure. Transmission lines transfer natural gas from a gathering line (production interstate) or storage facility to a distribution center or another storage facility. From there, natural gas is distributed to customers through either a 60-psig high-pressure distribution system or a low-pressure system that delivers natural gas to a residential gas meter at 1/4 psig. For refueling NGVs, the gas must be pressurized to 3,000 to 3,600 psig to fill the vehicle's cylinders. Typical CNG delivery pressure in California is 3,200 psig.

Who sells compressed natural gas? CNG is sold by natural gas utility companies and through a limited number of major gasoline retailers. Independent CNG retailers have also entered the market. In California, the utilities are City of Long Beach Gas Department, Pacific Gas and Electric Company, San Diego Gas and Electric Company, and Southern California Gas Company. Shell, Unocal, Chevron and Texaco also sell CNG, as do FleetStar and MESA at a growing number of outlets.

Where can CNG be purchased? By December 1994, 124 NGV fueling stations were in existence throughout California (see map in Chapter 10). Of these stations, 78 have full or limited access to the public and 46 are private. Some of the public facilities are at regular gasoline service stations through contracts the natural gas utility companies have with Chevron, Shell, Texaco and Unocal. A total of 53 more fueling facilities (31 public/limited access and 22 private) are expected to open in 1995.

What is the cost of installing CNG refueling equipment? Can the equipment be installed for a public or private fleet? What about refueling at home? For a small private or public fleet of about ten vehicles, installation of fast-fill compressor facilities can cost between \$180,000 to \$250,000. A public access facility can cost up to \$500,000. Quick-fill facilities for larger numbers of vehicles, such as a transit company, can be more expensive — as much as \$3.5 million for the Sacramento Regional Transit District's natural gas bus refueling facility. Small, slow-fill refueling units can also be installed in a home for about \$3,500, which will refuel a single vehicle overnight. Prices on these type of compressors are expected to drop and may, in the future, even be rented to residential customers who use NGVs.

How are the current fueling systems accessed? All public access facilities are accessed through a fuel card known as the Tech 21. This card is available through the local natural gas utility company.

## NGV Model History

Chrysler's Dodge full-size *B-350 RAM Van*, powered by CNG, was the first vehicle to be certified as a Low Emission Vehicle by the California Air Resources Board. The van is being offered for sale in California and other states and are especially popular as van pool vehicles. In February 1993, Chrysler officials, along with the Southern California Gas Company and the Gas Research Institute, announced that Chrysler would sell a dedicated CNG minivan by January 1994. The Gas Company and GRI are helping pay for the development costs of the minivan. In January 1994, the California Air Resources Board announced that the Chrysler/Dodge Natural Gas-powered *Minivan* was the first vehicle to be certified as an Ultra-Low Emission Vehicle. The auto company also announced that both the full-size van and the minivan were available for sale to fleets and the public in 1995 and beyond. Chrysler officials say they can build up to 2,000 or more of each model per year. In the 1995 model year Chrysler will offer a Dodge *Dakota* Pickup and the Dodge *RAM Pickup* as NGVs.

In 1992 and 1993, Ford produced a limited number of Crown Victoria sedans and other vehicles powered by natural gas. These demonstration vehicles were distributed to natural gas utility companies for testing and evaluation purposes. In early 1994, Ford announced its intentions to produce natural gas F-series pickup trucks, full-size vans and *Crown Victoria* sedans

for sale to fleets and the general public. The company also offers its medium-duty F700 series engines with configurations to run on natural gas or propane.

General Motors produced 2,500 GMC *Sierra* and Chevrolet 1992 and 1993 model year 3/4-ton pickup trucks to run on natural gas. In the 1994 model year, GM had planned to offer a full line up of bi-fuel natural gas vehicles. These vehicles could switch from natural gas to gasoline when on-board supplies of natural gas were too low. Bi-fuel models that were to be offered included a Chevrolet *Corisca* and *Caprice*, 1/2- and 3/4-ton pickup trucks, a full-sized van, and various configurations of other specialty vehicles. In early 1994, however, two cylinders mounted on GMC pickup trucks ruptured. One instance occurred in San Francisco and the other in Minneapolis. This prompted GM to recall its 2,500 1992–1993 GMC *Sierra* and Chevrolet NGV pickup trucks. The company also announced it was suspending all sales of its bi-fuel vehicles for the 1994–95 model year.

Foreign automobile companies are also interested in the use of natural gas in their vehicles. In January 1994, Honda unveiled an *Accord* model dedicated natural gas vehicle at the Greater Los Angeles Auto Show. The company said it plans to offer the vehicle sometime in the future, but would make no statements about its marketing strategy. Honda is currently testing CNG-powered *Civics* in utility company fleets. Other manufacturers are noncommittal about plans for NGV sales in California.

## NGVs Being Used/Sold

Are NGVs really an "advanced technology" of the future? The list on the next page, compiled in September 1994 by the National Natural Gas Vehicle Coalition from a survey of manufacturers, illustrates that commercialization for every major on-road and off-road vehicle category is well under way today. The status of vehicles indicated below is for the 1995 model year, as well as projected by the manufacturers.

According to the California Natural Gas Vehicle Coalition, "Each of the companies has made a substantial commitment to providing California and the nation with a clean, cost-effective option to conventionally-fueled vehicles in the very near future. This aggregate commitment, along with that of the natural gas industry to rapidly expand fuel infrastructure, shows clearly that NGVs are poised to win a significant share of the 21st century transportation market, particularly if our regulatory policies continue to place a high value on healthful air and water, and a healthy domestic economy."

## Recent Natural Gas Light-Duty Vehicles

Manufacturer	Model	Status
<b>Passenger Cars</b>		
Ford	Crown Victoria .....	Demo (1996 production)
GM	Chevrolet Caprice .....	Prototype
	Chevrolet Corsica .....	Prototype
Honda	Civic .....	Demo
<b>Vans</b>		
Chrysler	Dodge B250 RAM Van .....	Available (LEV certified)
	Dodge B350 RAM Van .....	Available (LEV certified)
	Dodge Caravan .....	Available (ULEV certified)
	Plymouth Voyager .....	Available (ULEV certified)
Ford	Econoline 250 .....	OEM approved conversion
	Econoline 350 .....	OEM approved conversion
<b>Pickups</b>		
Chrysler	Dodge RAM Pickup .....	Available (certification pending)
	Dodge Dakota Pickup .....	Available (certification pending)
Ford	Ford F-150 Pickup .....	OEM approved conversion
	Ford F-250 Pickup .....	OEM approved conversion
GM	GMC Sierra Pickup .....	Prototype
	Chevrolet Pickup .....	Prototype

Because heavy-duty engines can be adapted into many truck body styles and types, and used for many uses, please also see listings in Chapter 8 on Heavy-Duty Vehicles/Engines.

## Current CARB-Certified Light-Duty NGVs

(As of November 11, 1994)

- 1994 Chrysler B250 Van and Wagon (LEV)
- 1994 Chrysler B350 Van and Wagon (LEV)
- 1994 Dodge Caravan/Plymouth Voyager Minivan (ULEV)
- 1994 Ford Crown Victoria NGV (LEV)
- 1994 Ford Econoline Full-size Van (LEV)
- 1994 Ford F-150 Pickup Truck (LEV)
- 1995 Chrysler Dodge Caravan/Plymouth Voyager Minivan (ULEV)
- 1995 Dodge RAM Pickup (certification pending)
- 1995 Dodge Dakota Pickup (certification pending)



## NGV Contacts

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510-463-5791

Ford Motor Company  
Alternative Fuel Vehicle Hotline  
1-800-ALT-FUEL (258-3835)

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Automotive Emissions Control  
General Motors Corporation  
3044 West Grand Blvd.  
Detroit, MI 48202  
313-556-7723

### California Fuel Providers

City of Coalinga Gas Service  
160 West Elm Street  
Coalinga, CA 93210  
209-935-1531

Dale Holdman  
City of Long Beach Gas Department  
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Long Beach, CA 90806  
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213-244-5350

Southwest Gas Corporation  
P.O. Box 15015  
Las Vegas, NV 89114  
702-876-7011

### Conversion Kit Companies

[Note: Check with California Air Resources Board for latest list of approved conversion kits.]

Algas Carburetion  
16101 Vallen Drive  
Houston, TX 77041

Automotive Natural Gas Inc.  
265 North Janesville St.  
Milan, WI 53563  
608-868-4626

Beam Products Manufacturing  
Company  
3040 Rosslyn Street  
Los Angeles, CA 90065

Beacon Power Systems  
447 E. Elmwood  
Troy, MI 48063

Carburetion Labs  
515 N.E. 190 Street  
Miami, FL 33179

Century Products  
(Formerly Vielle Autogas System)  
9101 Ely Road  
Pensacola, FL 32514

Challenger Energy Products  
702 W. 48th Ave.  
Denver, CO 80216

Clean Fuels  
3125 W. 6th  
Ft. Worth, TX 76110

College of the Desert  
Energy technology Training Center  
Attn: Colin Messer  
43500 Monterey Ave.  
Palm Desert, CA 92260  
619-773-2545  
(student training classes in NGVs)

Dual Fuel Systems Inc.  
Subsidiary of Pacific Lighting Corp.  
1120 Maple  
Montebello, CA 90640

Essex Cryogenics  
8007 Chivis Drive  
St. Louis, MO 63123

Impco Carburetion Inc.  
16916 Gridley Pl.  
Cerritos, CA 90701  
213-860-6666

Mesa Environmental  
3125 West 84th Street  
Fort Worth, TX 76110

Metropac Inc.  
2772 Sawbury Rd.  
Columbus, OH 43235

Mogas Sales  
4467 Juneau St.  
Burnaby, B.C.  
CANADA V5C 4C4

Natural Fuels Corp.  
5865 Stapleton Dr., N.  
Denver, CO 80216

NGV Development  
2250 Cherry Industrial Circle  
Long Beach, CA 90805

PAS Inc.  
570 Executive Dr.  
Troy, MI 48083

Stewart & Stevenson  
5840 Dahlia St.  
Commerce City, CO 80022

Tren Fuels  
701 Brazos #520  
Austin, TX 78701

Vialle U.S.A. Inc.  
(Formerly Vialle Autogas Systemen)  
9101 Ely Rd.  
Pensacola, FL 32514

## Home Compressor Equipment

Fuelmaker Inc.  
P.O. Box 11865  
Salt Lake City, UT 84147  
801-530-2859

RIX Industries  
6460 Hallis St.  
Oakland, CA 94608  
510-658-5275

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Los Angeles, CA 90012  
213-291-7625  
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416-235-5017

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Texas General Land Office  
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# Chapter 7

## Propane / LPG-Powered Vehicles



### Overview

More than 350,000 vehicles, mostly in fleets, are traveling the nation's highways under propane power. Also known as LPG (or liquefied petroleum gas, a category that also includes butane and ethane), propane is powering taxis in Las Vegas; school buses in Kansas City and Portland, Oregon; and sheriff and police cars in other communities. Propane is used in both light- and medium-duty vehicles. Estimates have placed the number of registered vehicles in California that are powered by propane as high as 40,000. Propane has been used as a transportation fuel for more than 60 years.

Propane is a gas in its natural state. It turns to liquid under moderate pressure and is stored in vehicle fuel tanks as such. When liquid propane is drawn from the tank, it is changed back to a gas before it is burned in the engine. Propane is a by-product of petroleum refining and from natural gas production. In California, propane is mostly produced from the petroleum refining process. Because of this, the fuel is considered by California a "clean" fuel but not regarded as an "alternative" fuel because of its direct links to petroleum production. The federal government, however, lists propane as an alternative fuel.

Propane is a clean fuel which offers a range closest to gasoline. One gallon of propane contains less energy than a gallon of gasoline (82,485 Btu for propane versus 115,400 Btu for gasoline), but propane companies say the miles per gallon should be about equal if the vehicle is tuned properly. Compared to gasoline, propane vehicles emit about one-third less reactive organic gases, reduce nitrogen oxides by about 20 percent, and show a reduction of about 60 percent in carbon monoxide.

Propane is widely available in urban areas or tanks can be installed on-site for fleet use. It can also be found in rural areas, where propane is used for heating and cooking when natural gas is not available, and at service stations that refuel recreational vehicles' propane tanks.

Converting an automobile or light-duty truck from gasoline to propane costs about \$1,000 - \$2,000 and can usually be done in one day. Conversions must comply with safety standards set by the National Fire

Protection Association, and kits must be certified by the California Air Resources Board. (Contact CARB for its latest list of certified equipment and installers.) Modifications typically include: a heavy steel or high-strength fuel tank added to the trunk or truck bed, fuel lock filter/shut-off valve, vaporizer/regulator, and air/fuel mixer. Conversion kit parts are reusable. Dual-fuel gasoline/propane systems are also currently available.

Early problems with propane-powered vehicles included blown head gaskets and cylinder problems, apparently due to the drying effect of the gas and lack of lubricating agents. Those early problems have apparently been solved. Another drawback commonly cited about propane vehicles is the loss of trunk space in dual-fuel passenger vehicles due to installation of the tank, which is about the size of a spare tire or larger.

On the positive side, propane-powered vehicles have less carbon build-up compared to gasoline- and diesel-powered vehicles. According to the National Propane Gas Association, spark plugs from a propane vehicle last from 80,000 to 100,000 miles and propane engines can last two to three times longer than gasoline or diesel engines.

Propane retail prices were, on average, about the same as unleaded gasoline prices during the late 1980s and 1990s. Propane prices, however, can fluctuate widely and are often tied to oil prices. Shortages of propane, such as the shortage in New England during a cold wave a number of years ago, can also increase propane prices quickly.

The Energy Commission is involved in a side-by-side comparison of 113 fleet delivery vehicles in Southern California. Propane is one of the five fuels being studied in the \$11 million CleanFleet program. Federal Express is the fleet operator, and Battelle Memorial Institute is the technical contractor. The two-year test program concluded in October 1994.

## Current Vehicles Offered For Sale

Some auto manufacturers are considering offering a propane option (in passenger cars, vans and pickup trucks) in their model line-up or offering engines that have been optimized for gaseous fuels. It would then be up to the purchaser to have the vehicle converted to propane with third-party equipment. Ford is selling its *F-700* series medium-duty truck with a California Air Resources Board-certified propane engine option. Chevrolet offers its 5.7 liter V-8 pickup truck/van engine with a propane option.

For more information about propane in California, contact:

Western Liquid Gas Association ..... (916) 485-4382  
LPG Clean Air Coalition ..... (714) 253-5727

For the latest list of Approved Alternative Fuel Conversion Systems, contact the California Air Resources Board Certification Branch at (818) 575-6800, or call CARB Public Information toll-free at (800) 242-4450.

## LPG / Propane Contact List

### Conversion Equipment Companies

(Note: Check with Air Resources Board for latest list of Approved Conversion Systems.)

Advanced LP Systems Inc.  
5327 Jozuzzi St.  
Richmond, CA 94804

Algas Corporation  
16101 Vallen Drive  
Houston, TX 77041

Bean Products Manufacturing  
Company  
3040 Rasslyn St.  
Los Angeles, CA 90065

Carburetion Labs  
515 N.E. 190 Street  
Miami, FL 33179

Eagle Propane  
1871 Lake Place  
Ontario, CA 91761

Greenway Environmental Research  
40208 Industrial Park Circle  
Georgetown, TX 78626

Halley Replacement Parts Division  
Calt Industries Operating Corp.  
11955 East Nine Mile Rd.  
Warren, MI 48090

Impco Carburetion Inc.  
16916 Gridley Pl.  
Cerritos, CA 90701  
213-860-6666

Landi-Hartzog, U.S. Inc.  
3208 South Hutchison Ave.  
Las Angeles, CA 90034

LFF Carburetion Inc.  
P.O. Box 522  
Hutchison, KA 67501

Marvel Schleber/Tillotson  
Division of Borg Warner Corp.  
2195 South Elwin Rd.  
Decatur, IL 62625

OHG Inc.  
10065A Greenleaf Ave.  
Santa Fe Springs, CA 90670

Tayo Red Cab LPG Conversion  
16609 South Halldale Ave.  
Gardena, CA 90247

Vialle U.S.A. Inc.  
(Formerly Vialle Autogas Systemen)  
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# Chapter 8

## Alternative Fuel Heavy-Duty Vehicles & Engines

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Since October 1989, the California Energy Commission has tested the use of alternative fuels in heavy-duty engines and vehicles. Initially, methanol was tested, but in mid-1992, compressed natural gas heavy-duty engines were added to the program. The Energy Commission has also worked with various bus manufacturing companies to put alternatively fueled transit and school buses on the road.

The demonstration program tests the feasibility of using cleaner-burning fuels in heavy-duty trucks and buses to diversify California's transportation fuels and to help improve California's air quality. The Commission has studied alternative transportation fuels since 1978. A number of fuels have been successful in establishing competition with conventional fuels and engine designs to achieve long-range goals for California.

### Heavy-Duty Truck Program

The Commission and the South Coast Air Quality Management District (SCAQMD) initially brought together engine manufacturers with host demonstration sites in unique public/private partnerships with methanol. Air Products provided additional support for methanol.

Southern California Gas Company, the Department of Energy's National Renewable Energy Laboratory and the American Trucking Association Foundation have joined the program in sponsorship of compressed natural gas. The engine manufacturers provide new engines designed to run on alternative fuels. The host sites provide vehicles for the new alternative fuel engines, as well as operation, maintenance and fuel. The sponsors cost-share engine technology, provide technical support, and compile and analyze data on the test vehicles.

Participating in the program are five engine manufacturers (Detroit Diesel Corporation [DDC], Caterpillar, Cummins, Ford and Navistar) and 12 host sites (Arrowhead Drinking Water Company; Cities of Glendale, Los Angeles, and South Lake Tahoe; the County of Sacramento and the Los Angeles County

Sanitation Districts; Federal Express and Golden State Foods with Penske Truck Leasing; Waste Management Inc.; the Vons Companies Incorporated; the Los Angeles Times/Times Mirror Corporation; and the Port of Long Beach).

### Why the Focus on Methanol and Natural Gas?

Methanol and compressed natural gas provide two benefits over diesel: energy diversity and air quality. Methanol is a clean-burning liquid fuel that can be made from natural gas, coal or biomass. Natural gas is a clean-burning and widely available gaseous fuel that can be compressed for use by heavy-duty vehicles.

Using these domestic resources can decrease dependence on petroleum. The two fuels are the closest major competitors (in terms of technology and availability) to diesel.

Methanol trucks in the Heavy-Duty Demonstration Program use M100 (100 percent methanol) or M85 (85 percent methanol and 15 percent unleaded gasoline) dispensed from private fuel stations and a network of more than 50 public stations.

Natural gas trucks in the Demonstration Program use pipeline natural gas compressed at a network of more than 100 public and private fueling facilities sponsored by gas utilities. The L.A. County Sanitation Districts will be using "cleaned" landfill gas (called CLG and made up of mostly methane) in their truck. Other natural gas trucks with similar engines will use LNG (liquefied natural gas), a cryogenic liquid that may allow trucks to achieve ranges found on conventional diesel trucks.

Heavy-duty trucks and buses are now required to meet strict 1994 state and federal clean air standards. Current methanol and natural gas heavy-duty engine technology can meet the much tougher emission standards established or planned for 1998 and beyond. Methanol and natural gas trucks reduce visible smoke, nitrogen oxides and particulate emissions—all of which represent public health hazards and contribute to poor air quality.

In August 1991, the U.S. Environmental Protection Agency and the California Air Resources Board certified Detroit Diesel's 6V-92 methanol engine as the first heavy-duty production engine to meet the tougher standards. The Los Angeles County Metropolitan Transportation Authority (MTA, formerly Southern California Rapid Transit District) has 339 methanol transit buses currently serving Los Angeles with DDC methanol engines.

In 1993, the Cummins L10-240G was certified by EPA and CARB to achieve similar low emission levels on compressed natural gas. The Sacramento Regional Transit District has 95 transit buses currently serving Sacramento with Cummins natural gas engines. Other transit districts have added CNG-powered buses to their fleets.

## Safe School Bus Clean Fuel Efficiency Demonstration Program

Legislation signed into law in 1988 by Governor George Deukmejian and authored by Assemblyman Richard Katz (AB 35) appropriated \$60 million for the Safe School Bus Clean Fuel Efficiency

Demonstration Program. Funding comes from the Petroleum Violation Escrow Account (PVEA). These funds, collected and dispersed by the federal government, are fines paid by oil companies that overcharged consumers in the 1970s. The \$60 million was augmented by another \$40 million in additional PVEA appropriations, bringing the total program to \$100 million.

The initial \$60 million was used to purchase buses in two phases — \$20 million to purchase 163 buses in Phase 1 and \$40 million to purchase 400 buses in Phase 2. Additional buses will be purchased in Phase 3 with the additional PVEA appropriations. Program Opportunity Notices for this third phase were sent out to California school districts in mid-1994 with selection of districts and bus manufacturers expected in 1995.

The overall objectives of this program are: to demonstrate direct energy savings without causing adverse air quality impacts, reduce tax dollars wasted in vehicles that are not fuel efficient, and promote use of state-of-the-art safety features in school buses.

This project allows school districts to upgrade their fleets in a cost-effective manner and replace buses that were built prior to the 1977 Federal Motor Vehicle Safety Standards. The older buses being replaced will not be allowed to transport school children or workers

### Who Funds the Heavy-Duty Demo Programs?

	Methanol	Natural Gas	Total
Energy Commission	\$1,425,243	\$243,000	\$1,668,243
SCAQMD	\$1,450,336	\$475,000	\$1,925,336
SoCal Gas	---	\$496,000	\$496,000
DOE/NREL/ATAF *	---	\$464,000	\$464,000
Air Products Company	\$176,418	---	\$176,418
Total	\$3,051,997	\$1,678,600	\$4,730,597

\* Department of Energy, National Renewable Energy Laboratory, American Trucking Association Foundation

### Alternative Fuel Heavy-Duty Truck Demonstration Program (As of Dec. 1994)

ORGANIZATION	TYPE	ENGINE	HP	CHASSIS	FUEL
City of Los Angeles	Dump truck	Cummins L10	270	Peterbilt 379	M95 + A*
City of Los Angeles	Sludge hauler	DDC 6V-92TA	350	GMC-General	M100
City of Glendale	Refuse hauler	Cat. 3306 DITA	245	Peterbilt 320	M100
Golden State Foods	Tractor/trailer	DDC 6V-92TA	300	Freightliner	M100
Federal Express	Tractor/trailer	DDC 6L-71TA	300	Freightliner	M100
Arrowhead Water	Delivery truck	Ford 6.6L MX	170	Ford F800	M85
City of South Lake Tahoe	Dump truck/sander	Navistar DT-466	210	International 4800	M100/85
County of Sacramento	Flatbed truck	Navistar DT-466	210	International 4900	M100/85
Waste Management Co.	Refuse haulers (2)	DDC 6L-71TA	240	Volvo/White	M100
Port of Long Beach	Cargo Hostlers (2)	DDC 4L-71TA	200	Ottawa	M98 + A**
The Vons Companies Inc.	Tractor/trailer	Cat. G3406 Mobile	350	Ford LTLA-9000	CNG
The Los Angeles Times	Tractor/trailer	DDC Series 60G	370	Ford LTLA-9000	CNG
LA County Sanitation Dist.	Tractor/trailer	DDC Series 60G	370	Freightliner	CLG

\* 95% Methanol plus 5% Avocet ignition improver. \*\* 98% Methanol plus 2% Avocet ignition improver.

within California. Most of them will either be "parted out" or scrapped.

To help achieve the objectives of the program, at least 35 percent of the replacement school buses have to be powered by low-emission, clean-burning fuels such as methanol (methyl alcohol) or compressed natural gas.

### Criteria for Evaluation

Local educational agencies of all sizes, geographic areas and climate zones were considered as potential sites and candidates for the first two phases of this demonstration program. Energy Commission staff evaluated scores of proposals that were submitted for funding under both phases. Criteria for the final selection of districts and consortiums included:

- Local school district fleet composition based on percent of vehicles built prior to the 1977 Federal Motor Vehicle Safety Standards, the age of the buses targeted, total number of miles on targeted buses, miles driven during the school year, and fuel consumption of buses being replaced.
- Local school district capabilities to meet program requirements such as maintenance and fueling capabilities, resource contributions, cooperation and enthusiasm of local districts to the program, and contingency plans.
- Environmental considerations such as local air quality levels, including whether the district was in an air pollution non-attainment area, petroleum savings and geographic location.



## A Signal to School Bus Manufacturers

The Energy Commission's program has sent a signal to school bus manufacturers that California school districts will require advanced safety features, and high-efficiency and alternatively-fueled buses, both now and in the future. California's leadership role will influence the school buses being built and used around the country.

In the first phase of the program, the 163 buses were built by Crown Coach Bus Company and Blue Bird Body Company and distributed to 14 school districts and consortiums. Crown Coach, formerly of Chino, California, built 103 advanced, high-efficiency diesel and 50 methanol-powered buses that used Detroit Diesel engines. Ten Blue Bird buses used General Motors chassis and were built by Blue Bird Body Company of Fort Valley, Georgia, and distributed by Golden State Bus Sales of West Sacramento, California. These ten buses are powered by GMC 427 cubic inch V-8 engines converted by Tecogen of Waltham, Massachusetts, and use compressed natural gas (CNG).

The Tecogen natural gas engine and Detroit Diesel's methanol engine were been certified by the U.S. Environmental Protection Agency and the California Air Resources Board as meeting the 1994 heavy-duty vehicle emission standards.

In Phase 2 of the program, a total of 400 school buses will be built and distributed to 47 school districts and consortiums. Of these, 200 are high-efficiency diesel, 100 methanol-powered and 100 fueled by natural gas. The 78-passenger advanced diesel buses are built by Thomas Bus Company and are powered by a Caterpillar CAT 3116TA engine, rated at 229 horsepower. The 78-passenger methanol-fueled buses are built by Carpenter using a Detroit Diesel Corporation DDC 6V-92TA engine, rated at 253 horsepower. The natural gas buses also will hold 78-students and are built by Blue Bird Bus Corporation using a Tecogen Tecodrive 7000 engine, rated at 222 horsepower.

Delivery of the Phase 2 buses began at the end of 1992 and was completed in the fall of 1993.

Phase 3 will expand the program based on findings from Phases 1 and 2. This phase is scheduled to begin in 1994 with solicitations to school districts. Buses would probably be delivered in 1995 and perhaps into 1996 in this third phase. A limited number of electric-powered school buses, built by original equipment manufacturers, may be added in the third phase.

## Electric School Buses On the Road for Testing

Under a separate program, the Energy Commission and CALSTART, a consortium of companies and government entities working to develop advanced transportation technologies, are developing electric-powered school buses. A demonstration program under the Commission's Transportation Energy Technologies Advancement Program (TETAP) retrofit two 67-passenger, diesel-powered school buses to run on electricity and build one prototype electric school bus "from the ground up." The buses will be in service in the Goleta Union School District and the Santa Maria/Bonita School District, both in Santa Barbara County. The retrofit and prototype buses are being built by Bus Manufacturing USA Inc. of Santa Barbara, APS Systems of Oxnard and Specialty Vehicle Manufacturing Corporation of Downey. The cost of this demonstration project is \$192,700 of Energy Commission funds and \$823,000 of matching funds.

## Other Buses

The Commission's programs to move the bus manufacturers to alternative fuels is apparently working. In late 1994, Blue Bird Body Company began selling the first Original Equipment Manufacturer school bus powered by natural gas. The bus company, based in Georgia, is also testing an electric-powered school bus in the Antelope Valley School District.

## Additional Information on School Buses

For more information, please contact:

California Energy Commission  
Transportation Technology & Fuels Office  
Safe School Bus Clean Fuel Efficiency  
Demonstration Program  
1516 Ninth Street, MS-41  
Sacramento, CA 95814  
(916) 654-4685

## CARB-Certified Heavy-Duty Engines

(As of November 14, 1994)

Year	Manufacturer	Engine Use	Model/Size	Fuel Type
1991	Detroit Diesel	School Bus, H-D Truck	DDC 6V-92TA	M85/M100
1991	Tecogen	School Bus	Tecogen 7000/7.0 liter	CNG
1993	Cummins	Transit Bus	L10-240G/10.0 liter	CNG
1994	Cummins	Transit Bus	L10-240G/10.0 liter	LNG
1994	Detroit Diesel	Bus, H-D Truck	Series 50/8.5 liter	CNG
1994/95	Ford	M-D/H-D Truck	F700/7.0 liter	LPG
1994	Hercules	M-D Truck, Shuttle Bus	GTA35/3.5 liter	CNG
1994	Hercules	M-D/H-D Truck, Bus	GTA 56/5.6 liter	CNG

## Other Heavy-Duty Engines Not Certified by CARB

Year	Manufacturer	Engine Use	Model/Size	Fuel Type
1990	Caterpillar	Demo	3306 DITA	M100
1990	Detroit Diesel	Demo	DDC 6L-71TA	M100
1991	Ford	Demo	Ford 6.6LMX	M85
1991	Navistar	Demo	DT-466	M85/M100
1992	Detroit Diesel	Prototype	6V92DI-NG	CNG
1992	Detroit Diesel	Prototype	6V92PI-NG	CNG
1993	Caterpillar	Demo	G3406 Mobile	CNG
1993	Detroit Diesel	Demo	Series 60G	CNG
1994	Caterpillar	Demo	G3306	CNG/LNG/LPG
1994	Caterpillar	Demo	G3406	CNG
1994	Caterpillar	Demo, marine use/boats	G3412	CNG/LNG
1994	Cummins	Bus, HD Truck Available	L10-260G	CNG
1994	Cummins	Demo	6B/5.9 Liter	CNG (LNG?)
1994	Cummins	Prototype	C8.3G	CNG/LNG
1994	Cummins	Prototype	M11-280-330G	CNG
1994	Cummins/SwRI *	Demo	NTC-400	CNG
1994	Detroit Diesel/Navistar	School Bus, MD Truck - Avail.	Series 30G/7.3 Liter	CNG
1994	Detroit Diesel	Demo	Series 60G	CNG
1994	John Deere	Demo	6081 HFN	CNG
1994	Mack/SwRI *	Prototype	E7	CNG
1994	Mercedes-Benz	Bus (Available in Brazil)	M 366 G, 5.96 Liter	CNG
1994	Navistar	HD Truck - Available	T444NG	CNG
1994	Tecogen	MD Truck - Available	TecoDrive 4.3 liter	CNG
1994	Volvo	Bus (Avail. in Europe)	Bases, 9.9 Liter	CNG

Note: \* SwRI = Southwest Research Institute

M-D = medium-duty; H-D = heavy-duty;

M85 = 85% methanol, 15% gasoline; M100 = 100% methanol;

CNG = compressed natural gas; LNG = liquefied natural gas;

LPG = liquefied petroleum gas (propane).

## Contacts for Heavy-Duty Alternative Fuel Engines and Vehicles

### Engine/Vehicle Manufacturers

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# Chapter 9

## Other Alternative & Clean Fuels

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Other alternative fuels may hold promise for future use. These include biodiesels, hydrogen (in both fuel cells and internal combustion engines), liquefied natural gas, etc. More research, however, is needed and these fuels need to be proven in demonstration programs, infrastructure developed, etc. before they can become widely used. Many hurdles will have to be overcome for some of these fuels. But most Californians will be using a cleaner fuel beginning January 1, 1995. It's called reformulated gasoline. This chapter will look at some of the other alternatives and finish with a look at reformulated gasoline or RFG.

### Biodiesel

Biodiesel is the name for a variety of diesel fuel alternatives based on methyl esters of vegetable oil or fats. It fits under the category of a renewable fuel because it is made from agricultural feedstocks such as soybean or rapeseed. Research on soy-based diesel is taking place in the United States, while European countries have been focusing on rapeseed derived biodiesel. Other possible feedstocks for biodiesel include bio-oils from corn, cottonseed, peanut, sunflower, canola, and rendered tallow (animal fat). The National Renewable Energy Laboratory is testing aquatic plants, such as microalgae, for possible of lipid (oil) production.

The fuel is made by a catalytic chemical process called trans-esterification, using an alcohol (such as methanol) and a catalyst. Methanol is mixed with sodium hydroxide and then with soybean oil, letting the glycerine that is formed to settle. This forms fatty esters which is then separated into two phases, which allows easy removal of glycerol in the first phase. The remaining alcohol/ester mixture called methyl soyate is then separated and the excess alcohol is recycled. The ester are sent to the clean-up or purification processes which consists of water washing, vacuum drying and filtration.

The final fuel closely resembles conventional diesel fuel, with higher cetane number (a number that rates its starting ability and antiknock properties). Energy

content, viscosity and phase changes are similar to petroleum-based diesel fuel. The fuel is typically blended with 20 percent low-sulfur diesel fuel.

The fuel is essentially sulfur free, emits significantly less particulates, smoke, hydrocarbons and carbon monoxide. Nitrogen oxides emissions (NOx) are similar to diesel and can be kept in check with catalytic converter technology. Biodiesel has a high flash point and has very low toxicity if digested. It is also biodegradable.

The biggest drawback of biodiesel is cost. The cost of the fuel is determined by the feedstock being used, but is estimated at approximately today at \$2.50 to \$6.00 a gallon because of the small-scale production. The U.S. Departments of Energy and Agriculture have estimated that large-scale production using today's technology could reduce biodiesel costs to \$1.50 to \$1.60 a gallon. And biodiesel from microalgae may cost as low as \$1.00 a gallon.

Another drawback is that vehicle fuel lines and other components that would come in contact with the fuel would have to be changed because biodiesel can dissolve rubber. The fuel also clouds and stops flowing in lower temperatures than diesel, so fuel-heating systems or blends with diesel fuel would be needed in lower temperature climates.

In Europe, biodiesel use (blended with diesel) is growing because the price of petroleum fuel is three to four times what it is in the United States. According to the London *Daily Mail*, the price in December 1994 for Shell unleaded petrol in Britain was 240.5 pence a gallon or \$3.92 U.S. per gallon (with the exchange rate at 100 pence or one (1) pound = \$1.63 U.S.). In Holland the price is 309.13p a gallon (\$5.04 per gallon); in France it is 291.4p a gallon (\$4.75 per gallon) and in Germany it costs 386.85p a gallon (\$6.31 a gallon). So, biodiesel can compete well with petroleum products in Europe.

According to *The Irish Times*, Ireland is looking at converting a portion of land to production of biodiesel feedstock. According to Pat Bell of the Irish Energy Centre, "There are currently 36,000 hectares of land under the set-aside system in Ireland. Only 1,000 hectares are being used to produce oil seed. The other

35,000 hectares are lying idle when they could be producing 30,000 tonnes of seed oil and returning a profit for their owners."

The article says that currently biodiesel produced from rapeseed is up to 20 pence a liter more expensive (\$0.33 U.S. per liter or \$1.24 U.S. per gallon) than ordinary diesel at the pumps. But the cost to produce biodiesel is expected to come down when production increases.

Biodiesel seems to be growing in popularity and people are looking to convert vehicles to using the alternative fuel. The London *Daily Mail* in its December 3, 1994, edition said that biodiesel conversion kits for Volkswagen Golf and Vento cars will be on sale within a year in England.

Research activities are underway in the U.S. to use biodiesel, especially for urban transit. Research is being sponsored by the U.S. Environmental Protection Agency and the U.S. Departments of Agriculture and Energy, as well as other private organizations, state and local government. Research has been conducted for both light-duty and heavy-duty applications (see list below).

And biodiesel seems to be gaining popularity with transit managers compared to other alternative fuels, according to a story in *Urban Transport News*. A recent survey shows that biodiesel ranks second behind

compressed natural gas in popularity.

One-fifth of transit managers surveyed by St. Louis-based Fleishman-Hillard Research, in a survey for the National Biodiesel Board, rank biodiesel as the top choice alternative fuel for transit buses. One in six transit managers expects to use biodiesel over the next two years, the survey found.

"Biodiesel is gaining attention because it offers significant emissions reductions with no modifications to bus engines and transit infrastructures," said Kenlon Johannes, executive director of the National Biodiesel Board (NBB). NBB, which promotes and researches soy-based biodiesel, is funded by the United Soybean Board. Awareness of biodiesel has nearly tripled in the last two years, the survey found.

According to *Urban Transport News*, survey respondents most frequently mention smoke reduction and the fact that biodiesel does not require engine alterations as primary advantages of the fuel.

Much more needs to be demonstrated before biodiesel can be a fuel for vehicle use in the United States, and the price needs to become much more competitive with diesel.

### Some Biodiesel Demonstration Programs in the United States

Location	Research Done By	Vehicle	Purpose
Columbia, MO	Univ of Missouri	3/4-ton truck	Emissions, power
Columbia, MO	Phil Blom	Heavy-duty tractor	General
Jefferson City, MO	Missouri Soy Assn.	3/4-ton truck	General
Kansas City, MO	Interchem	Toyota Camry	General
St. Louis, MO	City of St. Louis	100 vehicles	Emissions, general
St. Louis, MO	Mass Transit	47 transit buses	Emissions
Sioux Falls, SD	Mass Transit	2 transit buses	Emissions
State of Illinois	Dept. of Trans.	2 Light-duty + 6 snowplows	General
City of Gardena, CA	Municipal Bus Lines	2 transit buses	Emissions

## Hydrogen

Hydrogen is the most abundant element in the universe, but is rarely found in its uncombined form on the earth. When combusted (oxidized) it creates only water vapor as a by-product ( $4H + O_2 = 2 H_2O$ ). When burned in an internal combustion engine, however, combustion also produces small amounts of nitrogen oxides and small amounts of unburned hydrocarbons and carbon monoxide because of engine lubricants. The exhaust is free from carbon dioxide.

Hydrogen is normally a gas and can be compressed and stored in cylinders. It can also be kept as a liquid, but the gas only turns liquid at temperatures of minus 423.2 degrees Fahrenheit (below zero!).

Hydrogen is mostly obtained by cracking hydrocarbon fuels, but it can be produced by electrolysis of water (using electricity to split water into hydrogen and oxygen) and photolysis (chemical decomposition).

The main problem with hydrogen is bulk storage required for fuel tanks. For an equivalent energy content of gasoline, liquid hydrogen and the required refrigeration system requires six to eight times more storage space than gasoline and compressed hydrogen gas requires six to ten times more storage space.

Automobile manufacturers have experimented with hydrogen as a fuel. Research vehicles have been produced by Daimler-Benz, BMW and Mazda. The Mercedes-Benz and BMW vehicles used liquid hydrogen. The Mazda vehicle stored its hydrogen as a gas in a metal-hydride lattice of shaved metal. Other vehicles have been built using compressed hydrogen, including two vehicles in Arizona operated by the American Hydrogen Association.

In California, Xerox® Corporation, with funding from the U.S. Department of Defense, demonstrated a solar-powered photovoltaic (PV) hydrogen fuel generating facility. The hydrogen was to be used in a small demonstration fleet of vehicles. The cost of a 33 kilowatt PV-hydro production facility was estimated at \$1.4 million and could service five vehicles.

Also in California, Riverside Community College has been producing hydrogen via electrolysis for two service vehicles (light-duty pickup trucks). The hydrogen is compressed in cylinder/tanks and gives the pickups a range of 10 to 25 miles before needing to be refilled. This is adequate for the on-campus use of the vehicles. The college has also been training students in automotive maintenance and vehicle retrofits with an emphasis on hydrogen vehicles and engines.

Another development using hydrogen is as a blend of hydrogen and methane (natural gas) called Hythane.

Preliminary information presented in mid-1994 at the 10th World Hydrogen Energy Conference in Cocoa Beach, Florida, says that a test car's exhaust using 30 percent hydrogen and 70 percent methane contained 80 percent less nitrogen oxides than U.S. EPA standards for 2003. This blend has much higher contents of hydrogen than other Hythane blends, which typically run about five percent.

Although hydrogen has a higher energy content than gasoline or diesel fuel, high production costs and low density have prevented its use as a transportation fuel in all but test programs and may never be cost-competitive with other fuels. It may be 20 to 30 years or more to be a viable transportation fuel and then perhaps only in fuel-cell-powered vehicles.

## Fuel-Cells

Fuel cells are used to provide power on manned space flights, and the technology could come "down to earth" to run automotive electric motors in vehicles. By combining — rather than burning — hydrogen and oxygen, electricity and water vapor are created as a by-product. Today's fuel cells are too bulky and costly, but promising new concepts are under development that would shrink both their size and price tag. And we could see practical fuel cells in use on vehicles by the end of the 1990s.

The fuel cell power system involves three basic steps. First, methanol, natural gas or another fuel containing hydrogen reacts with steam or is reformed to produce hydrogen. This hydrogen is then electrochemically combined with oxygen in the fuel cell.

Fuel cells operate like a battery. Hydrogen and air are fed to the anode and cathode, respectively, of each cell. These cells are stacked to make up the fuel cell stack. As the hydrogen diffuses through the anode, electrons are stripped off, creating direct current electricity. This electricity can be used directly in a DC electric motor or can be converted to alternating current.

Since the methanol or natural gas fuel is not burned, there is little or no pollution from the generation of electricity.

Fuel cells were first used in the space program. These units, based on an alkaline electrolyte, use pure hydrogen and oxygen stored as liquids on board the space craft. Another form of fuel cell uses phosphoric acid as an electrolyte to produce electricity and hot water. The South Coast Air Quality Management District (SCAQMD) has a phosphoric acid fuel cell



plant operating at its headquarters in Diamond Bar, Calif.

Another more advanced type of fuel cell is called a molten carbonate fuel cell and uses carbonate salts, which provide increased electrical efficiency over the earlier concepts. These operate at an elevated temperature and produces steam instead of hot water.

The world's largest molten carbonate fuel cell (MCFC) power plant, which promises nearly pollution-free electrical generation, was unveiled recently at Unocal Corporation's research center in Brea, Calif. The 250-kilowatt power plant was designed and built by M-C Power Corporation and its team members. The commercial demonstration project is being underwritten by the U.S. Department of Energy (DOE), Gas Research Institute (GRI), Electric Power Research Institute (EPRI), SCAQMD, Southern California Edison, Southern California Gas Company and the State of Illinois.

The fuel cell technology that seems to have the greatest use in vehicles is called the proton exchange membrane (PEM). This fuel cell is lighter than other types but basically works in the same manner.

At least two North American companies are working on fuel-cell powered buses. Ballard Power Systems Incorporated of North Vancouver, British Columbia, is the developer of a PEM fuel cell that converts hydrogen, natural gas or methanol fuel into electricity without combustion. It is working with Daimler-Benz, General Motors and the Dow Chemical Co. to develop zero-emission vehicles and stationary power plants. Ballard has already created a 120 kilowatt/hour, 20-passenger fuel-cell bus using stored, compressed hydrogen. The bus is under going testing by BC Transit. Ballard is also working on a full-size transit bus using methanol or natural gas as the "feedstock" to produce hydrogen for the fuel cell.

Another prototype bus is part of an effort by H Power, a Santa Barbara, California, bus manufacturer, and the federal Department of Energy to place the quiet and little-used fuel-cell technology beneath the hoods of buses, trucks, and cars across the country by the end of the decade. H Power uses methanol in its fuel cell stack. The company started working with buses because the power packs are currently too large for most passenger cars.

A Society of Automotive Engineers report says that using 650 pounds of liquid hydrogen can power a full-size electric transit bus for 3,000 miles. Such a bus would use a 150 kilowatt fuel cell at 55 to 65 percent efficiency.

## Hybrid Vehicles

Hybrid electric vehicles (HEVs or "hybrids" for short) are basically electric vehicles that use something other than a battery as another energy source. Typically, the vehicle has a liquid or gaseous fuel-powered generator that runs at constant speeds to produce electricity to power the vehicle and usually to charge its batteries.

Hybrids allow EVs to have extended range, going further than a vehicle can travel on just the charge in its batteries. Being a hybrid would allow the vehicle to operate on only batteries within an urban/polluted area, and then switch to its turbine/generator outside the urban area. Such a hybrid can get 80 or more miles per gallon because the constant speed generator can be made to be very fuel efficient. The HEV also doesn't normally require recharging from an outboard power source.

The vehicle's generator can be gas turbine engine, which is widely used in power generation plants. It is highly efficient, but only when run at a constant speed. A typical automobile generator may operate at speeds ranging from 1,000 to 7,500 rpm.

A gas turbine generator is being designed for the Volvo Environmental Concept Car (see electric vehicle chapter).

All of the "Big Three" auto companies are working with the U.S. Department of Energy on independent hybrid electric vehicle programs. As part of the Clinton administration's "supercar" program, Ford announced a \$122 million federal contract to design a hybrid within five years. GM is also working on developing a hybrid EV under the program. Chrysler is also looking at tomorrow's "supercar."

According to an article in the *Washington Times*, "The Big Three not only have to imagine this Supercar, they have to build it as part of the Partnership for a New Generation Vehicle. The billion-dollar consortium was created last year as part of a deal with the Clinton White House.... meeting the mandates of the PNGV, which is dubbed the Supercar program, will require technological breakthroughs in virtually every aspect of automotive design and engineering...."

"So far, the consortium has targeted 16 high-priority research projects, though dozens of other ideas are under investigation. They fall into four basic categories: 1) Energy conversion (search for a new power source); 2) Energy storage; 3) Electrical and electronics; and 4) Mass reduction (lighter vehicles)."

## Solar-Powered Vehicles

We probably won't be able to harness the sun's rays to power our regular vehicles. For one thing, photovoltaic (PV) cells are too inefficient. Even state-of-the-art PV cells only get up to around 20 percent efficiency. And you would need a large area of cells to create even a small amount of electricity. The PV cells used on the solar-powered "race cars" measure two meters by ten meters and produce only about 1,500 to 2,000 watts of electricity...about enough to power a blow-dryer for hair. That's the size of the PV panels used by the world's oldest solar cat race, The World Solar Challenge from Perth to Sydney, Australia.

According to a report on *Alternative Energy Network Online Today*, from November 16, 1994, "The solar-powered Aurora Q1 broke Australia's trans-continental record last week by crossing 2,485 miles from Perth to Sydney in 8 days — cutting the previous solar car record trip of 20 days by more than one-half. The 2,485 mile trip was sponsored by electronics and computer shop entrepreneur Dick Smith, owner of Australian Geographic magazine, with 60 businesses financing the \$375,000 design and construction of the vehicle.

"The Aurora Q1 averaged 31 miles per hour on its journey. Smith and the Aurora team point out that the vehicle did not use the most efficient solar cells that are currently available, so the speed for future trips will be further increased. In the future, Smith believes, the role of solar panels in vehicles will be expanded to charge the batteries used for the electric systems on conventional cars."

Smith is probably correct in his estimates. Solar panels will probably provide a "trickle charge" for electric vehicle's batteries. Or, they may power an EV's heating/air-conditioning system to warm or cool the interior of a vehicle while parked. Solar cell "charging ports" for EVs, however may be used to charge batteries. The Los Angeles Dept. of Water and Power and Sacramento Municipal Utility District are both using solar "charging ports" for their EVs.

## Into the Future...

As we move into the 21st Century, there will be other storage devices, fuels and vehicles in our future that have yet to be utilized, invented or discovered. Certainly, we will have to decrease our dependence on petroleum, if only because we have an estimated 60 years of oil resources left with today's known reserves.

Technologies such as ultra-capacitors, superconducting magnets, flywheels and other esoteric technologies may one day provide power sources for our vehicles. We will also see vehicles that get much higher mileage than the vehicles being used in the mid-1990s as engine efficiency levels increase and vehicle become lighter, using space-age composites and aerospace/defense industry materials.

In 1995, the California Energy Commission will publish the third edition of its *Energy Technologies Status Report*. This comprehensive report lists every known energy technology, its current status in development or usage, barriers to implementation of the technology and other information. The third edition will include a separate volume on transportation technologies and should give a good over-all discussion of each and every technology current known.

*You will always underestimate the future.*

— Charles F. Kettering

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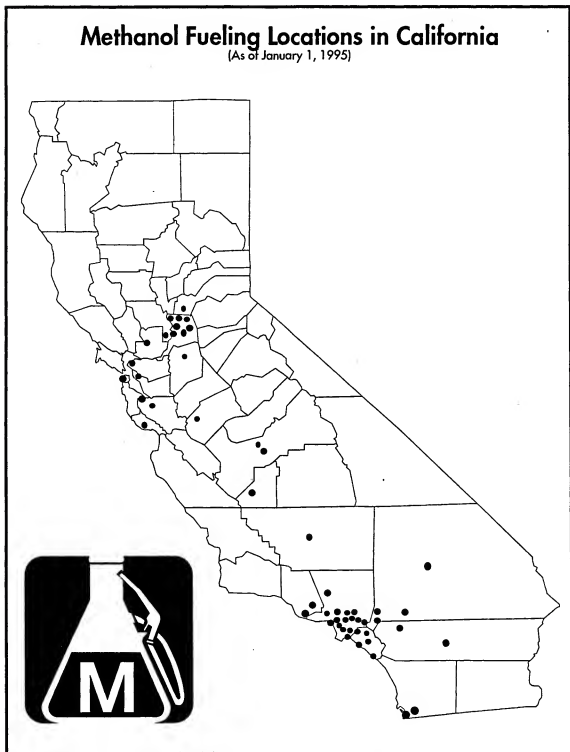
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# Chapter 10

## Locations of Alternative Fuel Facilities





## Methanol Fueling Locations in California

(As of January 1, 1995)



### Northern California

#### Davis

ARCO  
705 Russell Blvd.

#### Fairfield

Chevron  
2990 Travis Blvd.

#### Fresno

Chevron  
4161 East Ventura Ave.  
Texaco  
3808 No. Blackstone Ave.

#### Oakland

Chevron  
451 Hegenberger Road

#### Richmond

Exxon  
12678 San Pablo Ave.

#### Roseville

Exxon  
1000 Douglas Blvd.

#### Sacramento

ARCO  
2225 16th Street  
Chevron  
3001 Zinfandel Drive  
(Rancho Cordova)  
Exxon  
3430 Northgate Blvd.  
Shell  
8607 Elk Grove Blvd.  
(Elk Grove)  
Shell  
730 29th Street  
Shell  
8090 Folsom Blvd.  
Ultrapar  
4250 Madison Avenue  
(North Highlands)

#### San Francisco

Shell  
3035 Geary Street

#### San Jose

Exxon  
890 Coleman Avenue

#### Santa Cruz

Chevron  
404 Soquel Ave.

#### Santa Nella

Chevron  
12801 Highway 33, South

#### Stockton

Chevron  
2905 West Benjamin Holt

#### Sunnyvale

Exxon  
696 El Camino Real

### Southern California

#### Anaheim

Chevron  
1801 South Harbor Blvd.

#### Bakersfield

ARCO  
4100 California Ave.

#### Barstow

ARCO  
1251 East Main Street

#### Coachella

ARCO  
48-055 Grapefruit Blvd.

#### Culver City

ARCO  
5884 Washington Blvd.  
Shell  
3801 No. Sepulveda Blvd.

#### Diamond Bar

Chevron  
150 So. Diamond Bar Blvd.

#### Glendale

ARCO  
3941 San Fernando Blvd.

#### Huntington Beach

Shell  
19002 Magnolia St.

#### Kettleman City

Ultrapar (Beacon)  
33190 Hubert Way

#### Long Beach

ARCO  
1785 Bellflower Blvd.

#### Los Angeles

ARCO  
3675 Wilshire Blvd.  
Shell  
5657 Sunset Blvd.

#### Norwalk

Texaco  
10710 Alondra Blvd.

#### Northridge

Shell  
17000 Roscoe Blvd.

#### Ontario

ARCO  
2430 South Euclid Ave.

#### Paramount

Shell  
7512 Alondra Blvd.

#### Pasadena

Mobil  
392 No. Lake Ave.

#### Riverside

Mobil  
1147 University Avenue

#### San Bernardino

Shell  
1973 Tippecanoe Ave.

#### San Diego

ARCO  
3205 University Ave.  
Chevron  
1221 11th Ave.

#### San Juan Capistrano

Shell  
26571 Junipero Serra Rd.

#### Santa Ana

ARCO  
3414 Main Street

#### Santa Fe Springs

Chevron  
11426 East Telegraph Rd.

#### Santa Monica

Chevron  
1732 Lincoln Blvd.

#### Simi Valley

ARCO  
25 West Tierra Rejada Rd.

#### South El Monte

Chevron  
1625 Santa Anita Ave.  
(Closing 2/5/93; to be relocated.)

#### Thousand Oaks

GTE Corporation  
112 Lakeview Canyon Road

#### Upland

Mobil  
411 South Mountain Ave.

#### Valencia

Shell  
24301 Valencia Blvd.

#### Ventura

ARCO  
605 South Mills Road

#### Woodland Hills

Mobil  
20101 Ventura Blvd.

## Natural Gas Fueling Locations in California

(As of January 1, 1995 - Locations are Approximate)







# Natural Gas Fueling Locations in California

(As of January 1, 1995)



## Northern California

### Anderson

- Anderson Unified School District

### Auburn

- PG&E Service Center  
333 Sacramento St.

### Avenal

- Avenal State Prison

### Bakersfield

- PG&E Service Center  
4101 Wible Road  
3305 Gulf Street  
• Kern High School Dist.  
Kern High School

### Belmont

- PG&E Service Center  
1970 Industrial Way

### Buttonwillow

- Elk Hills Naval Reserve

### Chico

- City of Chico Yard

### Clovis

- 1450 Herndon Ave.

### Concord

- PG&E Service Center  
1030 Detroit Ave.  
• U.S. Post Office  
Concord Branch

### Davis

- PG&E Service Center  
316 L Street

### Fresno

- PG&E Service Center  
3224 East California  
• City of Fresno  
2101 "G" St.  
• Visa Petroleum  
2414 Monterey St.

### Hayward

- PG&E Service Center  
24300 Clawiter Road

### Livermore

- PG&E Training Facility  
• Lawrence Livermore Labs

### Modesto

- 428 Seventh St

### Oakland

- PG&E Service Center  
4801 Oakport  
• City of Oakland  
7101 Edgewater Drive

### Oraville

- City Corp. Yard  
• Butte County Yard

### Palo Alto

- City of Palo Alto

### Paradise

- City Yard

### Richmond

- PG&E Service Center  
1100 South 27th St.

### Sacramento

- PG&E Gas Load Center  
Front & "T" Streets  
• PG&E Service Center  
5555 Florin-Perkins  
• Shell Oil  
6490 Mack Road  
• PG&E  
4420 Alpine Ave.

### Salinas

- PG&E Service Center  
390 Griffin St.

### San Francisco

- PG&E Service Center  
3235 18th Street  
• S.F. International Airport  
call 415-578-7367  
• PG&E  
2270 Folsom St.

### Sanger

- Gibbs Automated Fuels  
3555 So. Academy Ave.

### San José

- PG&E Service Center  
308 Stockton Ave.

### San Rafael

- PG&E Service Center  
1220 Andersen Drive

### San Ramon

- PG&E Tech. Center

### Santa Rosa

- PG&E Service Center  
3965 Occidental Rd.

### South San Francisco

- Olympian Oil  
190 E. Grand Ave.

### Stockton

- PG&E Service Center  
4040 West Lane  
• PG&E  
1001 W. Charter Way

### Sunnyvale

- Lockheed

### Woodland

- B.C. Stocking  
341 Industrial Way

## Southern California

### Carlsbad

- SDG&E Service Center  
5016 Carlsbad Blvd.

### Chula Vista

- Chula Vista Ed. Cr.  
84 E. "J" St.

### City of Industry

- UNOCAL  
948 S. Alusia Ave.

### Compton

- SoCal Gas  
700 N. Long Beach Bl.

### Corona

- SoCal Gas  
414 W. Grand Ave.

### Coronado

- SDG&E  
Alameda Blvd. & 2nd St.

### Covina

- SoCal Gas  
534 Barranca Ave.

### El Cajon

- UNOCAL  
1090 W. Main St.

### Encinitas

- Shell  
160 Encinitas Blvd.

### Escondido

- Shell Oil  
780 W. El Norte Pkwy.

### Garden Grove

- SoCal Gas  
12631 Monarch St.

### Glendale

- SoCal Gas Base  
5610 San Fernando Rd.

### Galeta

- Santa Barbara Public Works  
4330 Calle Real

### Hunting Beach

- U.S. Postal Service  
6771 Warner Ave.

### Irvine

- City of Irvine  
15029 Sand Canyon Rd.

### Long Beach

- 470 Avenue L-8  
• Edward AFB  
• Long Beach Gas Dept.  
2400 E. Spring St.  
• Long Beach Gas Dept.  
400 W. Broadway

### Los Angeles

- County of L.A.  
Internal Service Division  
1100 N. Eastern Ave.  
• SoCal Gas Olympic Base  
2424 E. Olympic Blvd.  
• 1540 Santa Fe Ave.

### Montebello

- Chevron  
1500 Paramount Blvd.

### Moreno Valley

- Shell  
12301 Heacock

### Norwalk

- UNOCAL  
14960 Cermenita St.

### Ontario

- City of Ontario  
1440 Cucamonga Ave.

### Otay Mesa

- Taxaco  
2435 Otay Center Dr.

### Oxnard

- SoCal Gas Oxnard Base  
1650 Mountain View Ave.

- FleetStar Inc.  
100 N. Del Norte Bl.  
• SoCal Gas  
1600 Patton Ct.

### Pico Rivero

- SoCal Gas  
8101 S. Rossmore Bl.

### Poway

- Poway School Dist.  
13626 Twin Peaks Rd.  
Rancho Penasquitos  
• SDG&E  
12849 Rancho Penasquitos Bl.

### Riverside

- So. Cal Gas Riverside Base  
4495 Howard Ave.

### San Bernardino

- County of San Bern.  
210 N. Lena Rd.

### San Diego

- SDG&E, E. Service Center  
6875 Consolidated Way  
• SDG&E, E. Service Center  
175 11th Ave.  
• SDG&E, E. Service Center  
5488 Overland Ave.  
• SDG&E Service Center  
5488 Overland Ave.

### San Luis Obispo

- San Luis Obispo USD  
78 Prada Rd.

### San Pedro

- SoCal Gas  
755 W. Capitol Dr.  
Santa Maria

### SoCal Gas

- 2310 S. Meredith Lane

### Santa Monica

- SoCal Gas  
1701 Stewart Street

### Sun Valley

- California MTA  
11900 Brandford St.

### Thousand Palms

- Sunline Transit  
32-505 Harry Oliver Trail

### Van Nuys

- SoCal Gas Satoyac Base  
16645 Satoyac St.

### Vista

- UNOCAL  
636 Sycamore St.

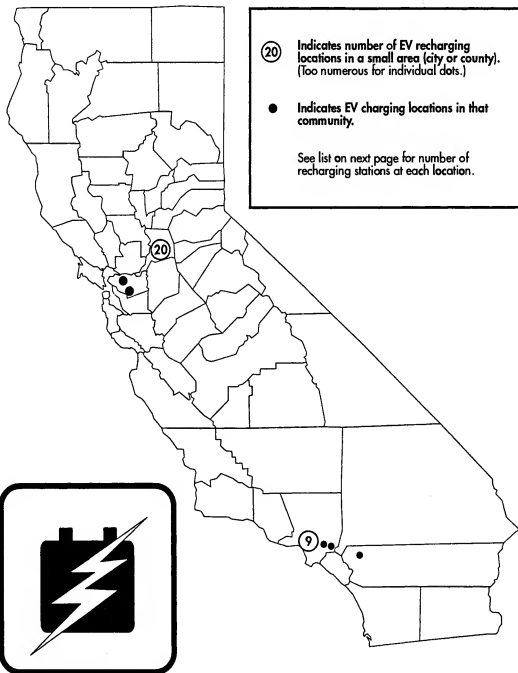
### Westwood

- UCLA  
1250 Campus Service

NOTE: Not all sites have full public access. Some are private; some have limited public access by arrangement with the local natural gas utility company. Please contact the local utility company in advance regarding specific locations.

# Public Electric Vehicle Fueling Locations in California

(Public Recharging Hook-Ups As of February 1, 1995 – Locations are Approximate)





## Public EV Recharging Locations in California

(As of February 1, 1995)



### Northern California

#### Lafayette

Lafayette BART Station  
1 - Hughes Inductive

#### Sacramento

Bel Air Market  
7465 Rush River Dr.  
4 - west side of store front

Bel Air Market  
5100 Laguna Blvd.  
4 - east side of store front

California Energy  
Commission  
1516 Ninth St.  
1 - behind building  
(Hughes Inductive)

Capitol Power Federal  
Credit Union  
6341 Folsom Blvd.  
1 - east side of bldg.

Plaza Park Tower Garage  
9th & J Streets  
3 - on first floor  
2 - on second floor

Raley's Supermarket  
10385 Folsom Blvd.  
4 - east side of store

Raley's Supermarket  
7847 Lichen Drive  
4 - west side of store

Sacramento City Garage  
11th & I Streets  
5 - on second floor

Sacramento City Garage  
13th & I Streets  
5 - on ground floor

Sacramento Co. Garage  
7th & H Streets  
5 - on ground level

SMUD Building  
6701 4th Street  
1 - by front door

#### San Ramon

PG&E R&D Office  
3400 Crow Canyon Rd.  
1 - outlet  
1 - Hughes Inductive

SMUD Building  
6201 S Street  
10 - on west side

Sacramento  
Metropolitan Airport  
Long Term Parking  
5 - near toll gate  
1 - 480 volt for EV  
Shuttle Bus

Sacr. Metro AQMD  
8475 Jackson Rd.  
2 - north side of bldg.

Sacramento Natural  
Foods Coop  
1900 Alhambra Bl.  
1 - near SW corner

Sacramento Public  
Parking Garage  
1325 J Street  
3 - near gate

Sacramento Public  
Parking Garage  
10th & L Streets  
2 - 2nd level

Sacto Regional Transit  
Light Rail Station  
Butterfield Station  
1.5 - next to platform

Sacto Regional Transit  
Light Rail Station  
Manlove Station  
1.6 - east side of lot

Wells Fargo Building  
500 Capital Mall  
3 - on first deck

### Southern California

#### Burbank

CALSTART Facility  
3601 Empire Ave.  
1 - near entrance

#### Chatsworth

Chatsworth Metrolink Station  
(MTA and DOT)  
21510 Devonshire St.  
2 - in parking lot

#### Diamond Bar

South Coast AQMD  
21865 E. Copley Dr.  
17 - in parking lot

#### Hollywood

Cherokee Electric  
Parking Garage  
1710 N. Cherokee Ave.  
5 - in garage

#### Los Angeles

Graham & James Bldg.  
801 S. Figueroa  
6 - in parking structure

L.A. Convention Center  
1201 S. Figueroa St.  
4 - in parking structure

LADWP General Ofc. Bldg.  
111 N. Hope St.  
12 - in parking area  
1 - Hughes Inductive

#### Riverside

Riverside City Hall  
3900 Main St.  
4 - in parking garage

#### Rosemead

SCE Facility  
2244 Walnut Grave Ave.  
8 - in parking lot

#### San Valley

LADWP - Truesdale Cntr.  
11797 Truesdale St.  
2 - in parking lot

#### Sylmar

Sylmar Metrolink Station  
(MTA)  
12219 N. 1st Street  
2 - in parking lot

#### West Los Angeles

LADWP - West L.A.  
District Office  
1394 S. Sepulveda Bl.  
2 - on pedestals

Note: No payment or fees are currently being collected for charging Electric Vehicles at public EV charging locations.

# Chapter 11

## Where Do We Go From Here?

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The future is still uncertain when it comes to alternative fuels. Much work needs to be done at all levels to assure competition in the transportation fuel marketplace. Gasoline is going through a major change as California transitions to reformulated gasoline, and petroleum products will continue to be the dominant transportation fuel for many years (if not decades) to come. The Energy Commission forecasts, however, that by 2010, nearly 29 percent of the light-duty vehicles in California could be fueled by something other than gasoline or diesel. The Commission estimates that five million methanol-powered flexible fuel vehicles could be on the road, up to two million electric vehicles could be on the road, about one million natural gas vehicles could be on the road, and up to one-half million vehicles could be fueled by LPG. All combined, that means that more than ten million vehicles could be running on fuels other than gasoline or diesel.

To get there requires much work over the next 15 years. It also requires that fleets and fleet managers comply with current regulations to help the state realize its goals of cleaner skies and less dependency on petroleum. It requires education of fleet drivers and of the general public about clean, alternative fuels. It also requires cooperation between varying competing interests.

No one fuel is expected to be the "winner" over any other. Each of the fuels has its place in tomorrow's energy picture...just like solar, wind, geothermal, nuclear and natural gas all have a place in producing California's electricity. By using a number of different transportation fuels, California and its residents will be the "WINNERS."

The state continues its private/public alliances with the establishment of the **California Alternative Fuel Vehicle Partnership**. Through discussion, teamwork, sharing of ideas and problems; and through the talents, resources and successes that California already enjoys...the state will move forward into the next decade.

For general information about alternative transportation fuels in California contact:

**California Energy Commission**  
Transportation Technology & Fuels Office  
1516 Ninth Street, MS-41  
Sacramento, CA 95814  
Phone: 916-654-4634

Also contact:  
**U.S. Department of Energy**  
National Alternative Fuels Hotline  
P.O. Box  
Arlington, VA 22209  
Phone: 1-800-423-1DOE

Other information about the various fuels can be obtained from the lists of organizations, fuel providers, companies and people at the end of each chapter.

**Our grand business is not to see what lies dimly in the distance,  
but to do what lies clearly at hand.**

– Carlyle



# Glossary

**AFTER-MARKET** – broad term that applies to any change after the original purchase, such as adding equipment not a part of the original purchase. As applied to alternative fuel vehicles, it refers to conversion devices or kits for conventional fuel vehicles.

**ALTERNATIVE FUELS** - as defined by the National Energy Policy Act (EPAct) the fuels are: methanol, denatured ethanol and other alcohols, separately or in mixtures of 85 percent by volume or more (or other percentage not less than 70 percent as determined by U.S. Department of Energy rule) with gasoline or other fuels; CNG; LNG; LPG; hydrogen; "coal-derived liquid fuels;" fuels "other than alcohols" derived from "biological materials;" electricity, or any other fuel determined to be "substantially not petroleum" and yielding "substantial energy security benefits and substantial environmental benefits."

**ALTERNATIVE FUEL VEHICLE (AFV)** – motor vehicles that run on fuels other than petroleum-based fuels. As defined by the National Energy Policy Act (EPAct), this excludes reformulated gasoline as an alternative fuel.

**BI-FUEL VEHICLE** – a vehicle with two separate fuel systems designed to run on either an alternative fuel or conventional gasoline, using only one fuel at a time. These systems are advantageous for drivers who do not always have access to an alternative fuel refueling station. Bi-fuel systems are usually used in light-duty vehicles.

**BIODIESEL** – a biodegradable transportation fuel for use in diesel engines that is produced through the transesterification of organically-derived oils or fats. It may be used either as a replacement for or as a component of diesel fuel.

**BRITISH THERMAL UNIT (Btu)**– a standard unit for measuring heat energy. One Btu represents the amount of heat required to raise one pound of water one degree Fahrenheit (at sea level).

**CERTIFICATION** – process by which a motor vehicle, motor vehicle engine, or motor vehicle pollution control device satisfies the criteria adopted by the California Air Resources Board (CARB) for the control of specified air contaminants from vehicular sources (Health & Safety Code §39018). Certification constitutes a guarantee by the manufacturer that the engine will meet certain standards at 50,000 miles; if not, it must be replaced without charge.

**CLEAN FUEL VEHICLE** – is frequently incorrectly used interchangeably with "alternative fuel vehicle." Generally, refers to vehicles that use low-emission, clean-burning fuels. Public Resources Code §25326 defines clean fuels, for purposes of the section only, as fuels designated by CARB for use in LEVs, ULEVs or ZEVs and include, but are not limited to, electricity, ethanol, hydrogen, liquefied petroleum gas, methanol, natural gas, and reformulated gasoline.

**CLUNKERS** – also known as gross-polluting or super-emitting vehicles, i.e., vehicles that emit far in excess of the emission standards by which the vehicle was certified when it was new.

**COMPRESSED NATURAL GAS (CNG)** – natural gas that has been condensed under high pressure, typically between 2,000 and 3,600 pounds per square inch, held in a container. The gas expands when released for use as a fuel.

**CONVERSION** – device or kit by which a conventional fuel vehicle is changed to an alternative fuel vehicle

**CONVERTED VEHICLE** – a vehicle originally designed to operate on gasoline that has been modified or altered to run on an alternative fuel.

**CORPORATE AVERAGE FUEL ECONOMY (CAFE)** – a sales-weighted average fuel mileage calculation, in terms of miles per gallon, based on city and highway fuel economy measurements performed as part of the federal emissions test procedures. CAFE requirements were instituted by the Energy Policy and Conservation Act of 1975 (89 Statute. 902) and modified by the Automobile Fuel Efficiency Act of 1980 (94 Statute. 1821). For major manufacturers, CAFE levels are currently 27.5 miles per gallon for light-duty automobiles. CAFE standards also apply to some light trucks. The Alternative Motor Fuels Act of 1988 allows for an adjusted calculation of the fuel economy of vehicles that can use alternative fuels, including fuel-flexible and dual-fuel vehicles.

**DUAL-FUEL or BI-FUEL VEHICLE** refers to a vehicle capable of operating on two different fuels, in distinct fueling systems, such as compressed natural gas and gasoline.

**E10 (Gasohol)** – a mixture of 10 percent ethanol, 90 percent unleaded gasoline.

**E85** – a mixture of 85 percent ethanol, 15 percent unleaded gasoline used in flexible fuel vehicles.

**ENERGY/FUEL DIVERSITY** – policy that encourages the development of energy technologies to diversify energy supply sources, thus reducing reliance on conventional (petroleum) fuels; applies to all energy sectors.

**ENERGY/FUEL SECURITY** – policy that considers the risk of dependence on fuel sources located in remote and unstable regions of the world and the benefits of domestic and diverse fuel sources.

**ETHANOL** (also known as Ethyl Alcohol or Grain Alcohol,  $\text{CH}_3\text{CH}_2\text{OH}$ ) – a liquid that is produced chemically from ethylene or biologically from the fermentation of various sugars from carbohydrates found in agricultural crops and cellulosic residues from crops or wood. Used in the United States as a gasoline octane enhancer and oxygenate, it increases octane 2.5 to 3.0 numbers at 10 percent concentration. Ethanol can also be used in higher concentration (E85) in vehicles optimized for its use.

**ETHYL TERTIARY BUTYL ETHER (ETBE)** – an aliphatic ether similar to MTBE. This fuel oxygenate is manufactured by reacting isobutylene with ethanol. Having high octane and low volatility characteristics, ETBE can be added to gasoline up to a level of approximately 17 percent by volume. ETBE is used as an oxygenate in some reformulated gasolines.

**EV (ELECTRIC VEHICLE)** – a vehicle powered by electricity, usually provided by batteries but may also be provided by photovoltaic (solar) cells or a fuel cell.

**FLEXIBLE FUEL VEHICLE (FFV)** – a vehicle that can operate on either alcohol fuels (methanol or ethanol) or regular unleaded gasoline or any combination of the two from the same tank.

**FUEL CELL** – an electrochemical engine with no moving parts that converts the chemical energy of a fuel, such as hydrogen, and an oxidant, such as oxygen, directly into electricity. The principal components of a fuel cell are catalytically activated electrodes for the fuel (anode) and the oxidant (cathode) and an electrolyte to conduct ions between the two electrodes, thus producing electricity.

**GASOHOL** – in the United States, gasohol (E10) refers to gasoline that contains 10 percent ethanol by volume. This term was used in the late 1970s and early 1980s but has been replaced in some areas of the country by terms such as E-10, Super Unleaded Plus Ethanol, or Unleaded Plus.

**HYBRID VEHICLE** – usually hybrid EVs, a vehicle which employs a combustion engine system together with an electric propulsion system. Hybrid technologies expand the usable range of EVs beyond what an all-electric-vehicle can achieve with batteries only.

**ILEV (Inherently Low Emission Vehicle)** – term used by federal government for any vehicle that is certified to meet the California Air resources Board' Transitional Low Emission Vehicle (TLEV) standards and does not emit any evaporative emissions.

**INFRASTRUCTURE** – generally refers to the recharging and refueling network necessary to successful development, production, commercialization and operation of alternative fuel vehicles, including fuel supply, public and private recharging and refueling facilities, standard specifications for refueling outlets, customer service, education and training, and building code regulations.

**LEV (LOW EMISSION VEHICLE)** – a vehicle certified by the California Air Resources Board to have emissions from zero to 50,000 miles no higher than 0.075 grams/mile (g/mi) of non-methane organic gases, 3.4 g/mi of carbon monoxide, and 0.2 g/mi of nitrogen oxides. Emissions from 50,000 to 100,000 miles may be slightly higher (See chart in Chapter 2.)

**LNG (LIQUEFIED NATURAL GAS)** – natural gas that has been condensed to a liquid, typically by cryogenically cooling the gas to minus 327.2 degrees Fahrenheit (below zero).

**LPG (LIQUEFIED PETROLEUM GAS)** – a mixture of gaseous hydrocarbons, mainly propane and butane that change into liquid form under moderate pressure. LPG or propane is commonly used as a fuel for rural homes for space and water heating, as a fuel for barbecues and recreational vehicle, and as a transportation fuel. It is normally created as a by-product of petroleum refining and from natural gas production. California does not consider propane as an alternative to petroleum because of its direct links to oil, though it is listed in federal regulations and laws as an alternative fuel.

**M85** – a blend of 85 percent methanol and 15 percent unleaded regular gasoline, used as a motor fuel in flexible fuel vehicles.

**M100** – 100 percent (neat) methanol used as a motor fuel in dedicated methanol vehicles, such as some heavy-duty truck engines.

**METHANE (CH<sub>4</sub>)** – the simplest of hydrocarbons and the principal constituent of natural gas. Pure methane has a heating value of 1,1012 Btu per standard cubic foot.

**METHANOL** (also known as Methyl Alcohol, Wood Alcohol, CH<sub>3</sub>OH) – a liquid formed by catalytically combining carbon monoxide (CO) with hydrogen (H<sub>2</sub>) in a 1:2 ratio, under high temperature and pressure. Commercially it is typically made by steam reforming natural gas. Also formed in the destructive distillation of wood.

**METHYL TERTIARY BUTYL ETHER (MTBE)** – an ether manufactured by reacting methanol and isobutylene. The resulting ether has a high octane and low volatility. MTBE is a fuel oxygenate and is permitted in unleaded gasoline up to a level of 15 percent. It is one of the primary ingredients in reformulated gasolines.

**NGV (NATURAL GAS VEHICLE)** – vehicles that are powered by compressed or liquefied natural gas.

**OFF-ROAD** – any non-stationary device, powered by an internal combustion engine or motor, used primarily off the highways to propel, move, or draw persons or property including any device propelled, moved, or drawn exclusively by human power, and used in any of the following applications: marine vessels, construction/farm equipment, locomotives, utility and lawn and garden equipment, off-road motor-cycles, and off-highway vehicles.



**ORIGINAL-EQUIPMENT MANUFACTURER (OEM)** – refers to the manufacturers of complete vehicles or heavy-duty engines, as contrasted with remanufacturers, converters, retrofitters, up-fitters, and repowering or rebuilding contractors who are overhauling engines, adapting or converting vehicles or engines obtained from the OEMs, or exchanging or rebuilding engines in existing vehicles.

**OXYGENATE** – a term used in the petroleum industry to denote octane components containing hydrogen, carbon and oxygen in their molecular structure. Includes ethers such as MTBE and ETBE and alcohols such as ethanol or methanol. The oxygenate is a prime ingredient in reformulated gasoline. The increased oxygen content given by oxygenates promotes more complete combustion, thereby reducing tailpipe emissions.

**PARTICULATE MATTER (PM)** – Unburned fuel particles that form smoke or soot and stick to lung tissue when inhaled. A chief component of exhaust emissions from heavy-duty diesel engines.

**PROPANE** – See LPG (Liquefied Petroleum Gas).

**RATE-BASING** – refers to practice by utilities of allotting funds invested in utility Research Development Demonstration and Commercialization and other programs from ratepayers, as opposed to allocating these costs to shareholders.

**REFORMULATED GASOLINE (RFG)** – gasolines that have had their compositions and/or characteristics altered to reduce vehicular emissions of pollutants.

**REID VAPOR PRESSURE (RVP)** – a standard measurement of a liquid's vapor pressure in pounds per square inch at 100 degrees Fahrenheit. It is an indication of the propensity of the liquid to evaporate.

**RETROFIT** – broad term that applies to any change after the original purchase, such as adding equipment not a part of the original purchase. As applied to alternative fuel vehicles, it refers to conversion devices or kits for conventional fuel vehicles. (Same as "aftermarket".)

**TAME (TERTIARY AMYL METHYL ETHER)** – another oxygenate that can be used in reformulated gasoline. It is an ether based on reactive C<sub>5</sub> olefins and methanol.

**TLEV (TRANSITIONAL LOW EMISSION VEHICLE)** – a vehicle certified by the California Air Resources Board to have emissions from zero to 50,000 miles no higher than 0.125 grams/mile (g/mi) of non-methane organic gases, 3.4 g/mi of carbon monoxide, and 0.4 g/mi of nitrogen oxides. Emissions from 50,000 to 100,000 miles may be slightly higher (See chart in Chapter 2.)

**ULEV (ULTRA-LOW EMISSION VEHICLE)** – a vehicle certified by the California Air Resources Board to have emissions from zero to 50,000 miles no higher than 0.040 grams/mile (g/mi) of non-methane organic gases, 1.7 g/mi of carbon monoxide, and 0.2 g/mi of nitrogen oxides. Emissions from 50,000 to 100,000 miles may be slightly higher (See chart in Chapter 2.)

**WARRANTY** – seller's guarantee to purchaser that product is what it is represented to be and, if it is not, that it will be repaired or replaced. Within the context of vehicles, refers to an engine manufacturers guarantee that the engine will meet "certified" engine standards at 50,000 miles or the engine will be replaced. Retrofits will generally void an engine warranty.

**ZEV (ZERO EMISSION VEHICLE)** – any vehicle that is certified by the California Air Resources Board to have zero tailpipe emissions. The only vehicles that currently qualify at ZEVs are electric vehicles (EVs).

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# Appendix A

## California Alternative Fuel Vehicle Partnership Symposium Session Summary

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### CAFVP Forum Deemed a Success by Organizers

SACRAMENTO, February 2, 1995 – The first-ever forum of the California Alternative Fuel Vehicle Partnership held January 10 – 11 in Sacramento was declared an unqualified success by its organizers. The Partnership is an informal alliance of fleet managers, fuel providers, vehicle and equipment manufacturers, educational institutions and regulators supportive of the emerging alternative fuel vehicle industry.

Co-chairs Susan Patterson of California Energy Commission and Greg Vasek of California Natural Gas Vehicle Coalition expressed pleasure with both the attendance and participant response. "We had more than the 300 participants we'd planned for," said Vasek. "The majority were fleet managers, which was an important goal of the steering committee. Energy levels in all the working sessions was high. People liked what we offered for the price (only \$40 for the two days) and they asked for more. And, we generated lots of good ideas and discussion of solutions to market barriers. Our goals for the forum were definitely met. Now we've got to find ways to implement what we learned."

The forum consisted of a panel-led orientation/update on Alternative Fuel Vehicle market and regulatory issues the first day. The second day was devoted to a series of focus group sessions on six key industry topics (list). The Partnership steering committee promised to synopsise the discussion from these sessions for distribution to participants as well as policy-makers and thought leaders throughout the state and nationally. The forum also included a 20 vehicle alternative fuel ride-and-drive coordinated by the California Department of General Service's Office of Fleet Administration, but heavy rains and flooding effectively canceled the event.

Summaries of the six key panels' conclusions and solutions follow on the next few pages. The conclusions and solutions do not necessarily represent the views of the California Energy Commission, its management or its staff.

## AFV MECHANICS TRAINING SESSIONS

Barriers	Solutions
<ul style="list-style-type: none"> <li>Inadequate training/maintenance support from after-market manufacturers and OEMs</li> </ul>	<ul style="list-style-type: none"> <li>Require training more training/support in bid specs</li> </ul>
<ul style="list-style-type: none"> <li>Lack of awareness of training opportunities</li> <li>Who provides training for AFVs?</li> </ul>	<ul style="list-style-type: none"> <li>AFV communication network</li> <li>Training providers advertise more</li> </ul>
<ul style="list-style-type: none"> <li>Management does not acknowledge importance of AFV training needs, for safety, success of program.</li> </ul>	<ul style="list-style-type: none"> <li>Upward communication to management</li> </ul>
<ul style="list-style-type: none"> <li>Warranty and verification of work</li> <li>How do we assure quality training?</li> <li>Basic safety and orientation lacking in some cases</li> </ul>	<ul style="list-style-type: none"> <li>Standardized training, qualification</li> <li>Better technical/service manuals</li> <li>Industry self-auditing</li> </ul>
<ul style="list-style-type: none"> <li>Lack of funding for training</li> <li>Lack of time/back-up staff for training</li> <li>Need flexibility of training options</li> </ul>	<ul style="list-style-type: none"> <li>More training available i.e. comm colleges</li> <li>AFV Net - Alt fuels bulletin board 1-800 684-4NGV</li> <li>Need mobile service technicians for small fleets</li> <li>Home study</li> </ul>
<ul style="list-style-type: none"> <li>Lack of knowledgeable instructors</li> </ul>	<ul style="list-style-type: none"> <li>Standardized training, qualification</li> <li>Manufacturers' "train the trainer" program</li> </ul>
<ul style="list-style-type: none"> <li>Additional vehicles needed for "spares/backup"</li> </ul>	<ul style="list-style-type: none"> <li>Retain conventional vehicles for back-up while in AFV pilot mode, or arrange for back-up pool with other fleets.</li> </ul>

## OEM ISSUES SESSIONS

Barriers	Solutions
<ul style="list-style-type: none"> <li>• Lack of model availability</li> <li>• Fleets predisposed against certain makers that have or will have AFVs available (e.g., "foreign" maker AFVs)</li> </ul>	<ul style="list-style-type: none"> <li>• Provide OEMs with regional, state and national data on fleet AFV preferences and acquisition plans.</li> </ul>
<ul style="list-style-type: none"> <li>• Incremental costs are increasing</li> <li>• Incentives diminishing</li> <li>• Fleet manager not be able to justify higher cost of AFVs</li> <li>• Fleets need incremental cost "buy down"</li> <li>• Fleets need an affordable electric vehicle</li> </ul>	<ul style="list-style-type: none"> <li>•</li> </ul>
<ul style="list-style-type: none"> <li>• Production problems result in delays (i.e. tanks unavailable from vendor)</li> <li>• AFVs are low priority for OEMs</li> <li>• State budget cycle conflicts with the order cut-off dates for many AFVs, so fleets are not able to buy AFVs through the state bid</li> </ul>	<ul style="list-style-type: none"> <li>• Maintain political pressure for performance based, long range air and energy standards that create a competitive market among fuels</li> </ul>
<ul style="list-style-type: none"> <li>• Lack of information on terms of warranties</li> <li>• Dealership generally informed on maintenance, warranties and other issues</li> <li>• Uncertainties on conversions exist; OEMs will not support conversions</li> <li>• No-cost maintenance package on FFVs, no longer available</li> </ul>	<ul style="list-style-type: none"> <li>•</li> </ul>
<ul style="list-style-type: none"> <li>• Maintenance costs are higher for FFV's, especially oil</li> <li>• Some fleets can lower cost by performing maintenance in-house</li> <li>• Lack of technical training for AFV dealers and fleet managers</li> </ul>	<ul style="list-style-type: none"> <li>•</li> </ul>
<ul style="list-style-type: none"> <li>• OEM strategy in LEV compliance places more emphasis on meeting LEV regulations with gasoline vehicles, since fleet credits are emission based, not fuel based.</li> <li>• Gasoline vehicles will meet LEV requirements without incremental cost and range barriers.</li> </ul>	<ul style="list-style-type: none"> <li>•</li> </ul>



## RETROFIT REGULATIONS SESSIONS

Barriers	Solutions
<ul style="list-style-type: none"> <li>Bureau of Automotive Repair (BAR) inspection sometimes slows production on a vehicle for up to a month. Appointments hard to get and keep, given BAR constraints, installer production needs and customers need for vehicle.</li> </ul>	<ul style="list-style-type: none"> <li>Ask ARB to immediately reassess the BAR's role in the inspection process of NGVs</li> <li>Industry must demonstrate ability to self-certify.</li> </ul>
<ul style="list-style-type: none"> <li>BAR contract employees have no knowledge or understanding of the products they are required to inspect</li> </ul>	<ul style="list-style-type: none"> <li>Ask ARB to immediately reassess the BAR's role in the inspection process of NGVs</li> </ul>
<ul style="list-style-type: none"> <li>Degradation/endurance testing requirements required by the ARB are too costly and time consuming adding to the products final cost, reducing available engine families for conversion forcing smaller companies to not be able to compete.</li> </ul>	<ul style="list-style-type: none"> <li>Direct various retrofit manufacturers to seek AB2766 funding approval for financing ARB testing requirements for future engine families.</li> <li>Assist retrofit manufacturers with regional market surveys of future vehicle purchase needs for fleet buyers.</li> </ul>
<ul style="list-style-type: none"> <li>After-sale support from retrofit manufacturers is uncertain and inconsistent.</li> </ul>	<ul style="list-style-type: none"> <li>Seek more prominent and clearer definitions of NGV "Kit" manufacturers support and service programs after their respective warranties have expired.</li> </ul>
<ul style="list-style-type: none"> <li>Existing conversions don't always compare well with OEM product.</li> </ul>	<ul style="list-style-type: none"> <li>Industry needs to demonstrate it's ability to properly support and service the current NGVs in the field.</li> </ul>

## PROCUREMENT STRATEGIES SESSIONS

Barriers	Solutions
<ul style="list-style-type: none"> <li>Where public fleet benefits for state master contract, Coalitions need to fill gap for private fleets in AFV purchases.</li> </ul>	
<ul style="list-style-type: none"> <li>Need better distribution of bid information and needs.</li> </ul>	<ul style="list-style-type: none"> <li>Develop information network i.e. publications, internet to make AFV issues available to all.</li> </ul>
<ul style="list-style-type: none"> <li>Find incentive moneys.</li> </ul>	<ul style="list-style-type: none"> <li>Broaden definition of who receives incentives moneys. Place public value i.e. clean air as a determining factor in who and how much is received.</li> </ul>
<ul style="list-style-type: none"> <li>State should include AFVs on the state contract.</li> </ul>	<ul style="list-style-type: none"> <li>Users of the State Equipment Council to look at specifications for alternative fuel buses.</li> </ul>
	<ul style="list-style-type: none"> <li>Piggyback on federal contract or buy AFVs from the Federal government. (Have Fed's purchase and then sell to other government agencies)</li> <li>Lobby DOE to pool EPACT purchase resources.</li> <li>Regional coalitions pool purchasing power with private and public fleets and award contract for AFVs.</li> </ul>
	<ul style="list-style-type: none"> <li>Extended or set realistic manufacture's cutoff dates.</li> </ul>

## INFRASTRUCTURE SESSIONS

Barriers	Solutions
<ul style="list-style-type: none"> <li>• Lack of fueling knowledge.</li> </ul>	<ul style="list-style-type: none"> <li>• Develop training to educate drivers and managers</li> </ul>
<ul style="list-style-type: none"> <li>• Not enough stations (specifically natural gas), or limited access to existing stations</li> <li>• Liabilities and billing costs too much for small fleets to provide public access</li> </ul>	<ul style="list-style-type: none"> <li>• Expand and allow others to use existing facilities</li> <li>• More "outside-the-fence -line" fueling outlets</li> <li>• More mobile refueling options</li> <li>• Fleets suggested multifuel dispensers throughout the country.</li> <li>• Fuel provider industry offer insurance to reduce liability</li> </ul>
<ul style="list-style-type: none"> <li>• Capital cost for fueling is higher than gasoline</li> <li>• Funding for infrastructure needed (particularly natural gas)</li> </ul>	<ul style="list-style-type: none"> <li>• Industry needs to help promote, develop and communication with funding sources and financial market to increase opportunities</li> </ul>
<ul style="list-style-type: none"> <li>• Permitting by cities is an issue</li> </ul>	<ul style="list-style-type: none"> <li>• Standardize bid specifications</li> <li>• Improve education of/communication with building/safety officials</li> </ul>
<ul style="list-style-type: none"> <li>• Too many fueling card accounts needed</li> </ul>	<ul style="list-style-type: none"> <li>• Develop a universal fueling card for fuel access to any station throughout the country</li> <li>• Standardize bid specifications for transactions and billing</li> </ul>
<ul style="list-style-type: none"> <li>• Location of stations not known.</li> </ul>	<ul style="list-style-type: none"> <li>• Provide signage visible along the freeways</li> <li>• Industry provide maps and information</li> </ul>

## FUNDING & INCENTIVES SESSIONS

Barriers	Solutions
	<p><b>TAILOR INCENTIVES TO THE USER</b></p> <ul style="list-style-type: none"> <li>• Incentives should occur as close to the point of purchase as possible; dealership-administered rebates for example.</li> <li>• Incentives should be given directly to manufacturers to lower purchase costs and reduce fleet paperwork.</li> <li>• Leasing options could remove high initial purchase price barriers by either spreading the higher cost of the AFV or passing through an otherwise inapplicable tax credit to public fleets.</li> <li>• Incentives should be specific to vehicle type. Heavy-duty vehicles need specialized incentives because of higher emissions/ differential cost/and life.</li> <li>• Incentives should be available for conversions.</li> <li>• Incentives should be available for infrastructure.</li> <li>• Focus on the large fleets where incentives are most cost-effective.</li> <li>• Fleet incentives should be in place for a set amount of time to allow for planning and market development (5 to 10 years).</li> </ul>
	<p><b>SOURCES OF INCENTIVE FUNDING</b></p> <ul style="list-style-type: none"> <li>• Waive vehicle registration fees for AFVs for a designated period of time (e.g., Arizona refunds 40 percent of the vehicle registration fee for AFVs.)</li> <li>• State tax exemption for the purchase price of an AFV for a designated and consistent period of time.</li> <li>• Waive fuel tax for alternative fuels for a designated period of time. This would especially benefit fleets with heavy-duty vehicles and high mileage and potentially compensate for higher purchase prices.</li> <li>• Reintroduce legislation that charges vehicle registration fees based on actual vehicle emissions determined during the smog check.</li> <li>• The California Alternative Fuel Vehicle Partnership should disseminate information on opportunities for fleets to lobby the State and federal government for incentive funding.</li> </ul>

## FUNDING & INCENTIVES SESSIONS (continued)

Barriers	Solutions
<p><b>MOBILE EMISSION REDUCTION CREDITS</b></p> <ul style="list-style-type: none"> <li>• Fleets that might generate mobile source credits through early compliance with district fleet rules or with pre-1998 ZEVs have no market in which to sell their credits.</li> <li>• Some credits are devalued over time</li> <li>• Paperwork and bureaucracy surrounding the accumulation of credits makes them ineffective.</li> <li>• Lack of clear definition of heavy-duty LEV and a phase-in schedule has hindered opportunities to generate credits from these vehicles. (E.g., schoolbuses)</li> <li>• Lack of viable low cost emissions testing and monitoring methodologies – or reduction estimating protocols – substantially devalues long term credit value</li> </ul>	<ul style="list-style-type: none"> <li>• More education is required to "sell" the advantages of generating mobile credits. trading and/or selling among sources (water, air,etc.) should be allowed.</li> <li>• AQMDs should take the initiative to create model stationary/model credit trading projects.</li> <li>• Employee trip reduction rules should be developed that recognize reduced emissions when employer fleets use AFVs.</li> <li>• Industry should be active in promoting an aggressive HDV emission credit program by ARB</li> </ul>
	<p><b>POTENTIAL FOR "GROUP BUYS"</b></p> <ul style="list-style-type: none"> <li>• Large private fleets can negotiate for large purchases directly with the manufacture, thus assuring the manufacturer of a market while securing lower prices. CAFVP may have a role in notifying smaller private fleets when there are opportunities to "piggy back" larger fleet orders.</li> <li>• The State and CAFVP/regional coalitions could coordinate public AFV fleet purchases statewide to use large order leverage. The state could time this order to add to a private sector effort.</li> </ul>

# Appendix B

## Attendees at California Alternative Fuel Vehicle Partnership Symposium Sacramento – January 10 to 11, 1995

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